

Greener RF vs RF for sustainability

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VS



2.2W, class A

4.9W, class F

6.99€

1.49€

50 000 H

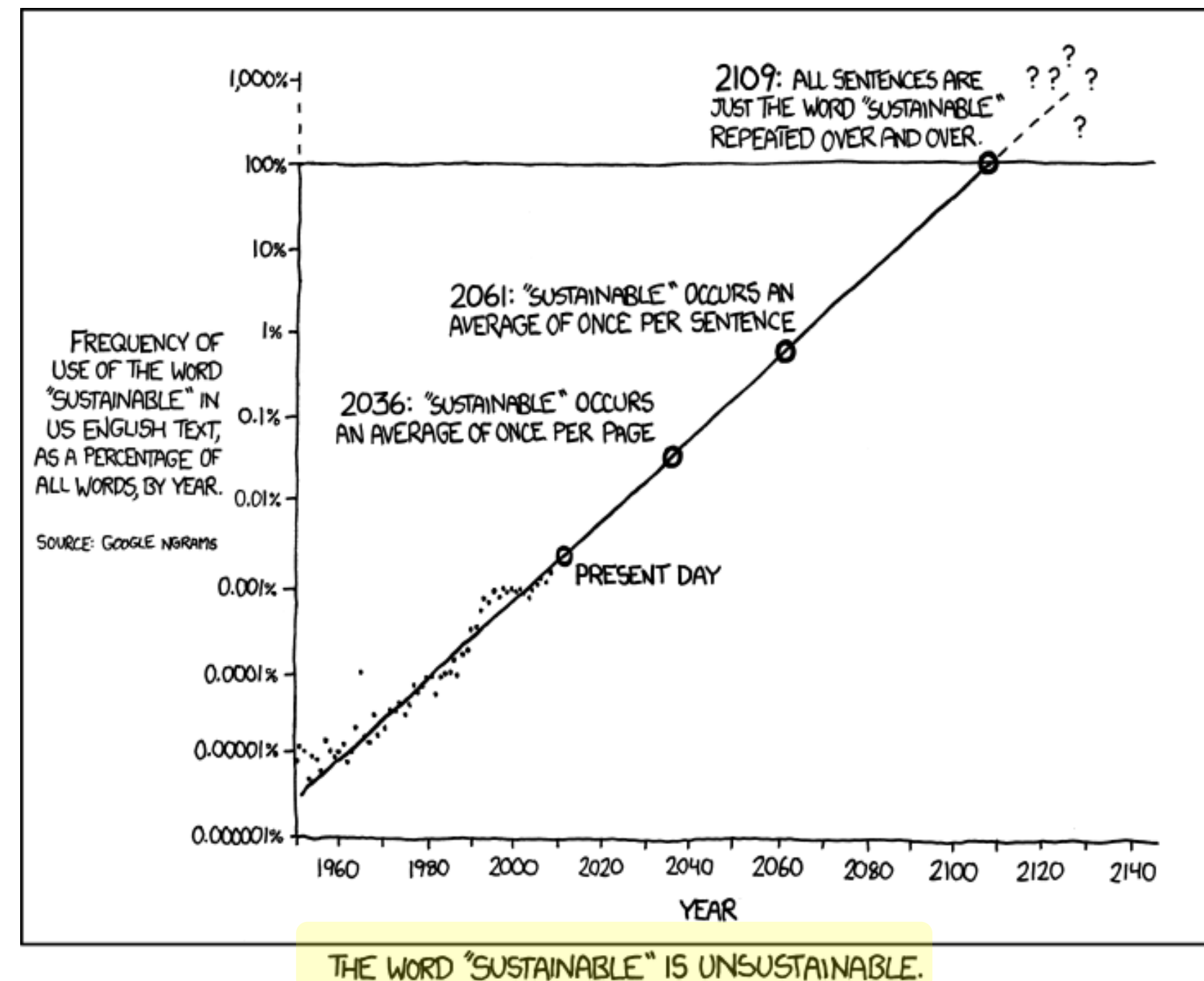
15 000 H

Abstract

- Overview on some **possibilities and challenges** for **greener** RF
- Discussion on the **compromise** between environment / performance

Abstract

- What is sustainability
- How Radio Frequency (RF) helps to achieve sustainability
- How to make RF greener

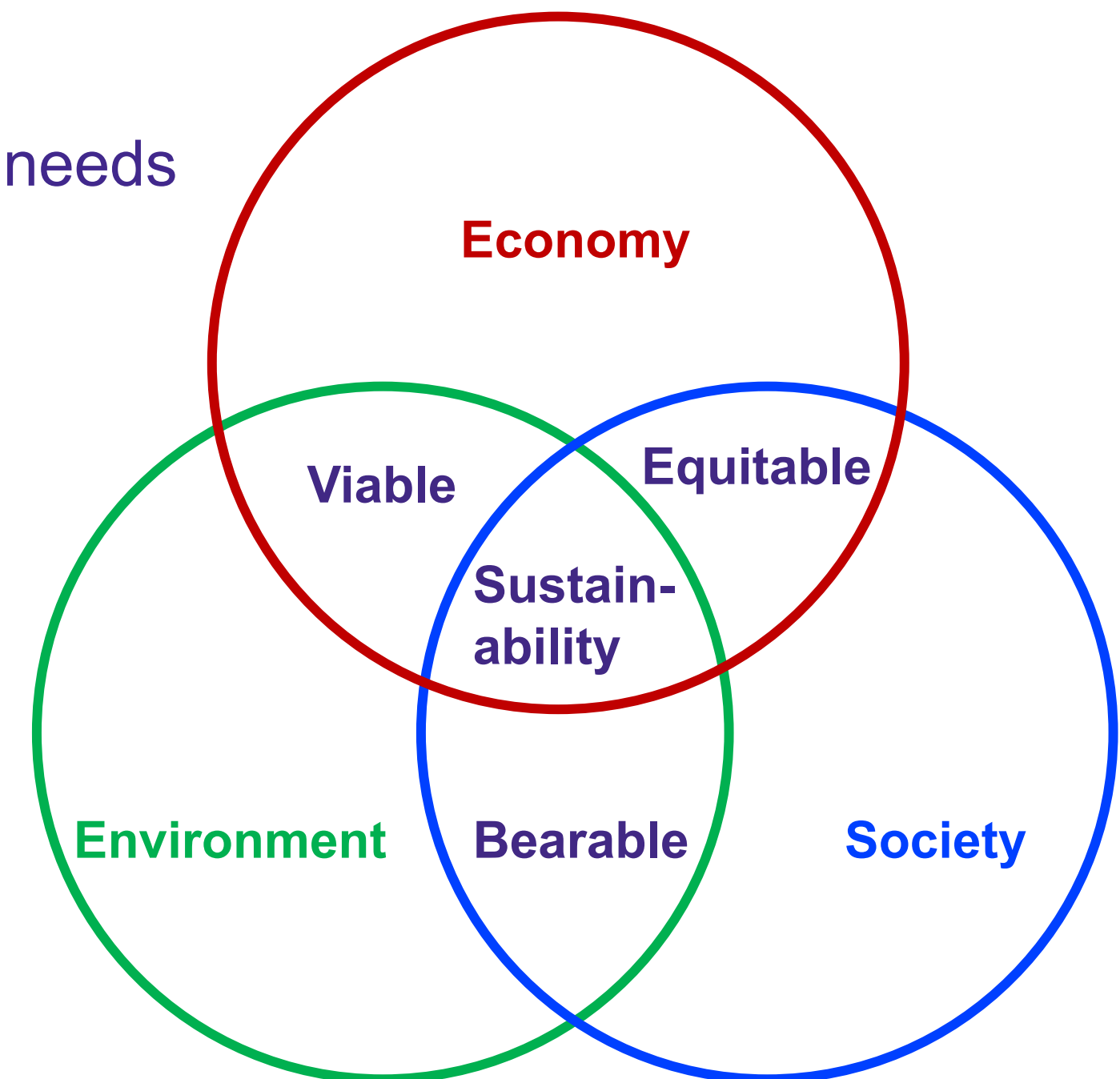


<https://xkcd.com/1007/>

Definition of sustainability

Brundtland Report, 1987: "meeting the **needs** of the present **without compromising** the ability of future generations to meet their own needs"

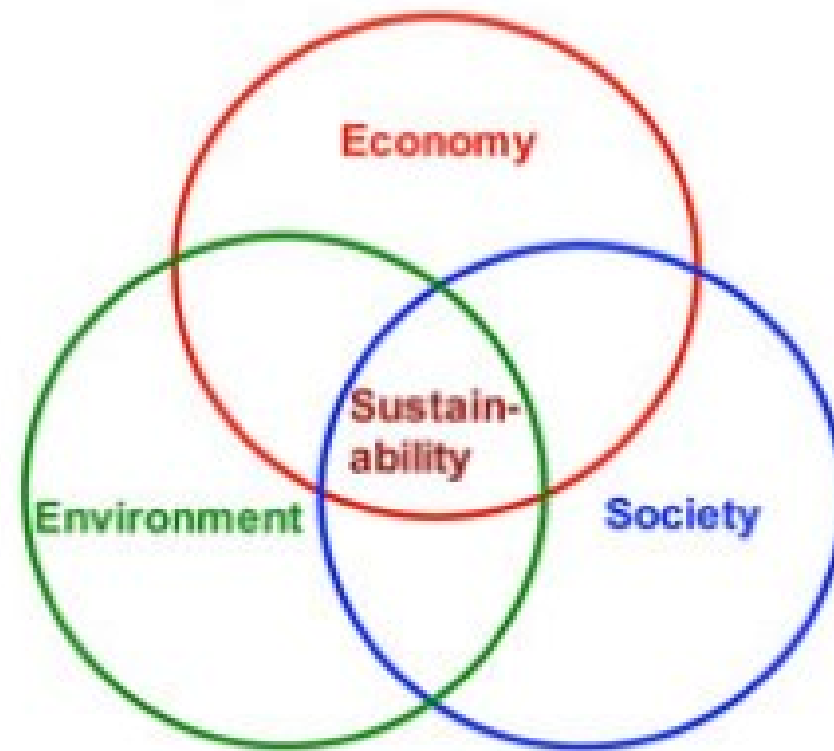
- **Society:** Needs of the present
- **Environment:** Ability of future generations to meet their own needs
- **Economy:** Method through which needs are met



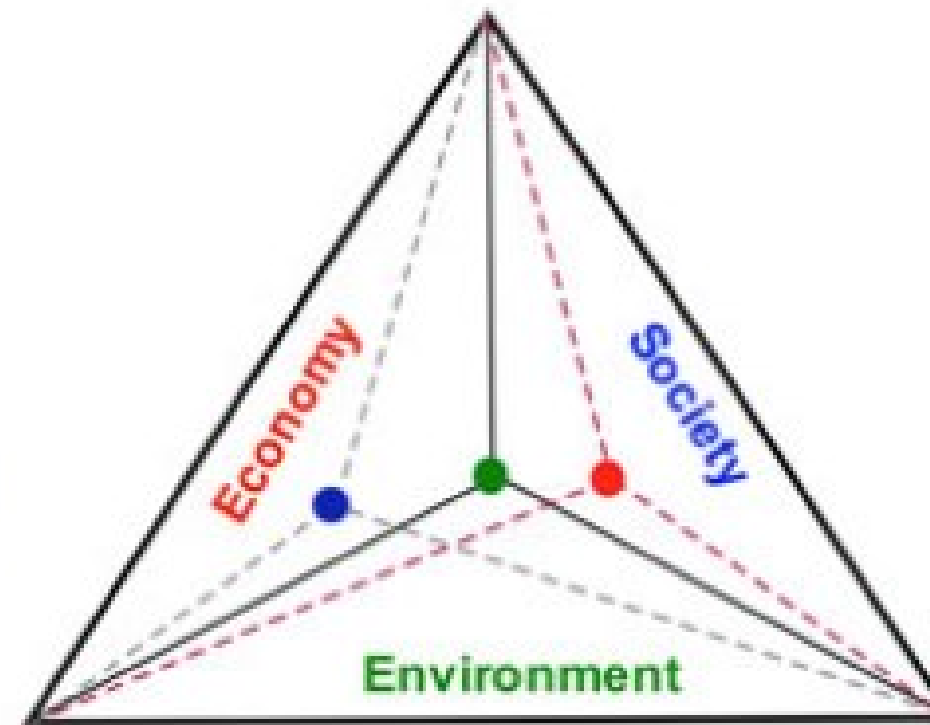
Some models to achieve sustainability

Brundtland Report, 1987: "meeting the **needs** of the present **without compromising** the ability of future generations to meet their own needs"

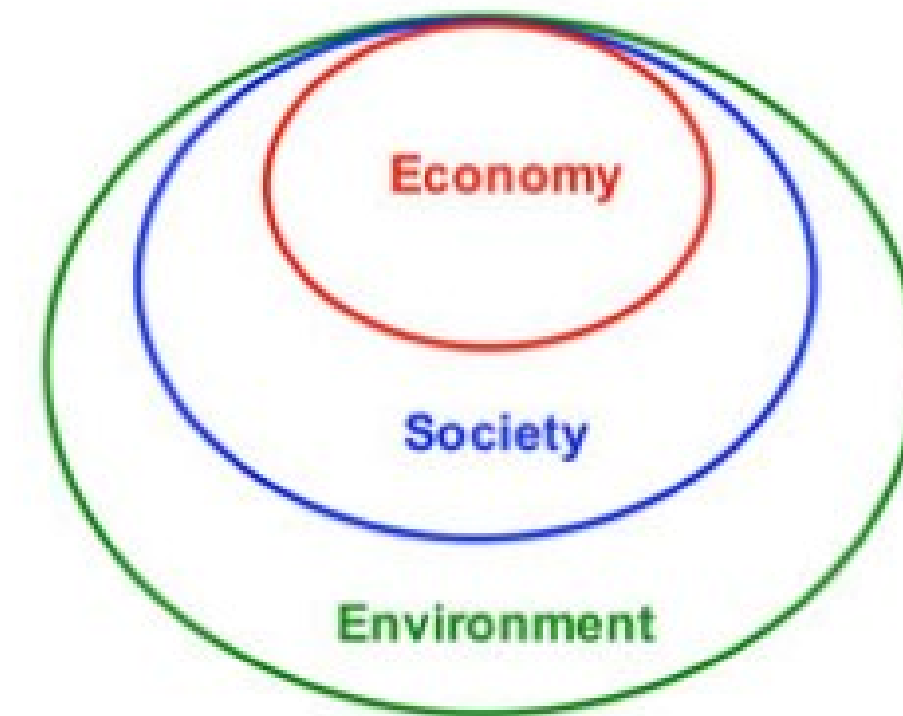
Triple Bottom Line



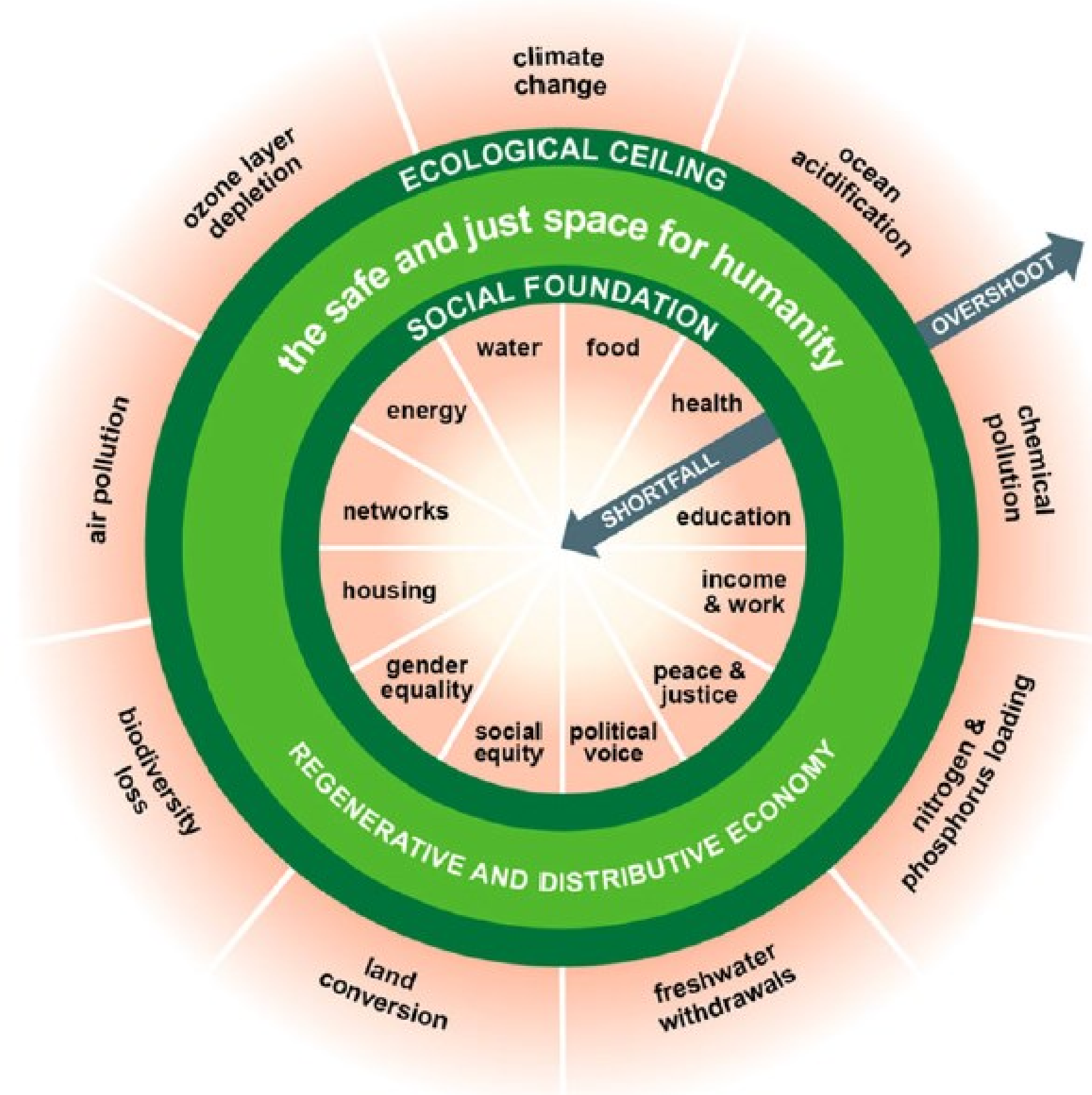
Weak Sustainability



Strong Sustainability



Some models to achieve sustainability



Abstract

- What is sustainability
- How Radio Frequency (RF) helps to achieve sustainability
- How to make RF greener

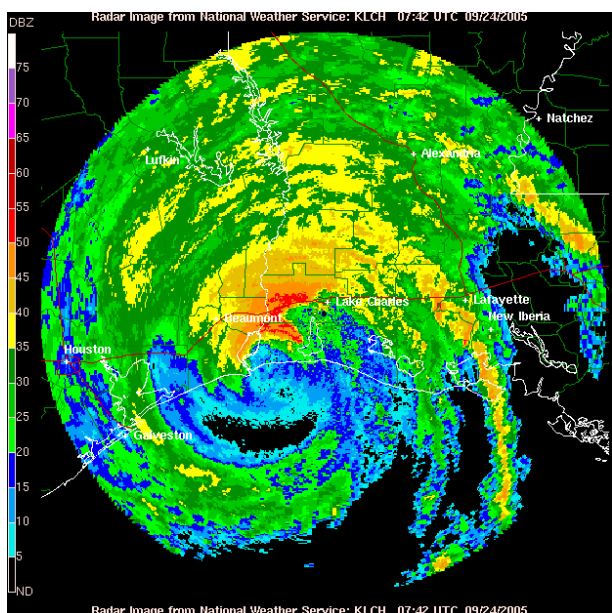
Radio Frequency (RF) in our life



Communication

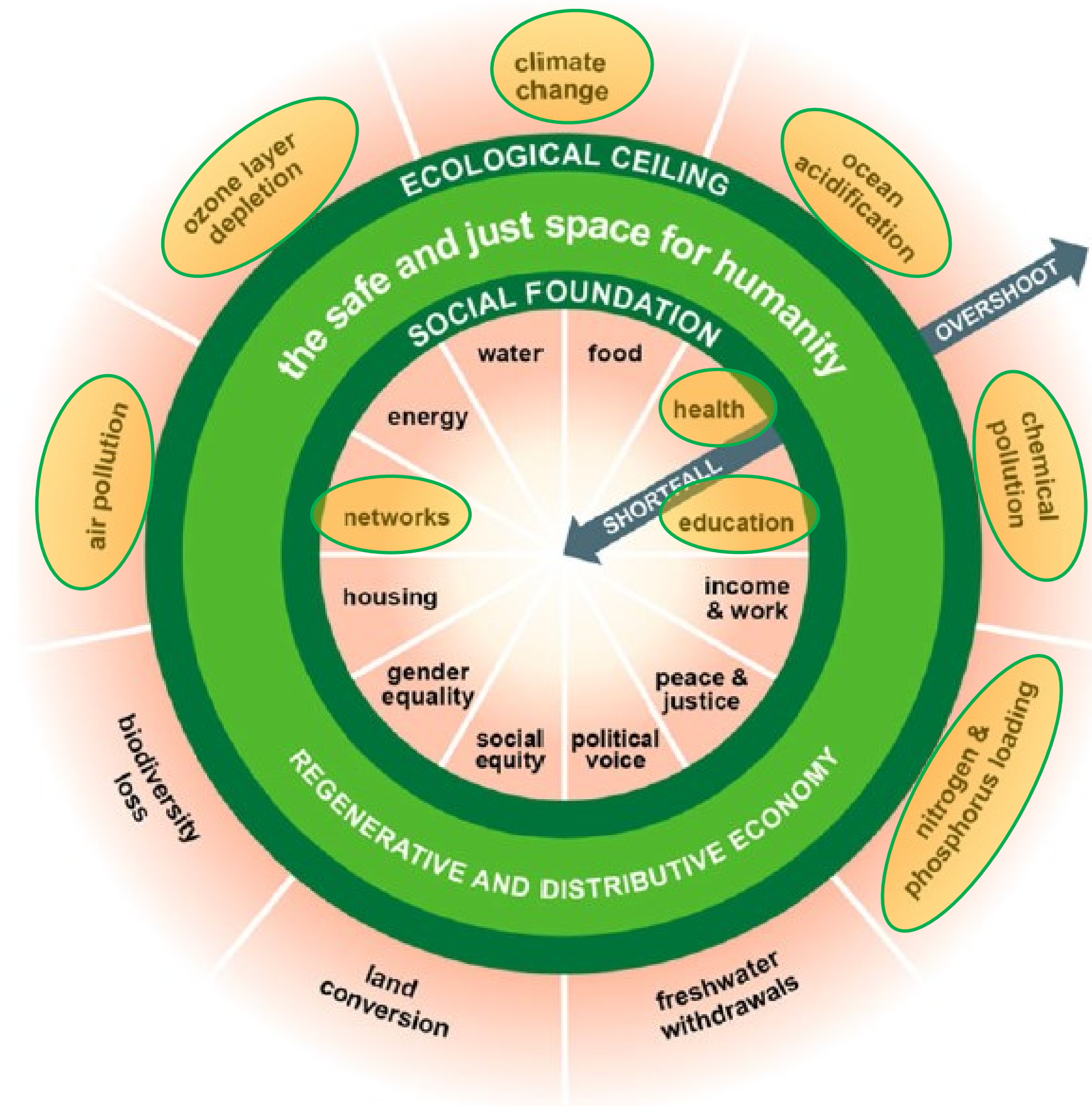


Radar



Weather monitoring

Heath monitoring
Air quality monitoring

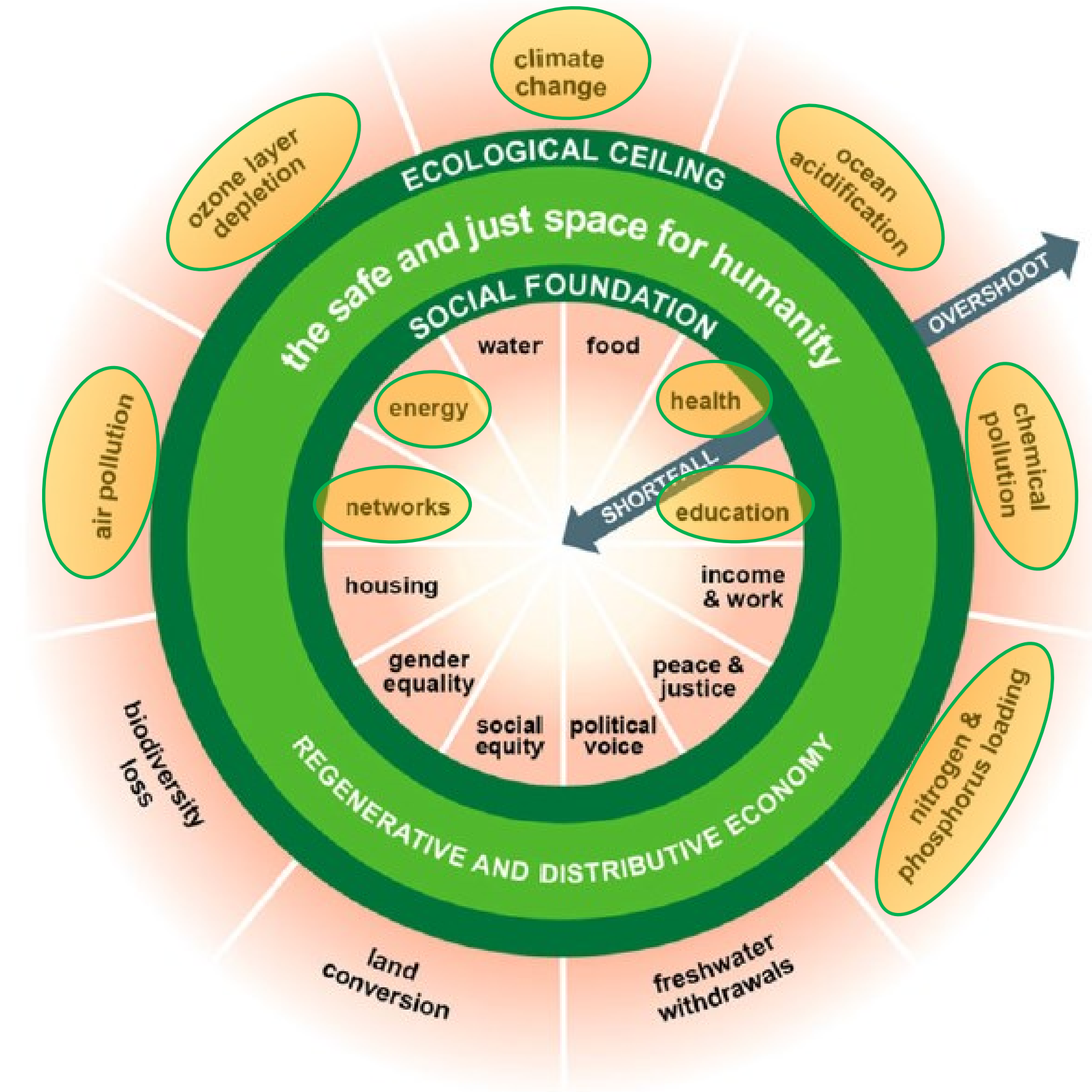
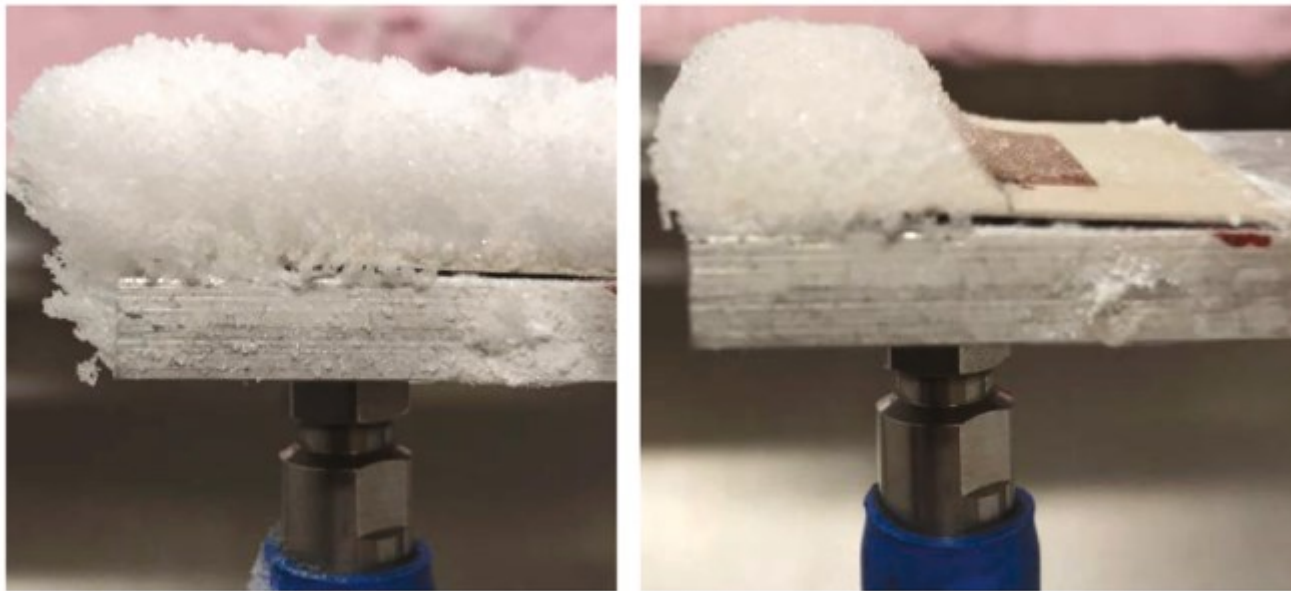


RF sensing – example on ice sensor

Ice formation reduces output performance

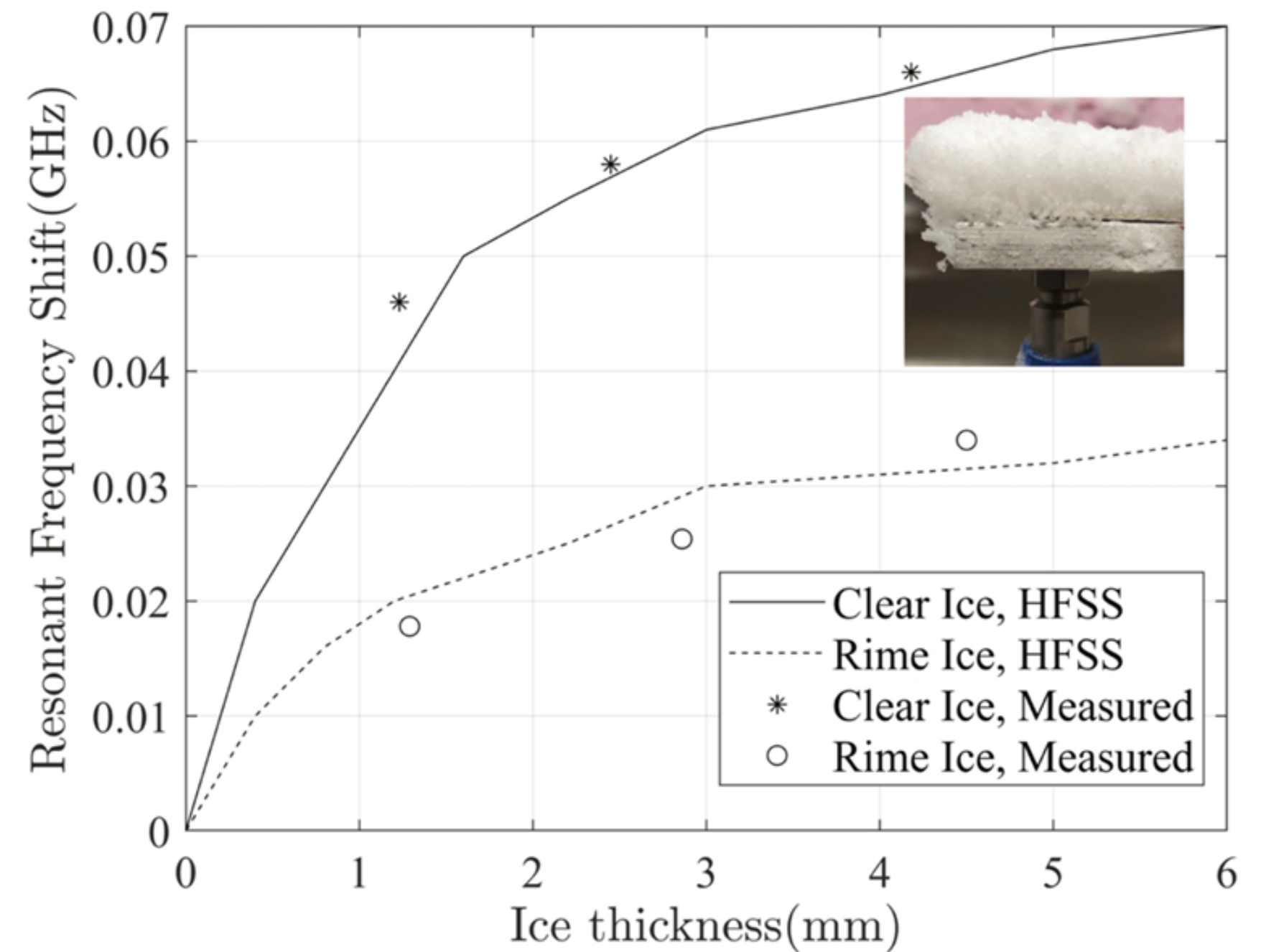
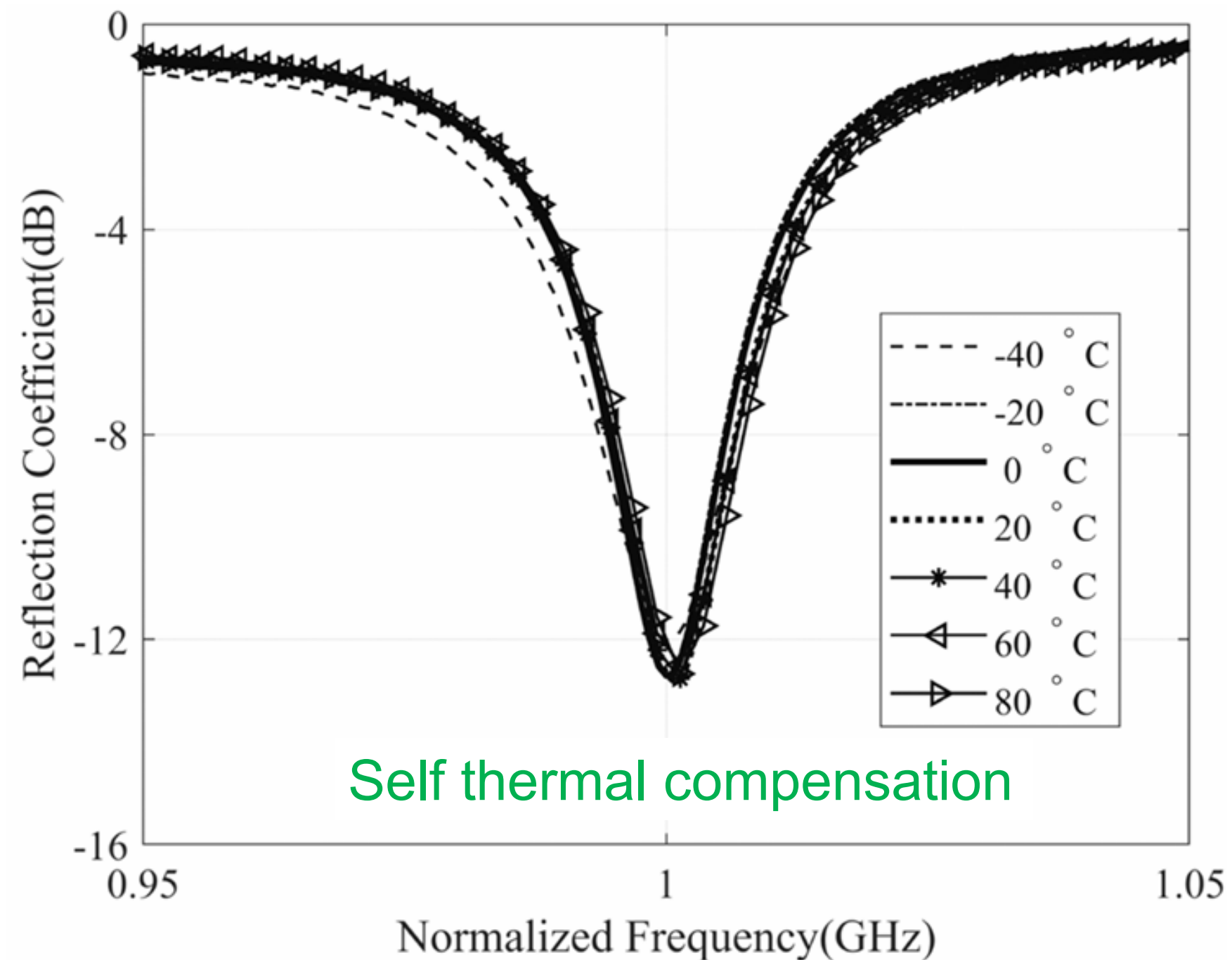
- ✓ reduce ~30% wind turbine output energy*
- ✓ Helicopter, aircraft
- ✓ ...

*K. Wei *et al.*, Wind Energy, 2020

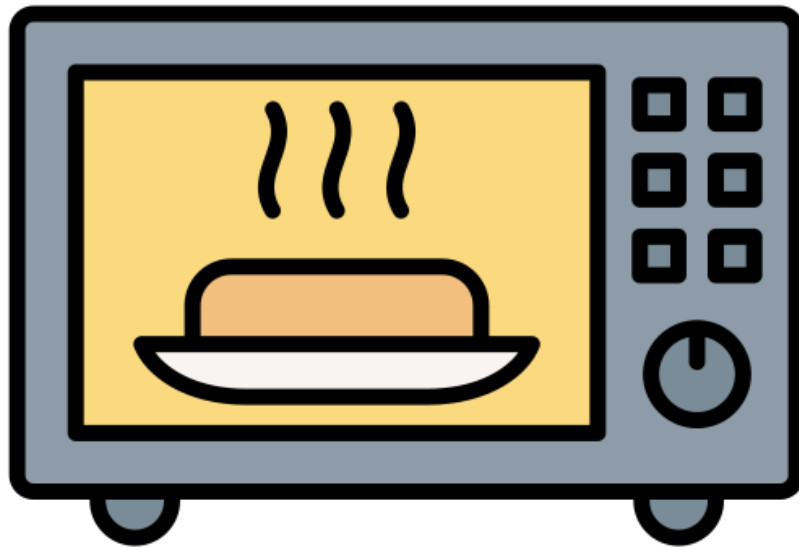


RF sensing – example on ice sensor

Can be customized to be sensible only to the interested parameters
(ice thickness not temperature)



Radio Frequency (RF) in our life

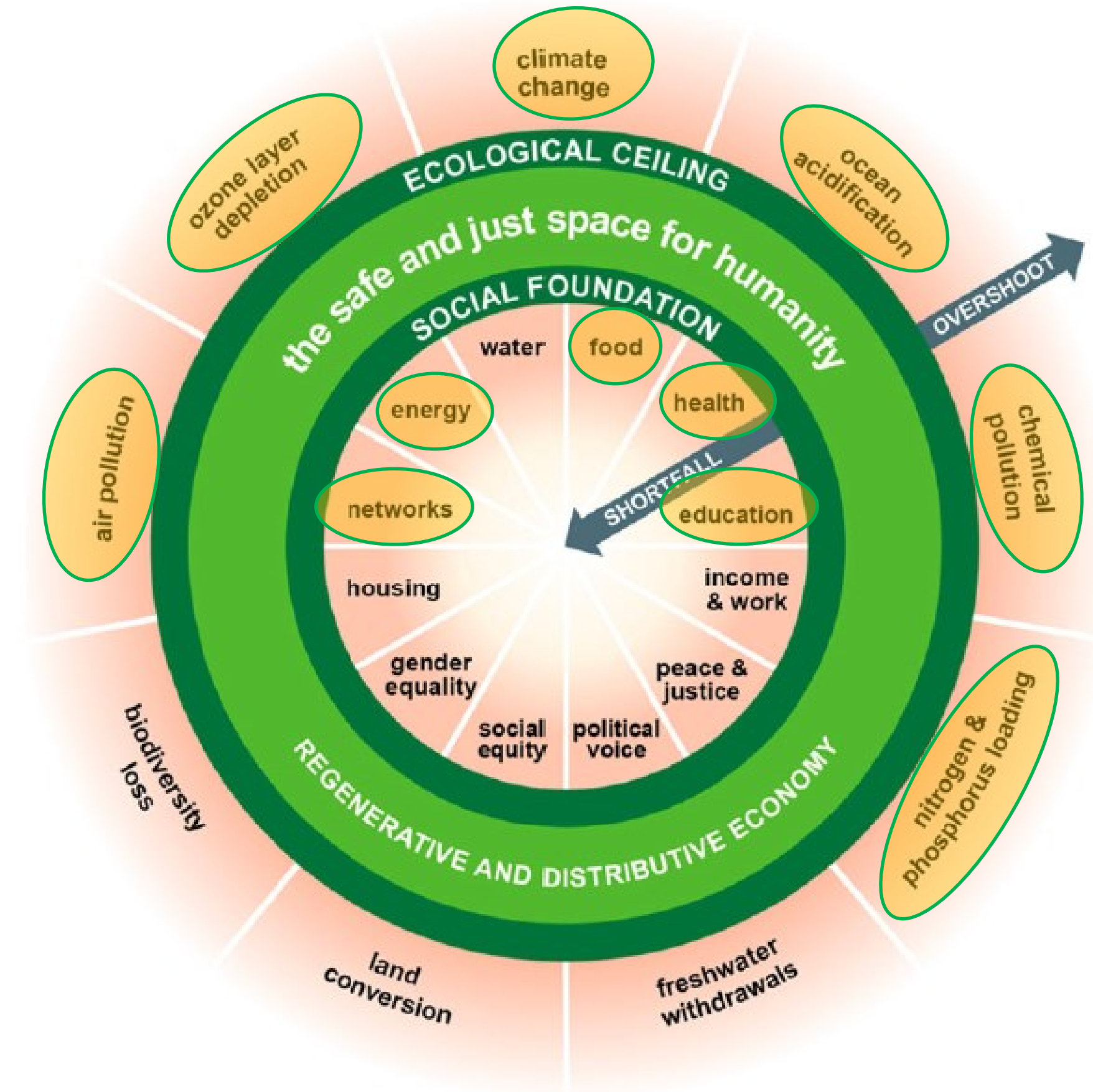


Oven



Food drying

Microwave assisted heating improves the efficiency by 95% over the hot air alone*

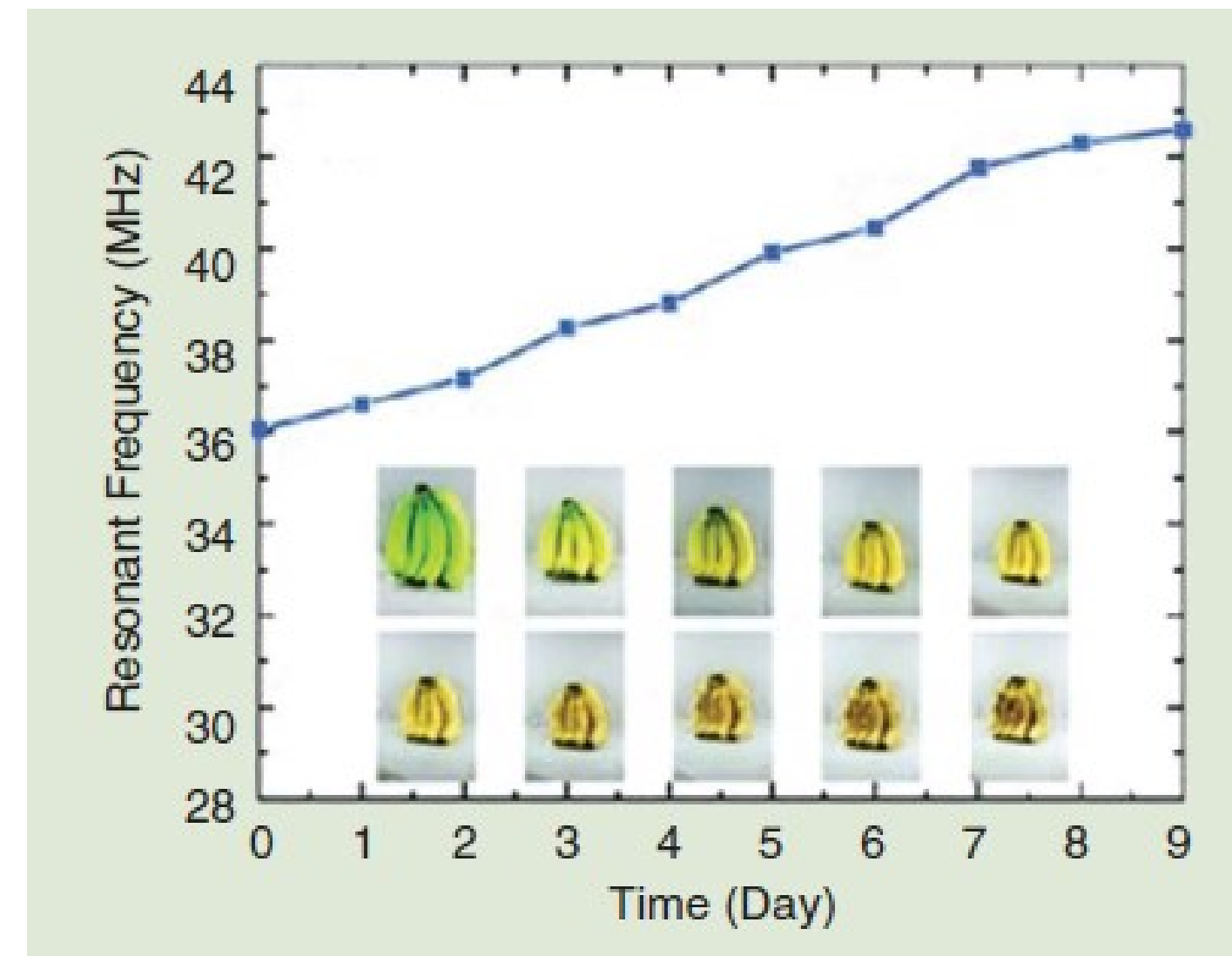
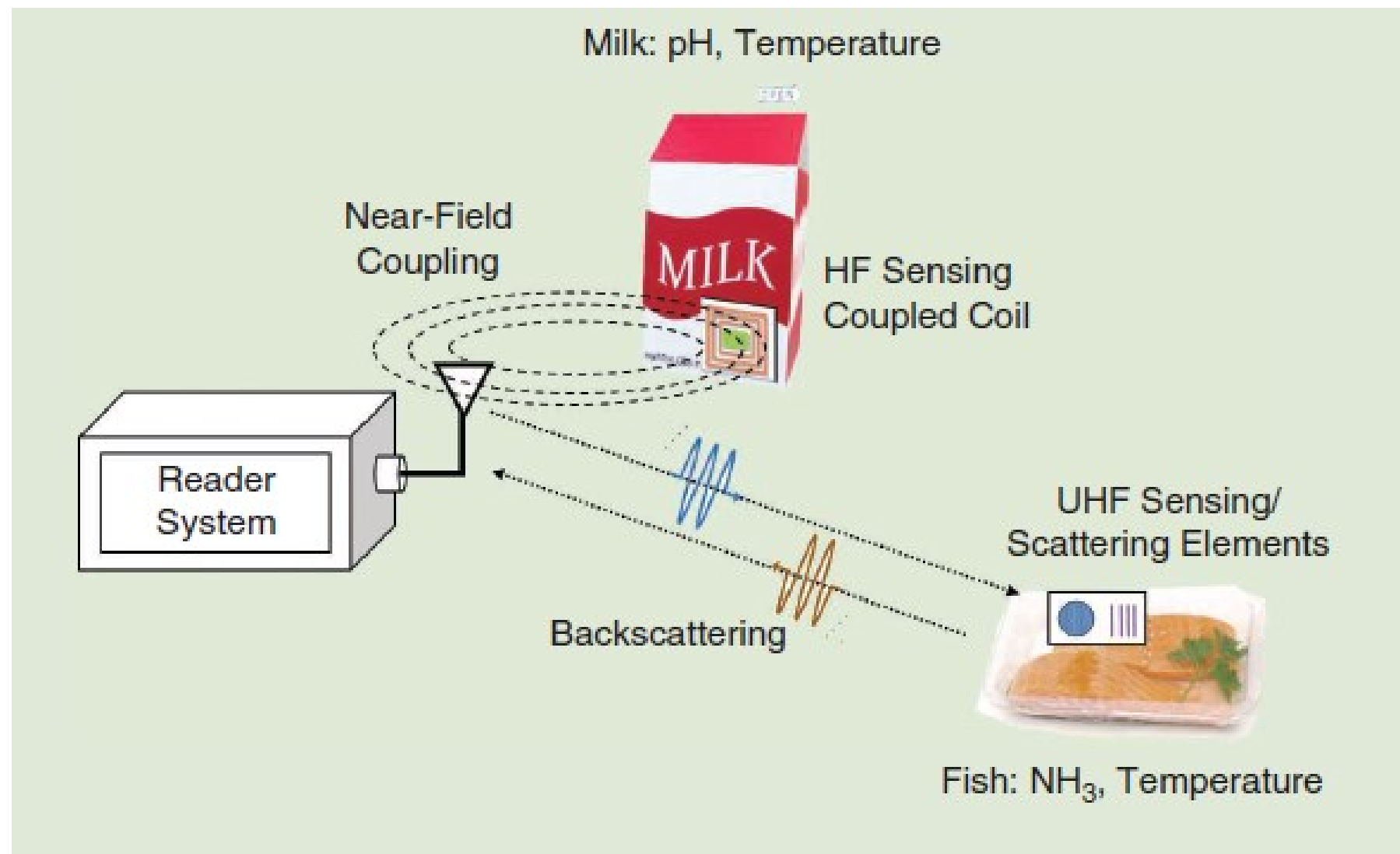


* R.S. Siegel and P. H. Siegel, IEEE Journal of microwave, 2023

RF for food quality monitoring

About 1/3 of food products are wasted!!!

Best before vs Expiry date



Food quality monitoring

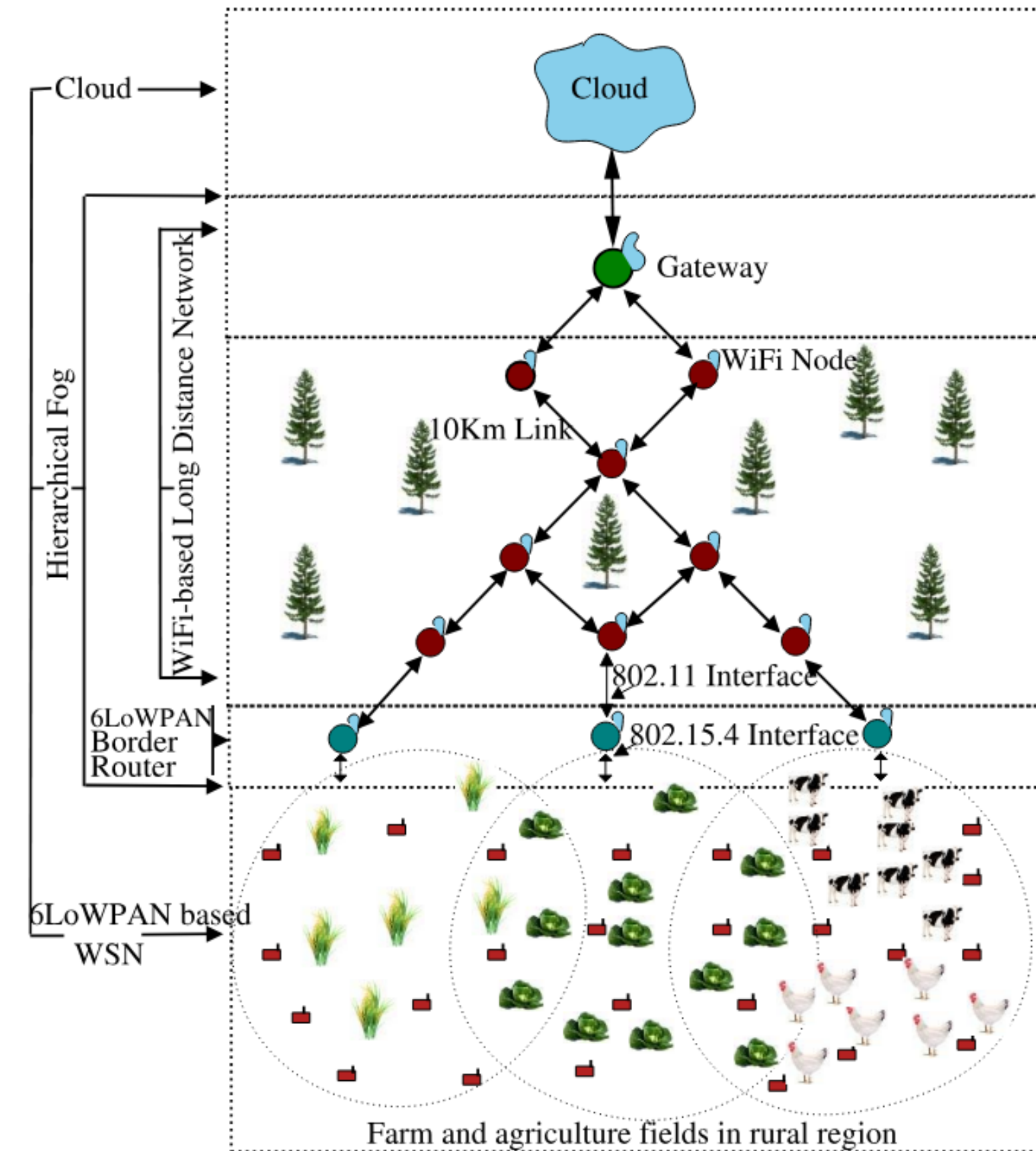
RF for smart / precision agriculture

FAOSTAT in 2022:
Agriculture generates 16.2 Gt CO₂eq (~30% of total GHG)

Wireless sensor network for precision agriculture

- Farm monitoring
- Irrigation
- Soil monitoring
- Water quality monitoring
- ...

By 2050: IoT help to increase by 70% of food production in agriculture



RF/antenna based sensors

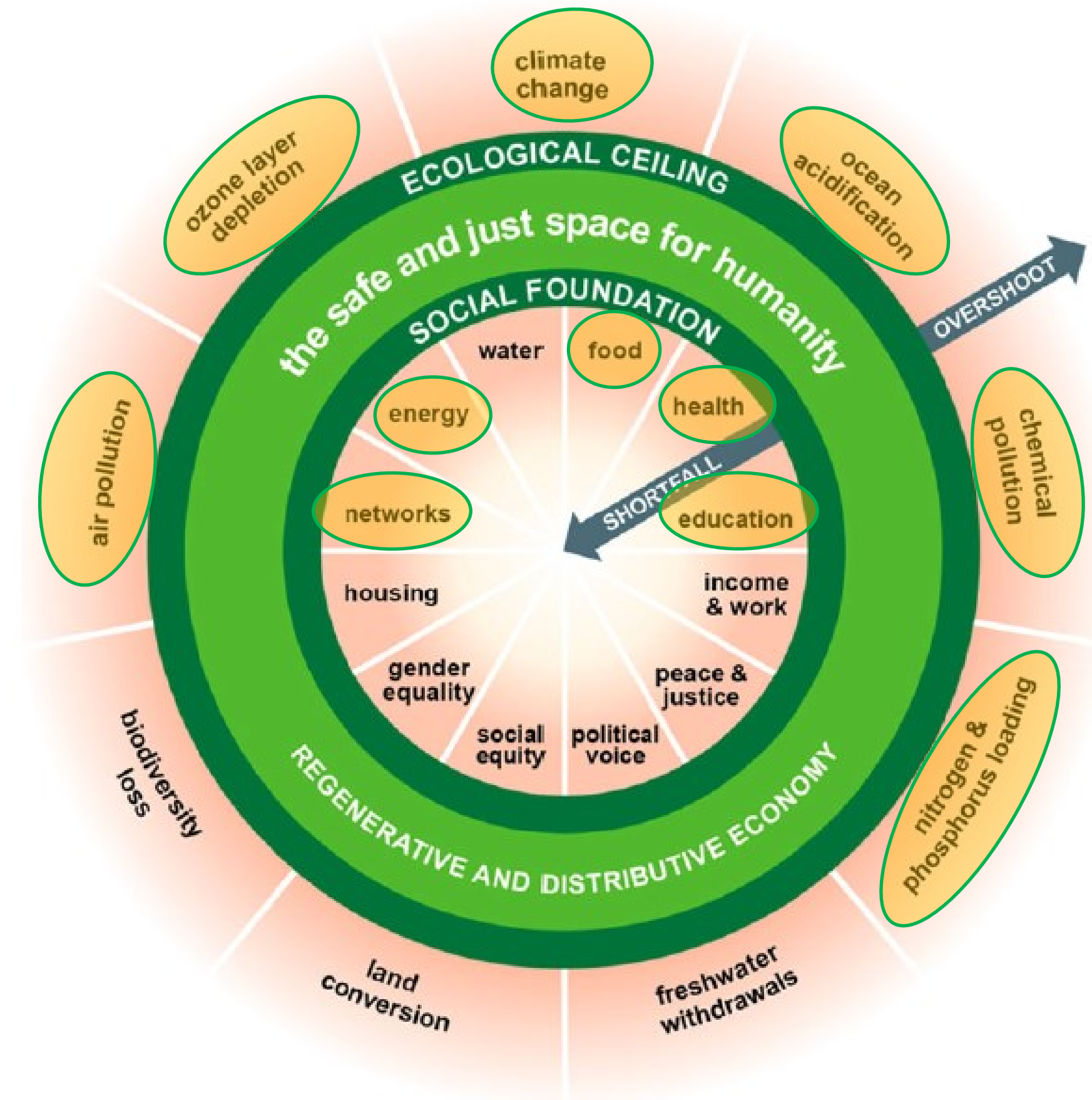
Advantages of RF/antenna based sensors

- ☐ Wireless
- ☐ Can work without ADC/DAC
- ☐ Can “see through”
- ☐ Non invasive

Challenges of RF/antenna based sensors

- ☐ Sensitivity vs sensing range
- ☐ Variation with environment (other than sensing target)

And many other RF sensors



Abstract

- What is sustainability
- How Radio Frequency (RF) helps to achieve sustainability
- How to make RF greener

RF is essential in our life as well as for the future!

How to quantify if our solution is “greener” ?

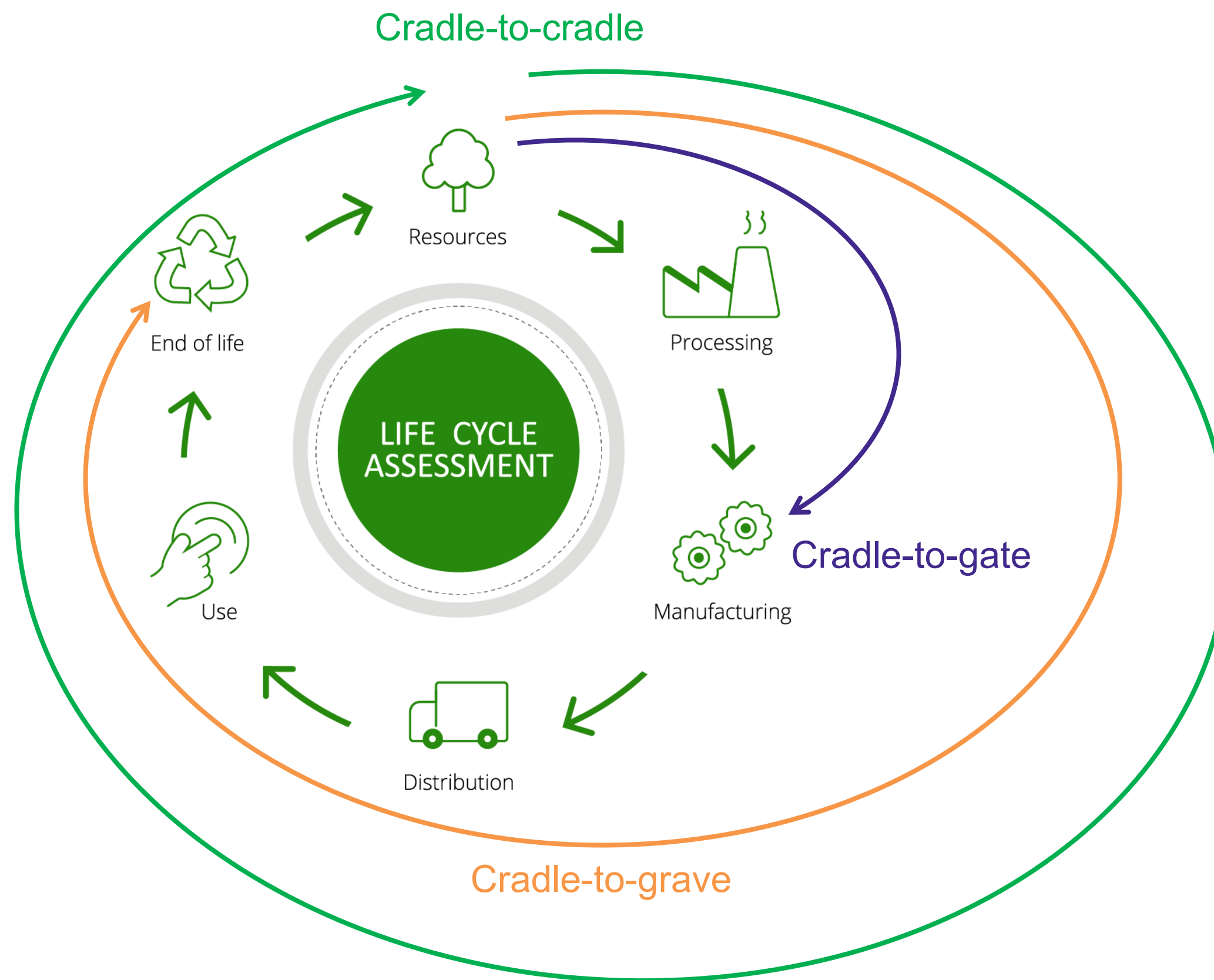
Life Cycle Assessment (LCA)

- ☐ Advantages
- ☐ Limitations: specific scenario, not take into account for example cost, social...

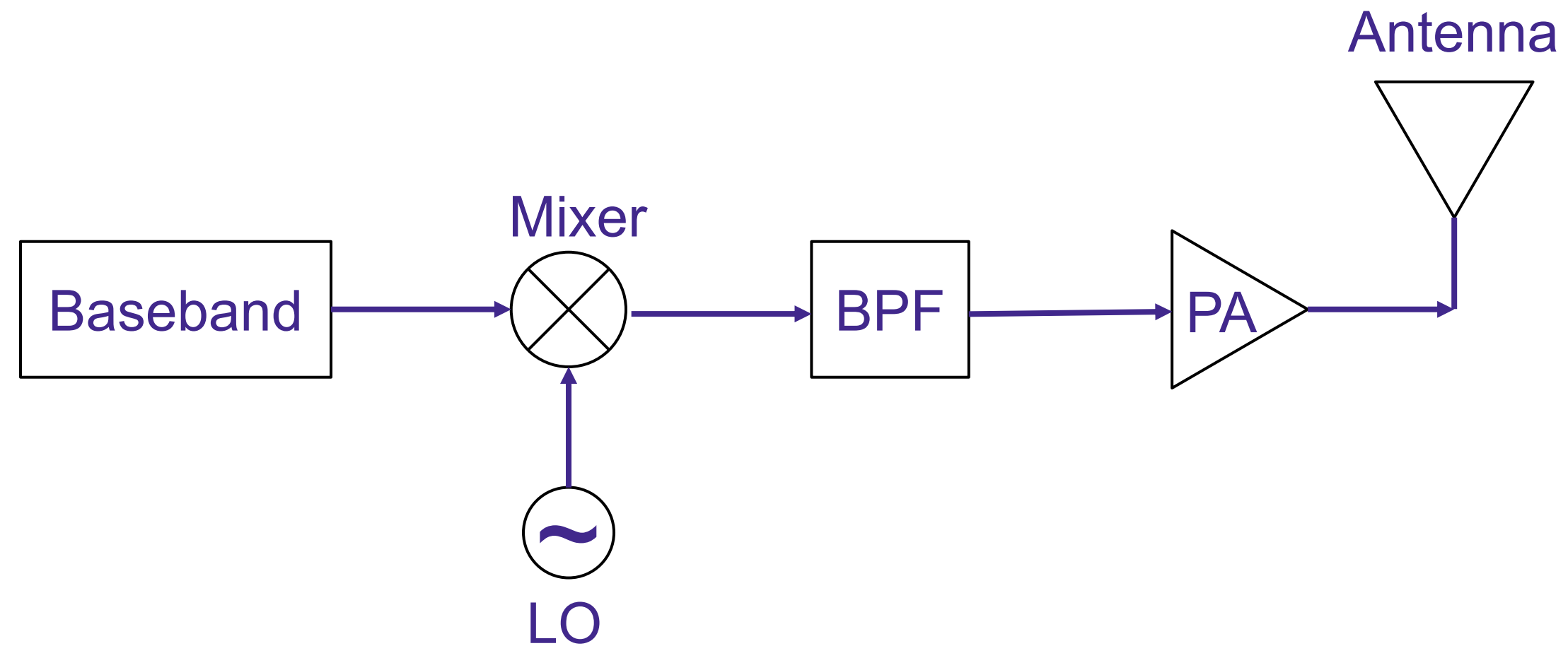
Some alternatives / complements to LCA

- ☐ Life Cycle Cost
- ☐ Environmental Impact Assessment
- ☐ Figure of merit / EP-score

Some LCA scopes



A general architecture of RF transmitter



Example: LCA of a phased array

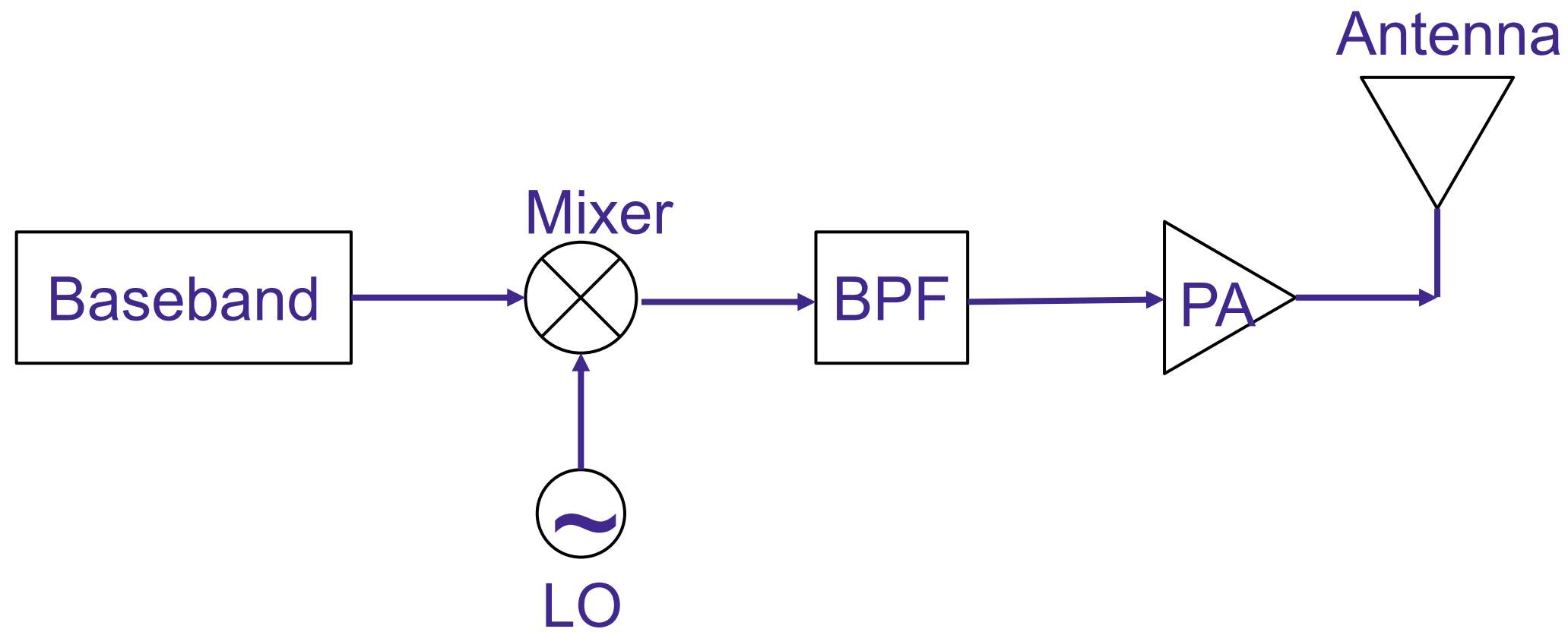


TABLE 1. LCA Inventory for the Phased Array Element, Based on More Advanced CMOS Nodes; the Lower Spec Option Is Detailed in the Dataset

Part	Part details from Sphera databases	#
PCB	PTFE, ENIG with gold plating: active circuit + antenna	40 cm ²
SMA connector	Model constructed based on the weight of an SMA metal body, gold plating, and PTFE dielectric	2
90nm RFIC (PA)	IC BGA 256 (2.62g) 27x27x2.36 CMOS logic (90 nm node) [based on models 2004-2014]	1
Cable	Cable 1-core signal 24AWG PTFE (3.0 g/m) D0.9	1
SMD L	Coil multilayer chip 0402 (1mg) 1x0.5x0.5	2
SMD C	Capacitor ceramic MLCC 0201 (0.17mg) 0.6x0.3x0.3 (Base Metals)	10

BOM for sub-6 GHz phased array

RFIC was \approx using a logic process in 90 nm node

Hotspot in IC fabrication

RFIC is the dominant factor $\approx 10\times$ other contributions

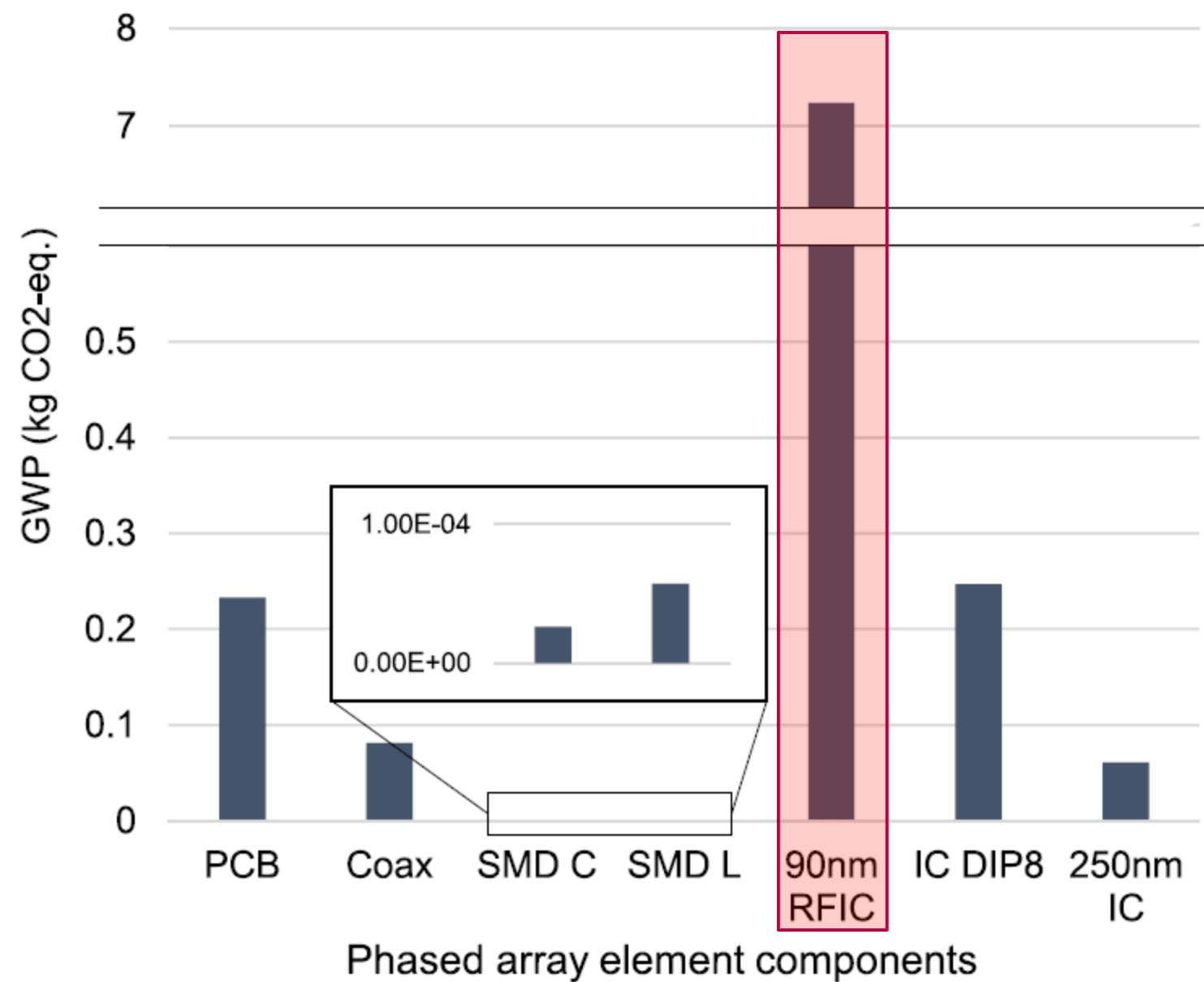
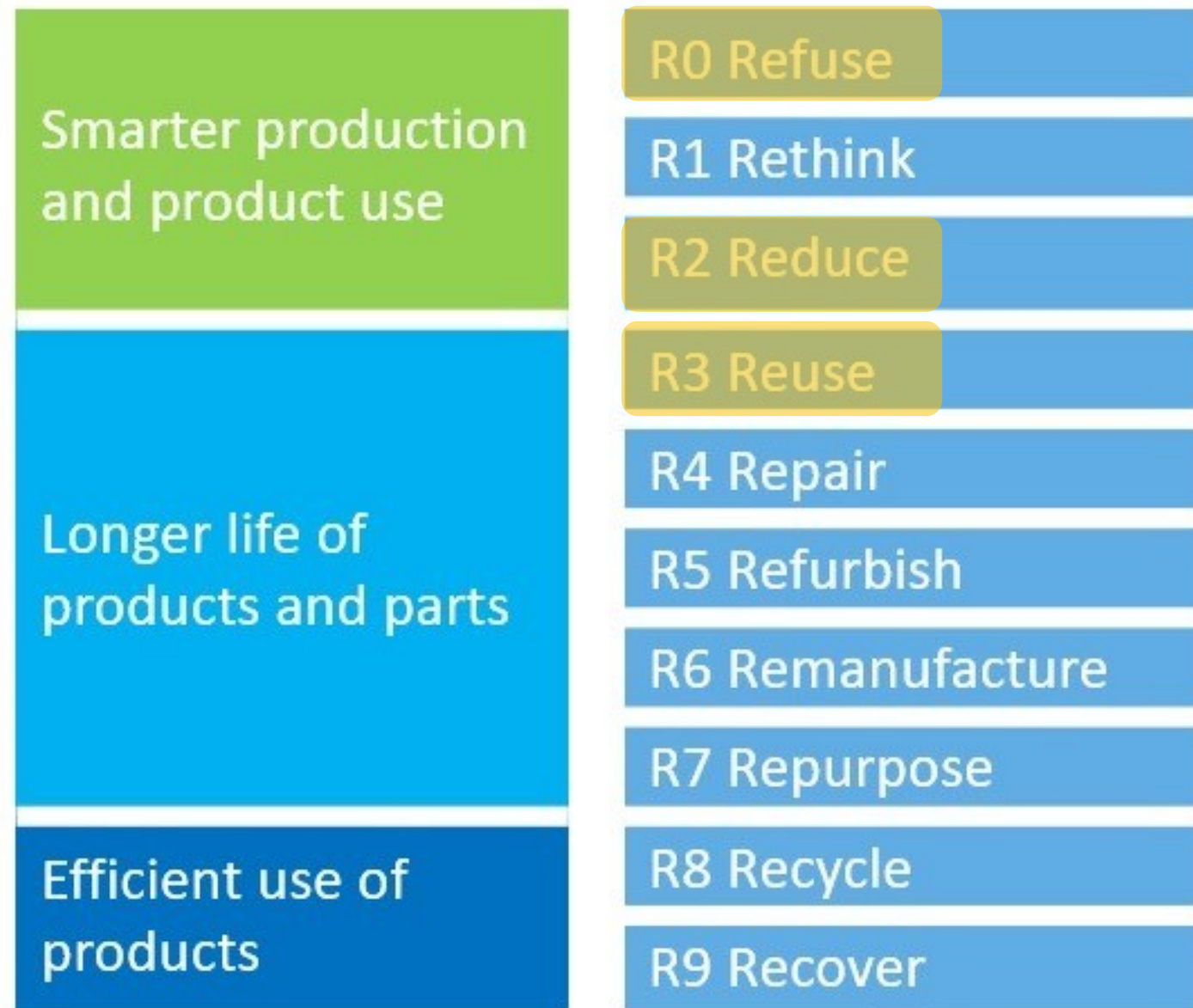


FIGURE 8. GWP for individual phased array elements, showing the effect of each component; a single 90 nm RFIC has $> 5\times$ the GWP of all other components.

Circular economy



Linear economy



<https://www.econetworks.jp/en/2021/03/01/ce-2/>

How to reduce impact of IC ? – Chipless / Barcode

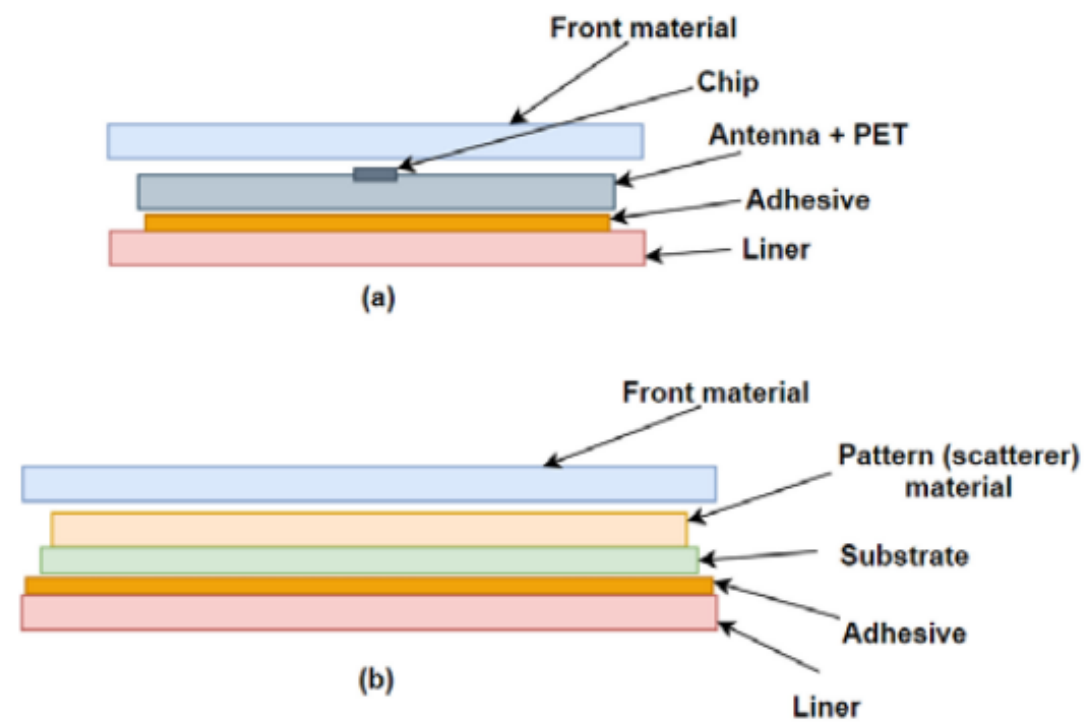
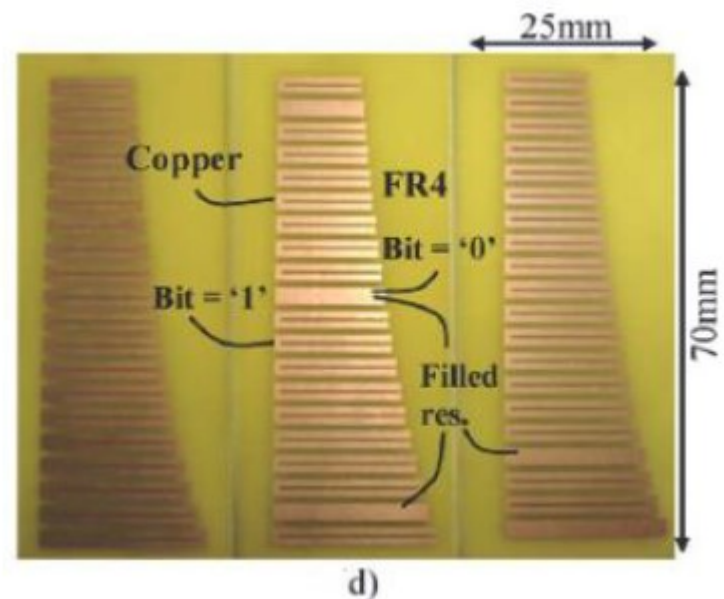
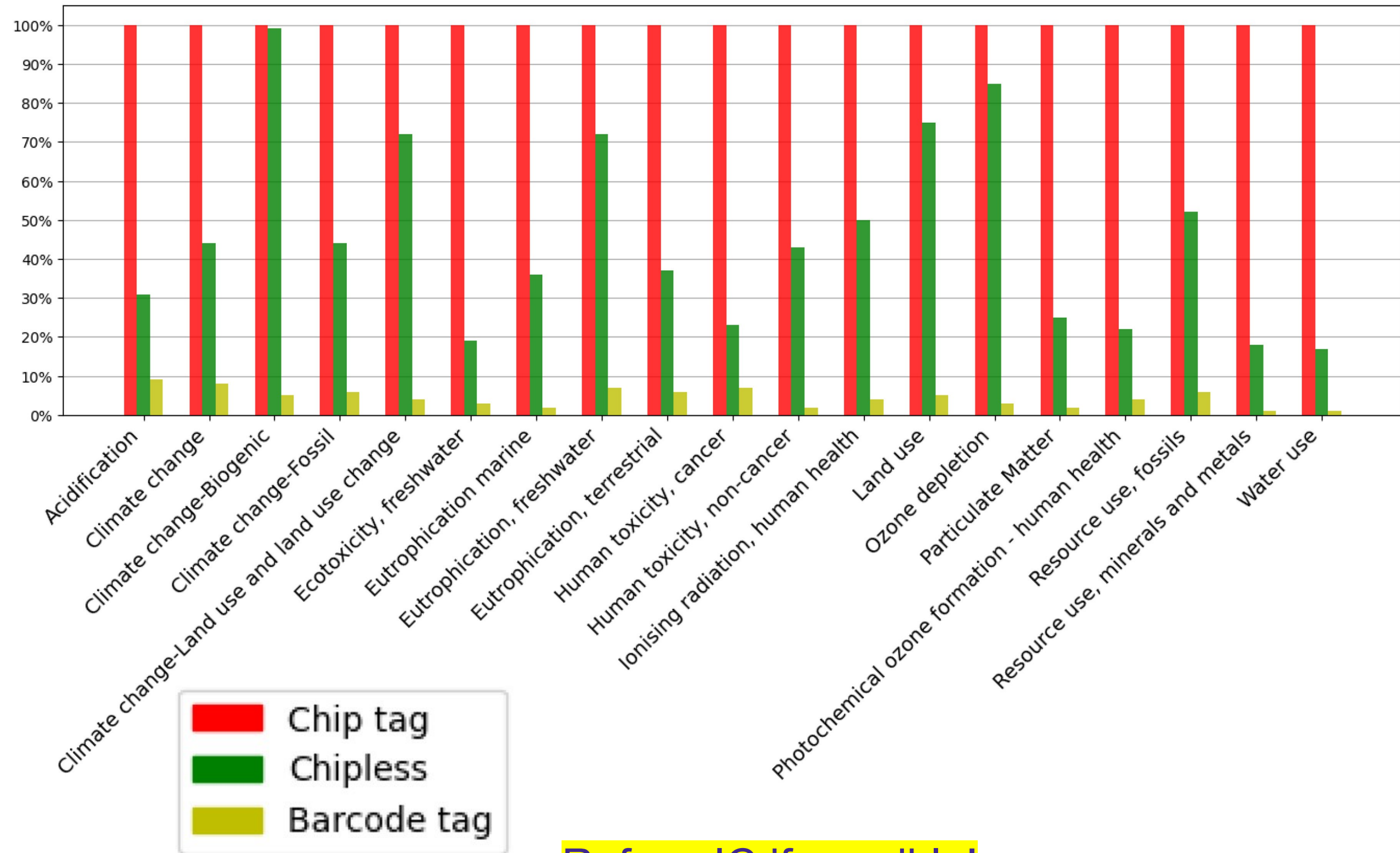


Fig. 3. Structure of (a) the UHF RFID tag (CCRR A61F 44x19 mm) under study and (b) the chipless tag.



Chipless RFID @LCIS

Refuse IC if possible!

How to reduce impact of IC ? - Reduce

Older (less complex) CMOS process can reduce environmental impact **from fabrication point-of-view**

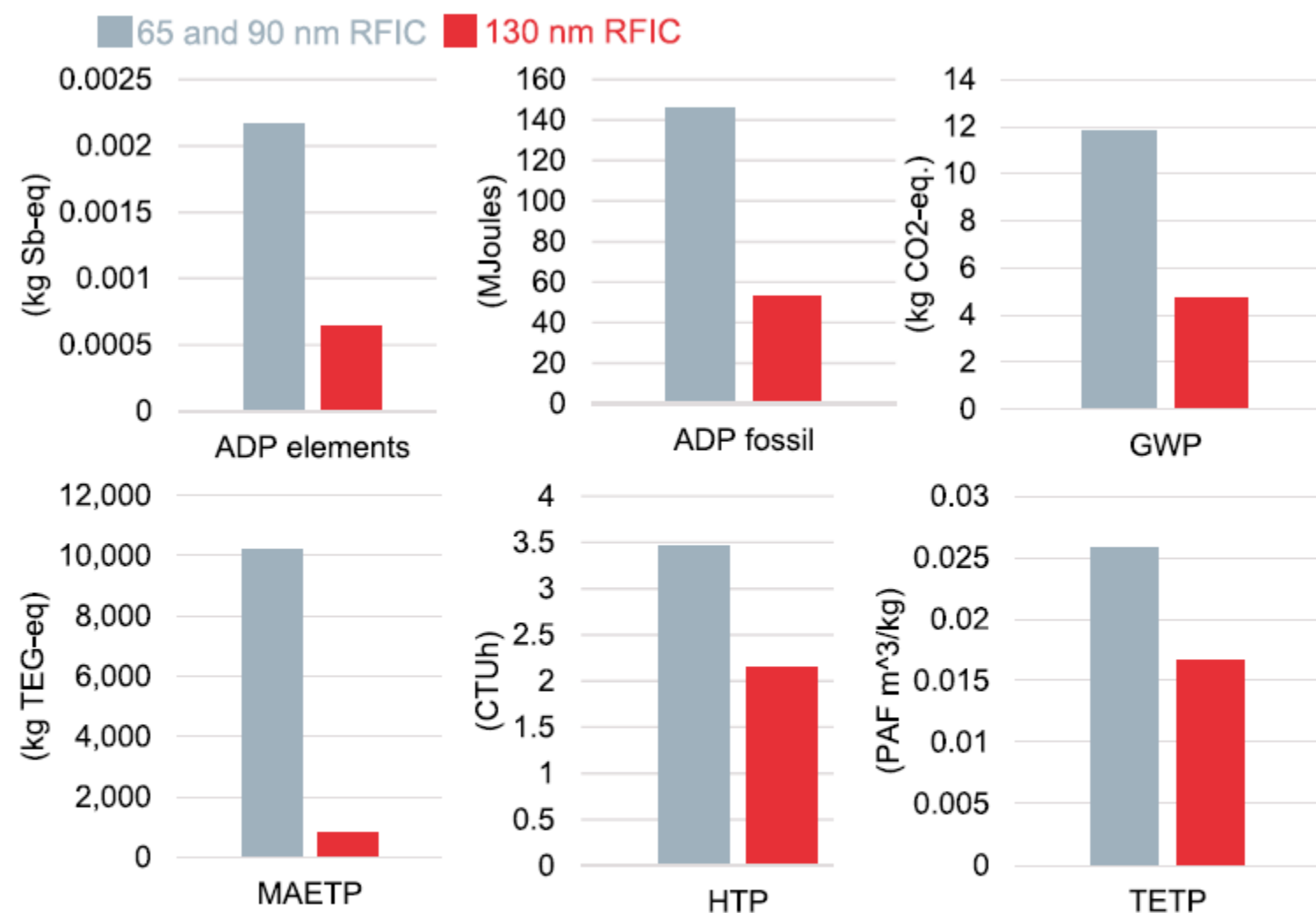
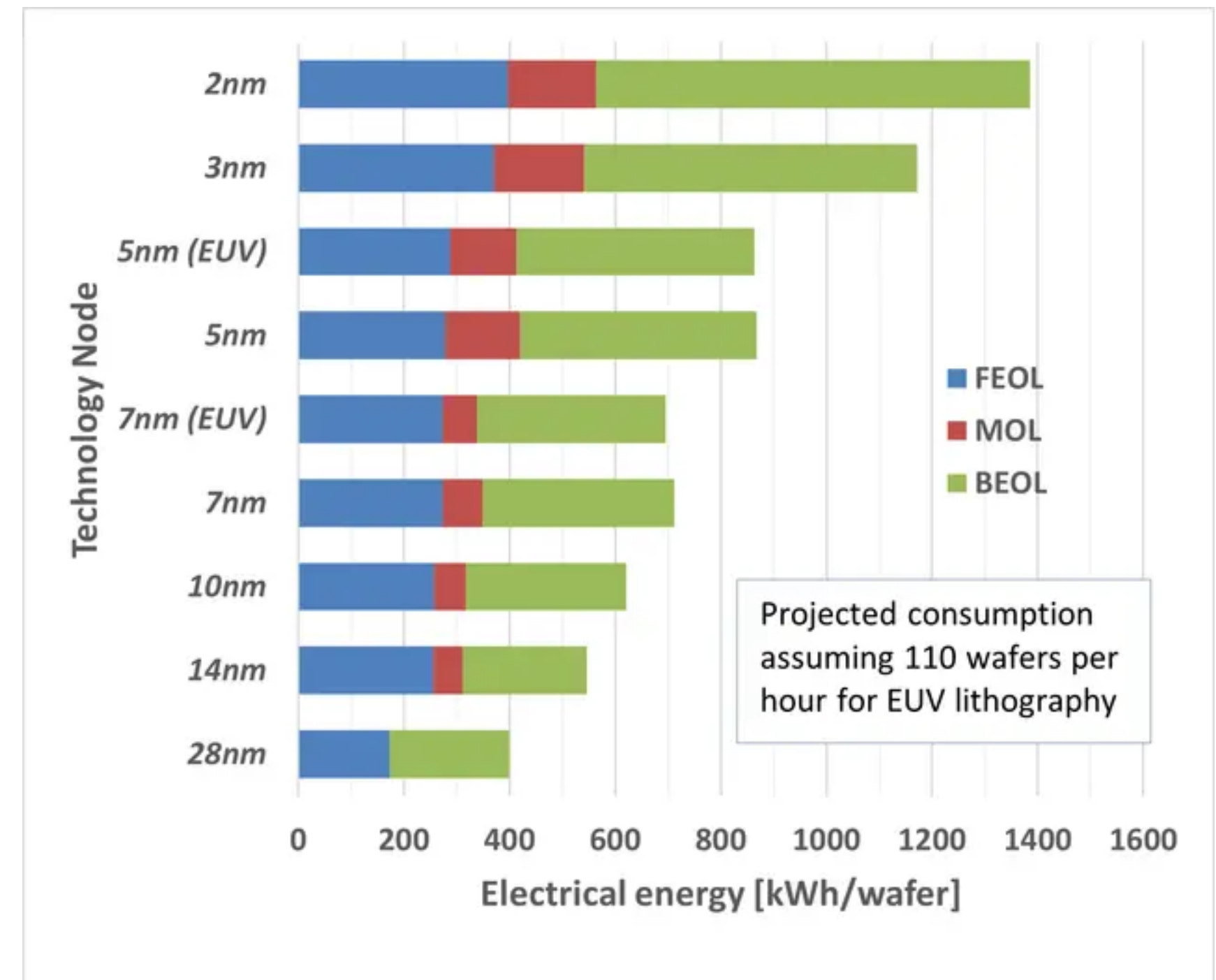


FIGURE 9. LCA outputs for individual phased array circuits (i.e. one array element, including the antenna), showing the impact of changing the IC process to an older CMOS process.



<https://www.imec-int.com/en/articles/environmental-footprint-logic-cmos-technologies>

Effect of CMOS process

How To include resilience + critical factor?

How about power consumption?

$$t_I = \frac{M_1 - M_0}{P_0 - P_1} t_B = \frac{M_1}{P_0 - P_1}$$

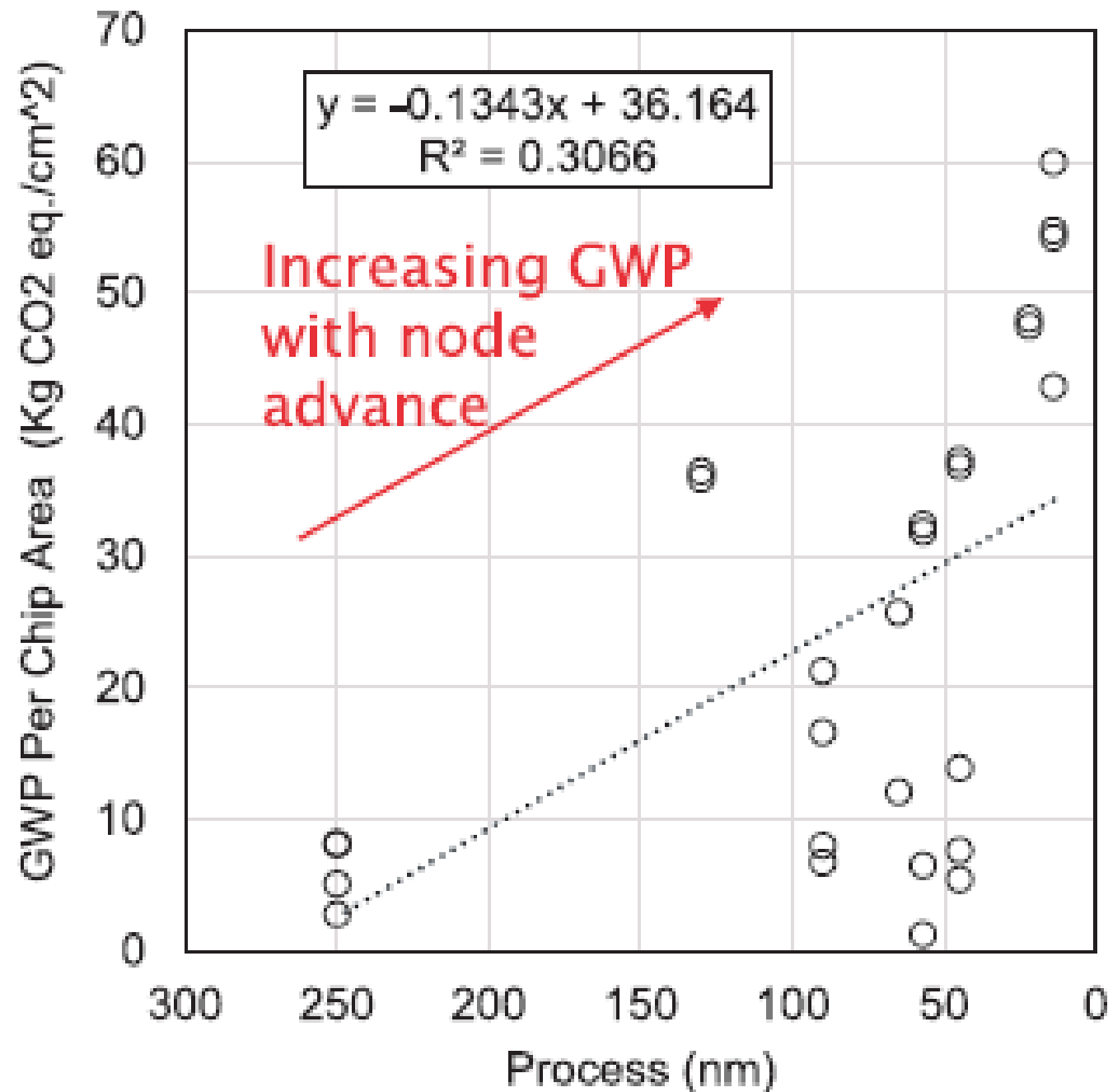
Donald Kline Jr. et al., *Sustainable Computing: Infomatics and System*

$$FoM = \frac{\Delta(CO2eq)}{\Delta P}$$

At which point we reach the compromise fab vs usage?
⇒ Convert power consumption ↔ kg CO2eq

$$FoM = \frac{\Delta(CO2eq - fab)}{\frac{\Delta(CO2eq - use)}{1days}} \times active\ days$$

P can be defined as the required power
to process the same amount of computing

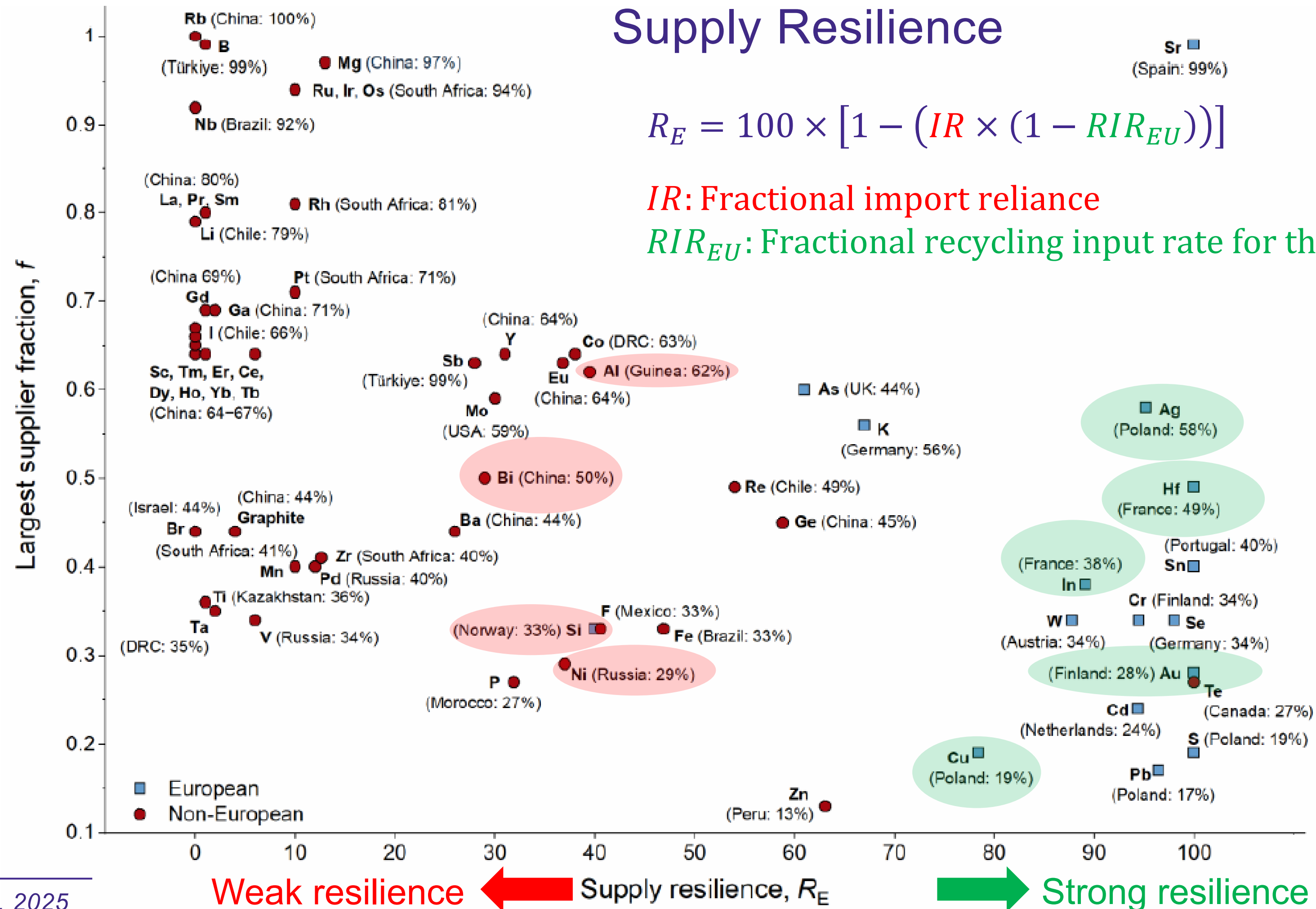


Supply Resilience

$$R_E = 100 \times [1 - (IR \times (1 - RIR_{EU}))]$$

IR: Fractional import reliance

RIR_{EU}: Fractional recycling input rate for the EU



How to reduce impact of IC ? - Reuse

Variation < 0.1 dB/cm

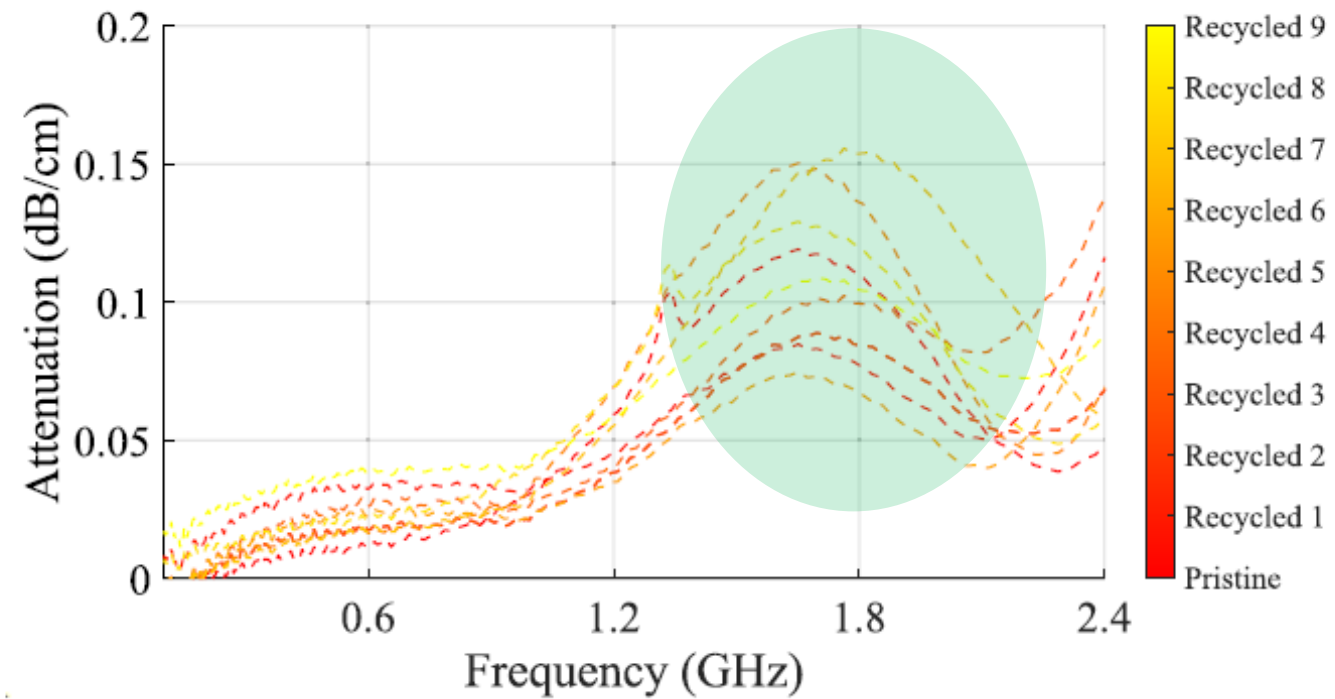
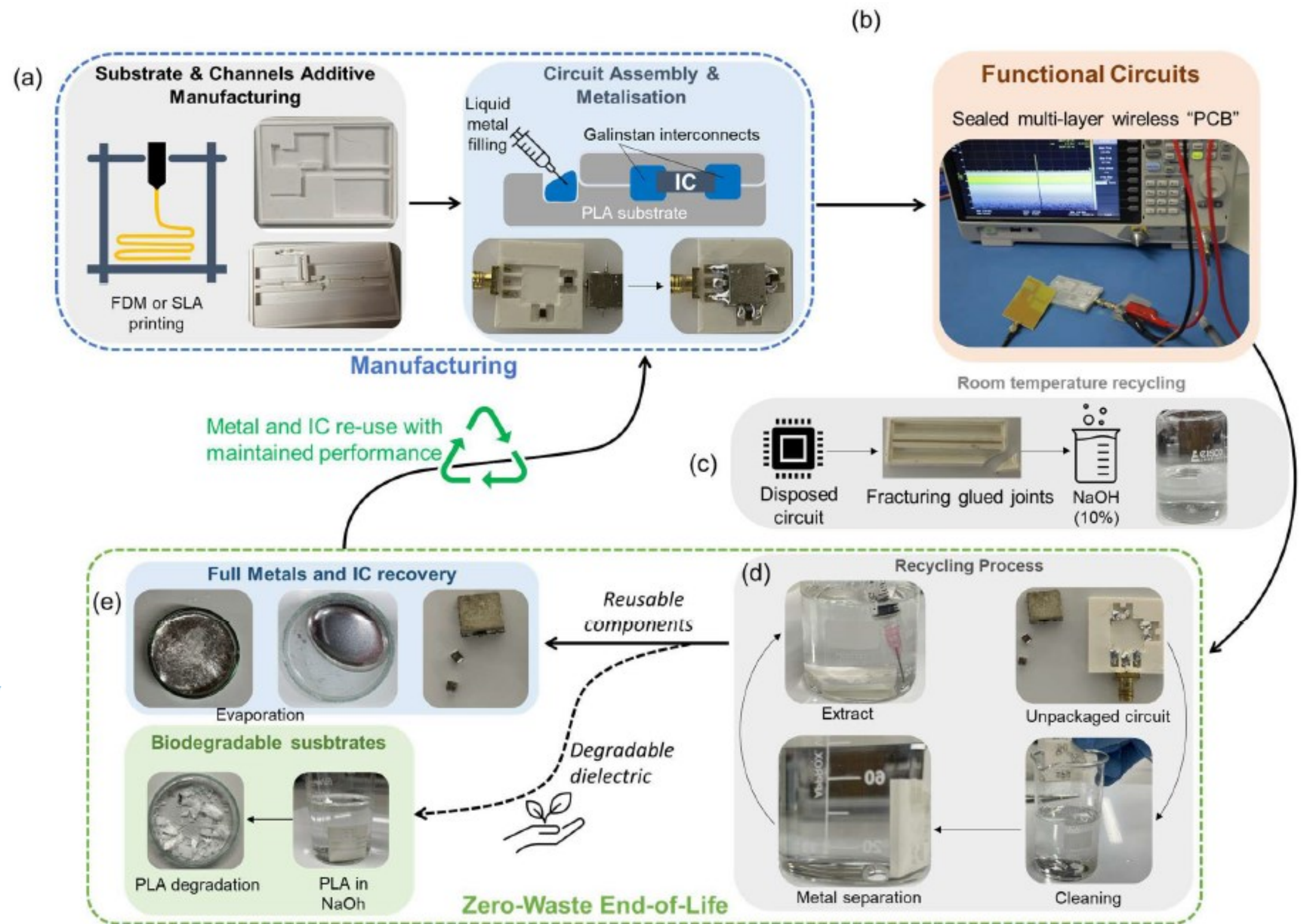
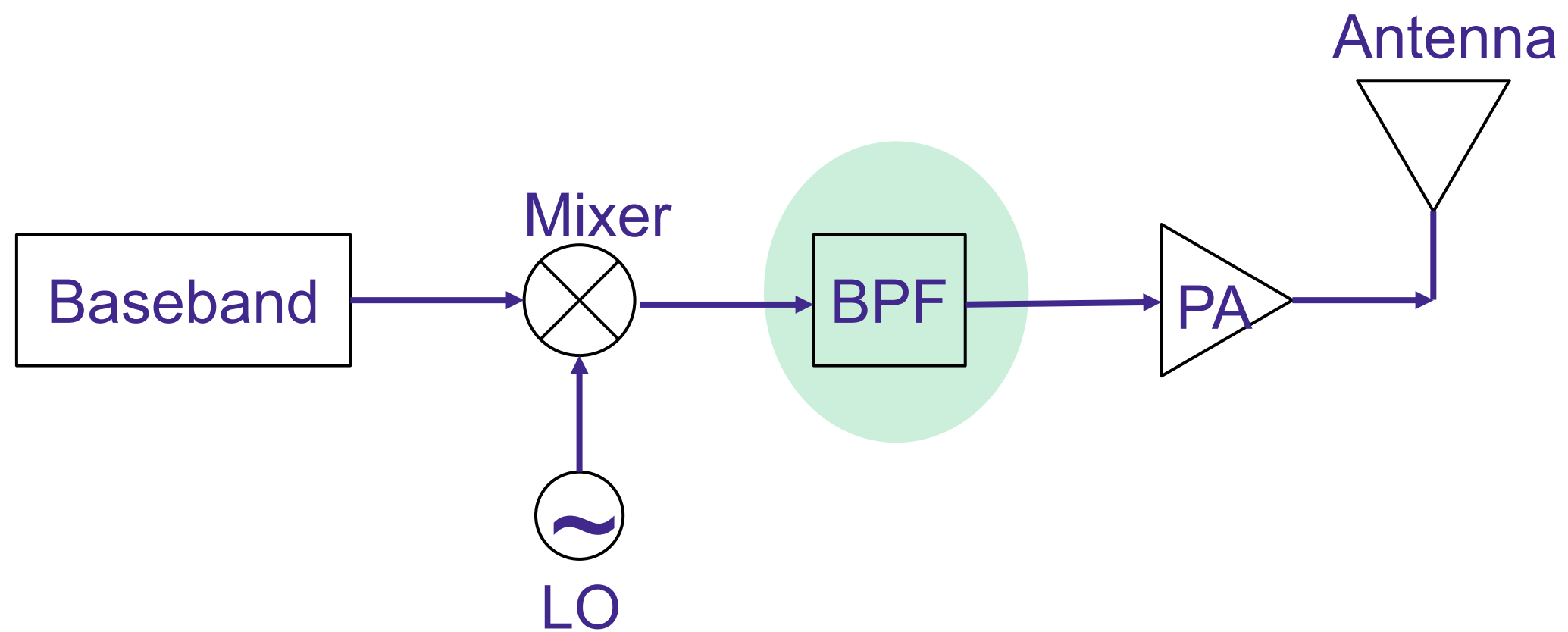


Fig. 3. Repeatability ($n = 9$) of the measured liquid metal based lossy transmission line representing by attenuation.

Scalability
Data privacy



Example: LCA of bandpass filters



Back in 2022...

Projet 1A - Legos pour dispositif passif radiofréquence

Modélisation et conception d'antennes
modulables

ETUDIANTS

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Montaine Jamet
Paco Gerbier

ENCADRANTS

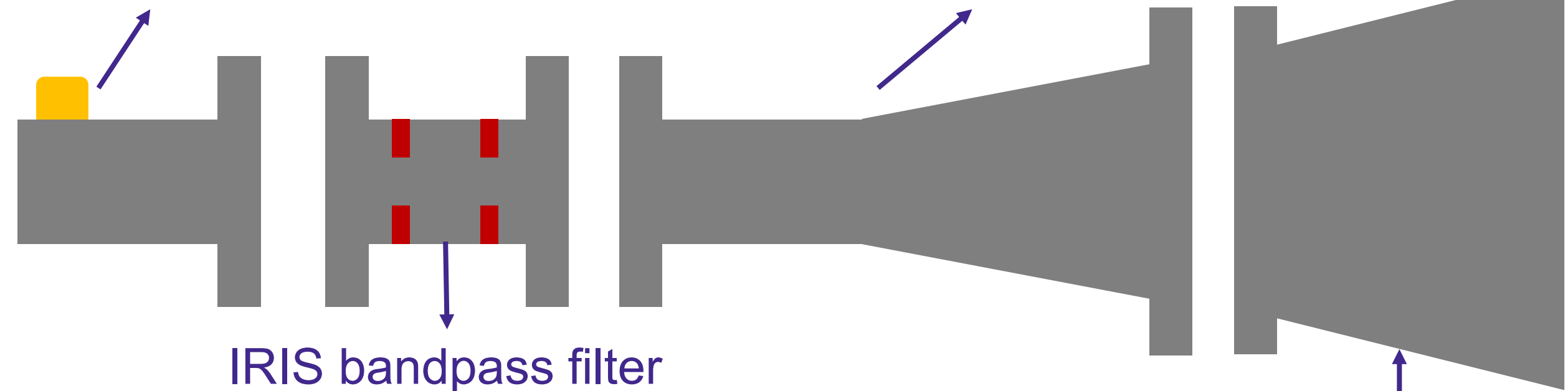
Tan-phu Vuong
Nhu-huan Nguyen



- ✓ Wideband antenna: main antenna + extended gain, can be exchanged
- ✓ IRIS bandpass filter: operate at a specific band, can be exchanged
- ✓ SMA to waveguide transition
- ✓ Assembled by screws

SMA to waveguide transition

Main horn antenna

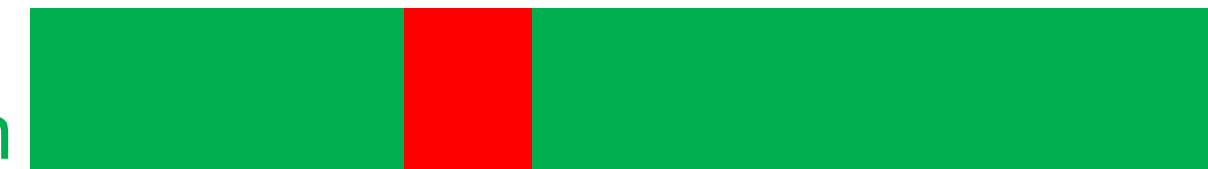


IRIS bandpass filter

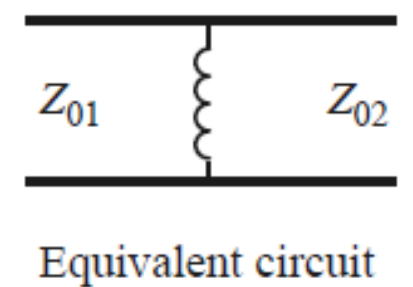
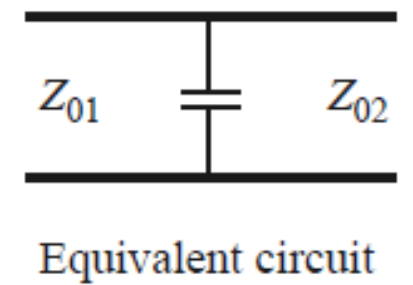
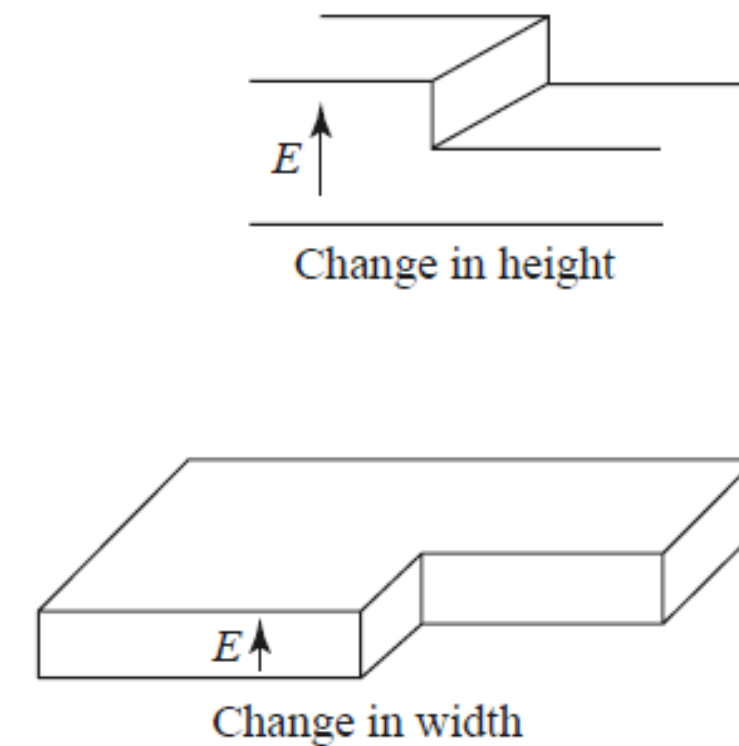
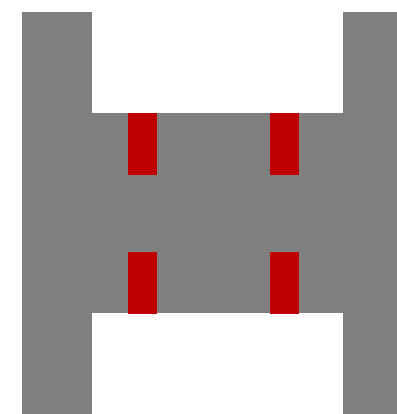
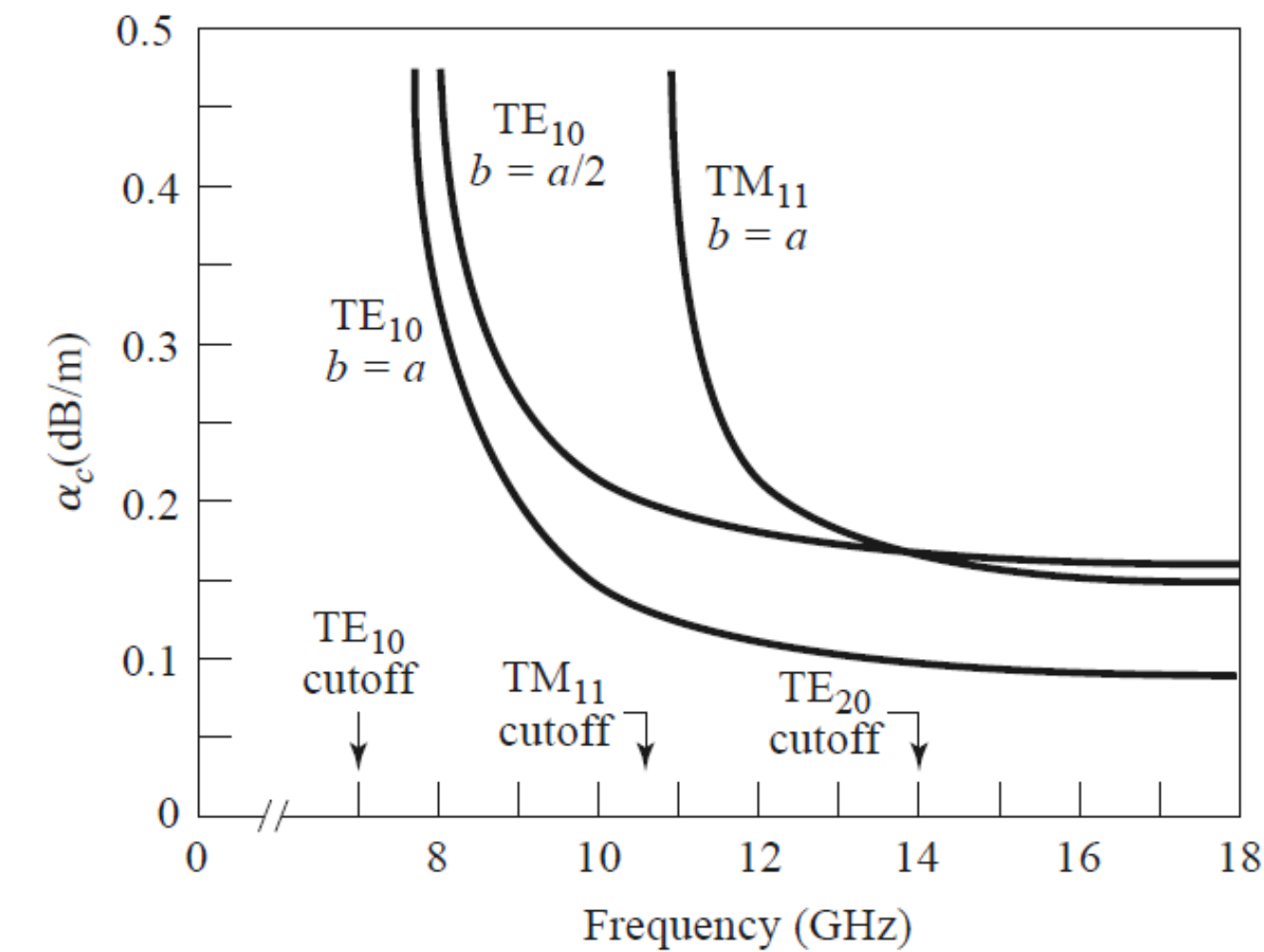
Filter bandwidth

Extended gain antenna

Antenna bandwidth

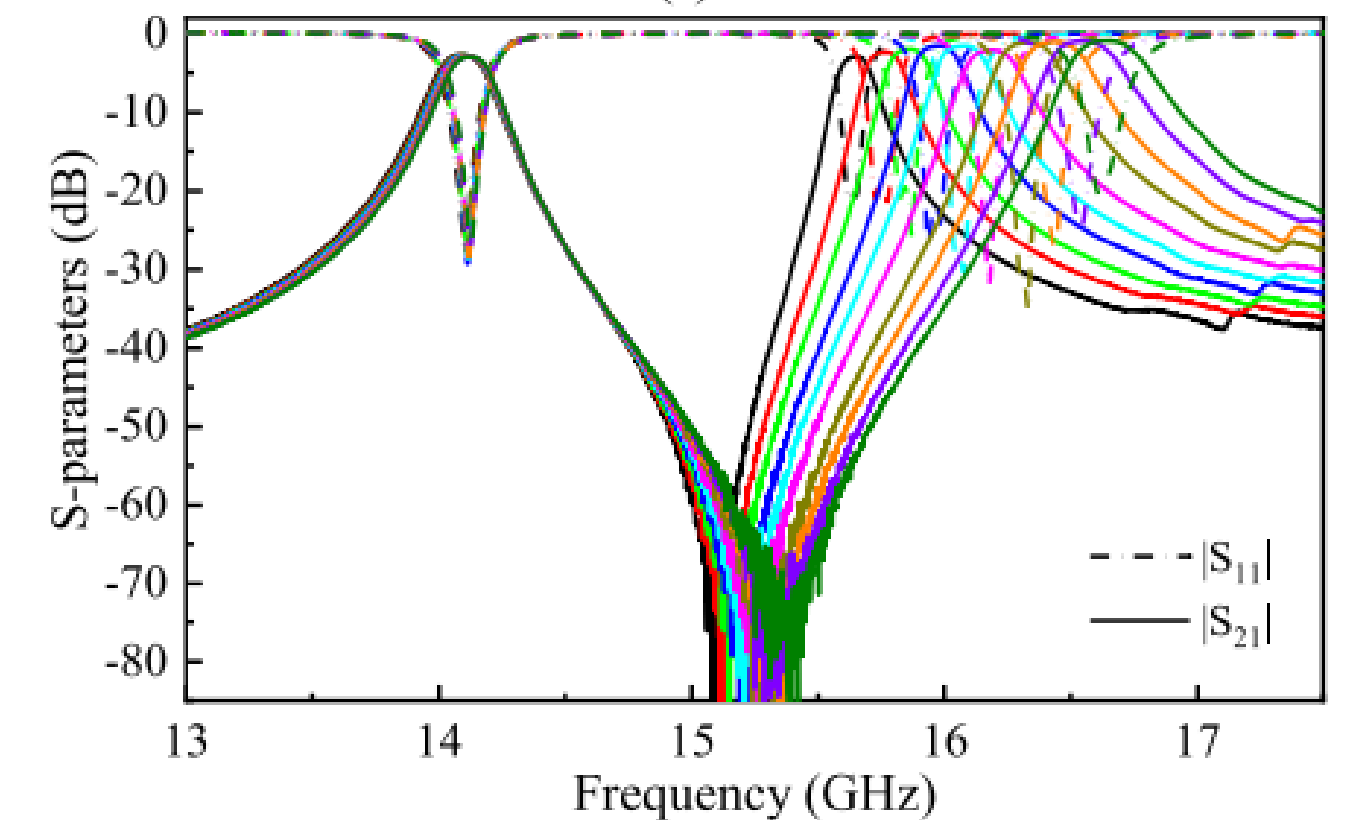
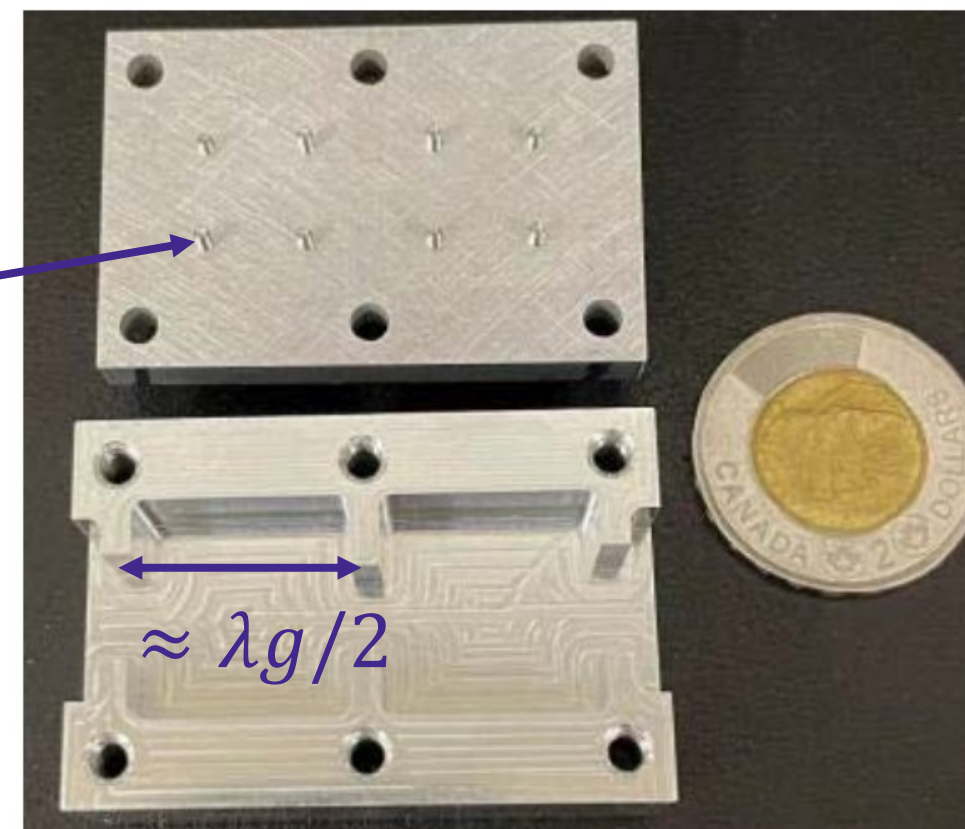


IRIS bandpass filter

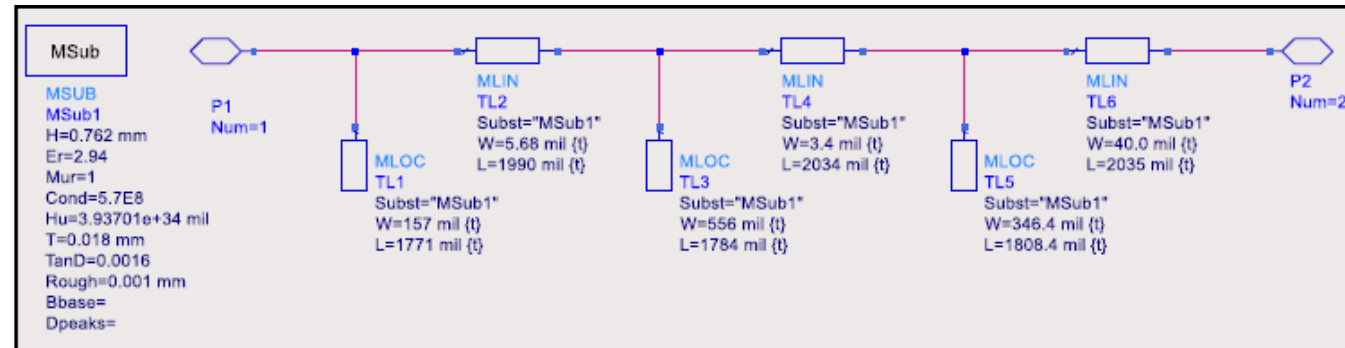


Tuning screws

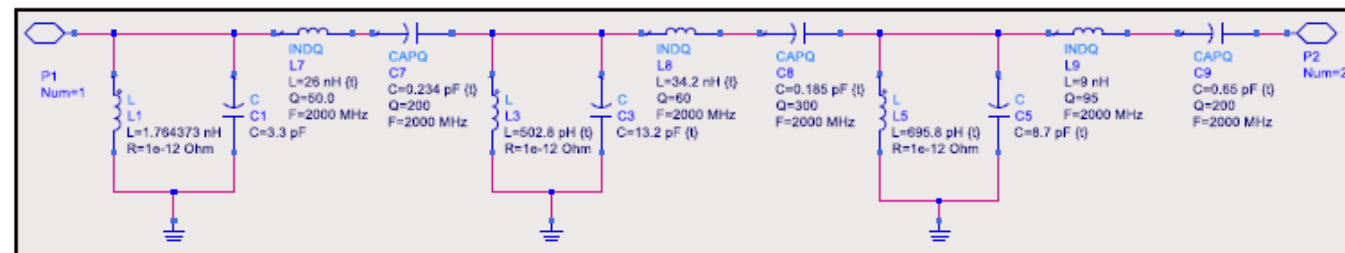
Reconfigurable bandpass filter



Example: LCA of bandpass filter: Performance vs active life time



(b)



(c)

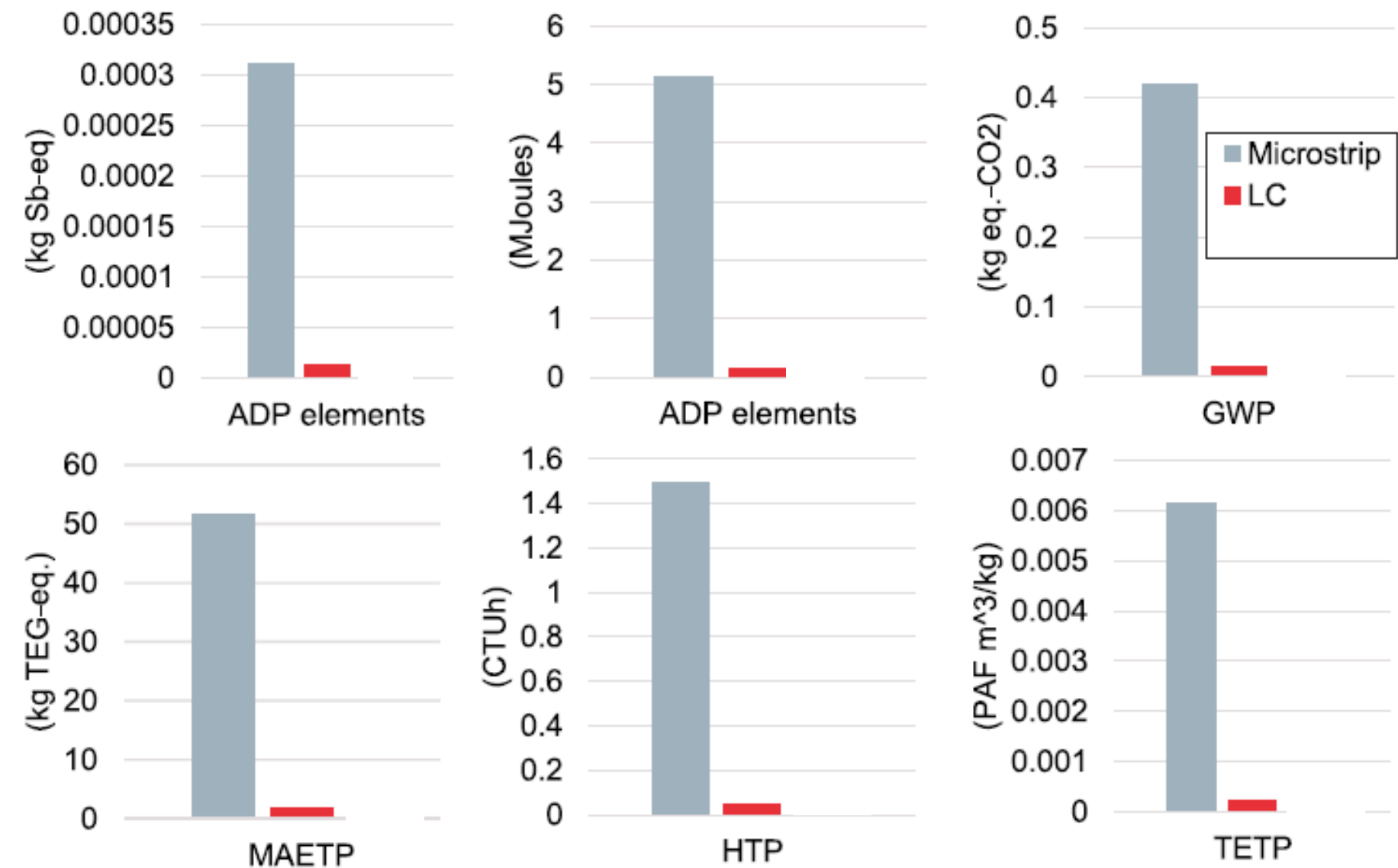
Distributed elements microstrip filter

Part	Part details from Sphera databases	#
PCB	PTFE, ENIG with gold plating	72 cm ²

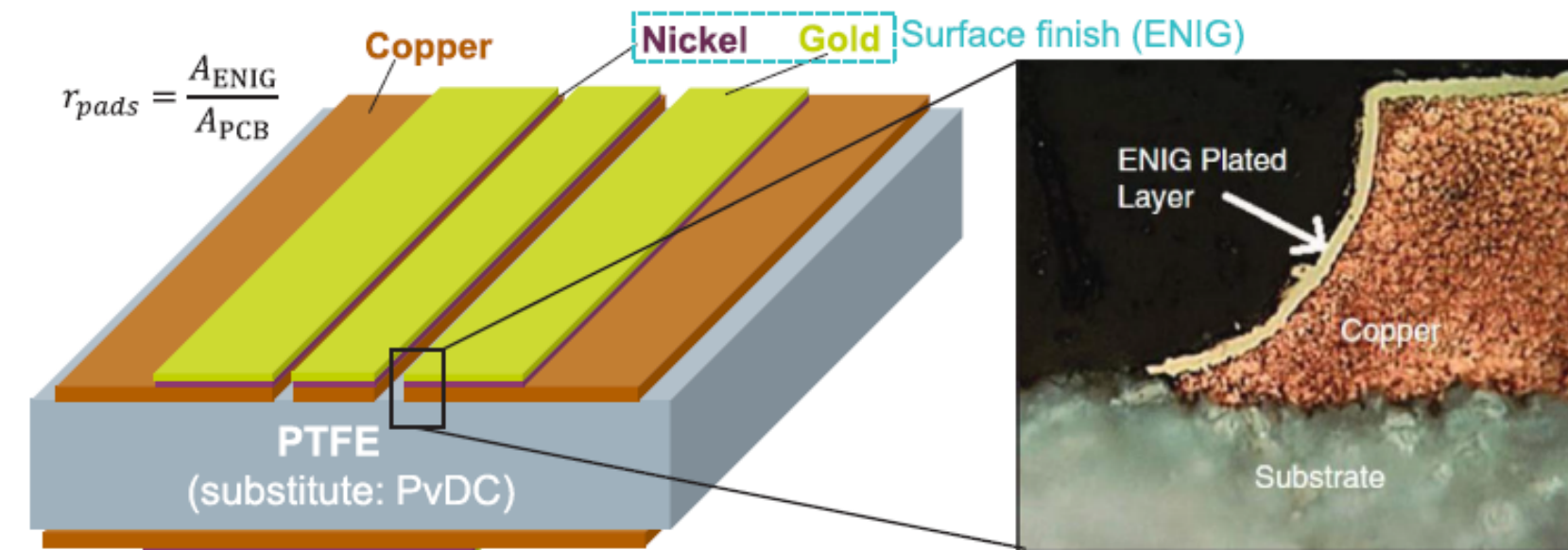
Lumped elements filter

Part	Part details from Sphera databases	#
PCB	PTFE, ENIG with gold plating	1 cm ²
SMD L	Coil multilayer chip 0402 (1mg) 1x0.5x0.5	6
SMD C	Capacitor ceramic MLCC 0201 (0.17mg) 0.6x0.3x0.3 (Base Metals)	6

Microstrip has higher environmental impact in fabrication point of view due to larger PCB area + gold plating



Example: Reduction of materials



Performance = ?

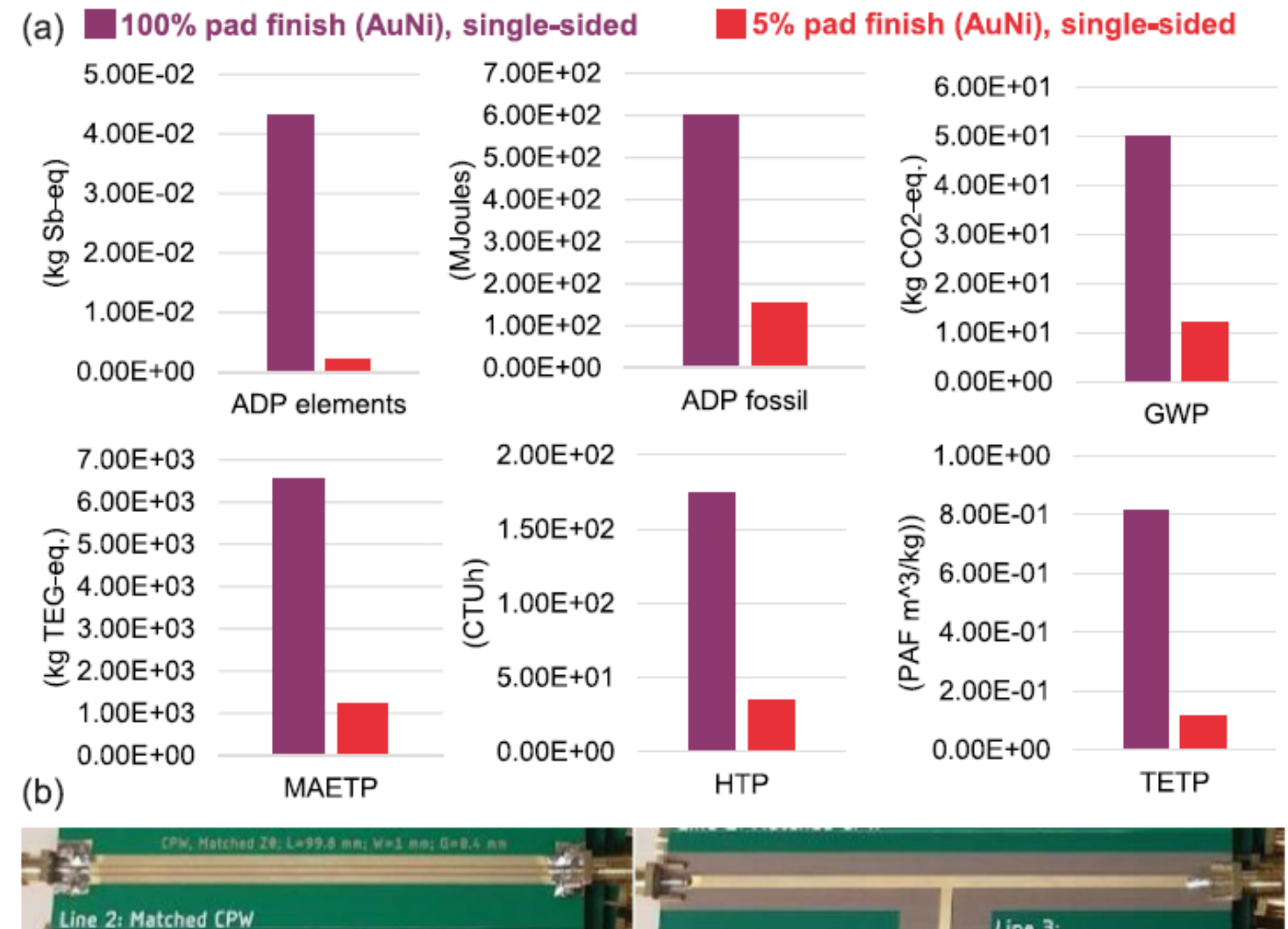
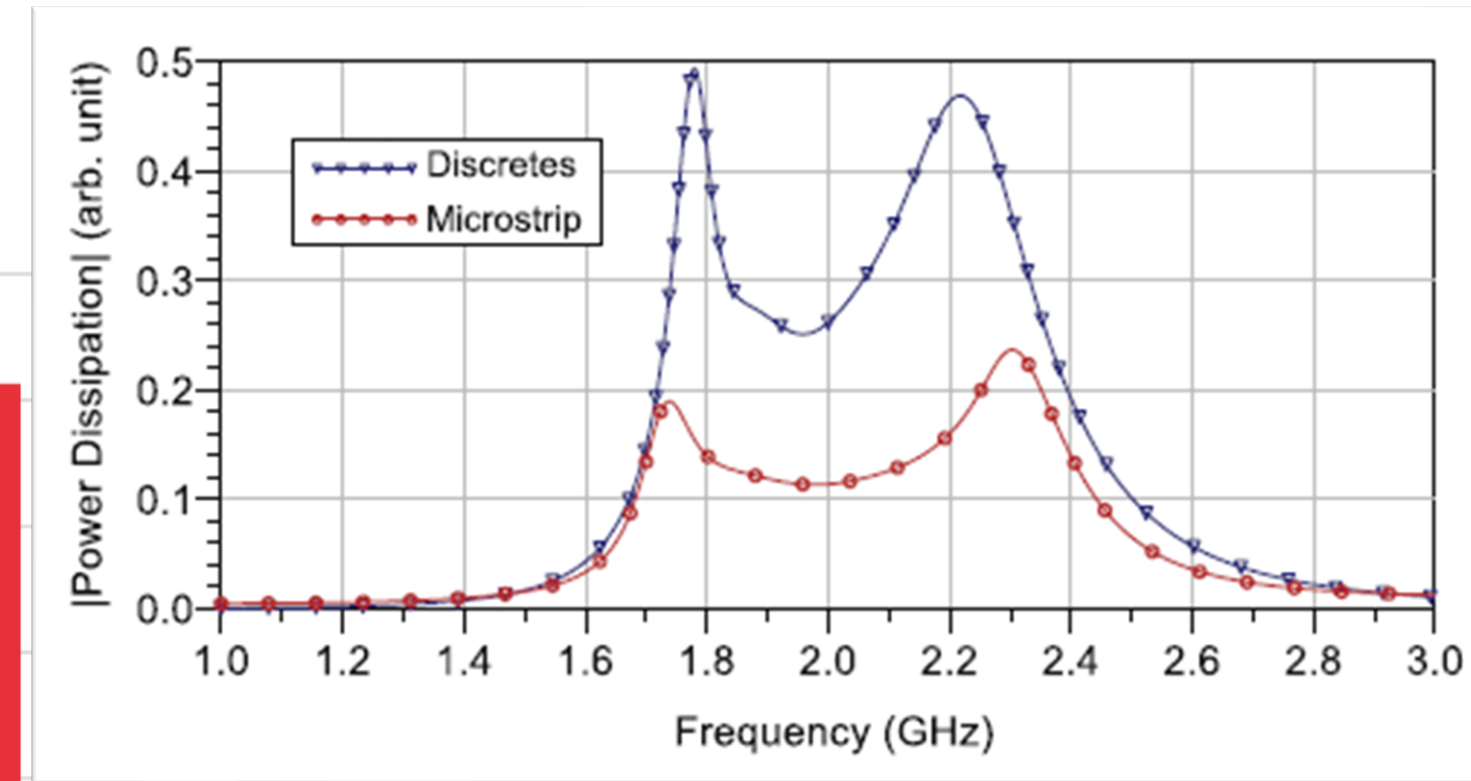
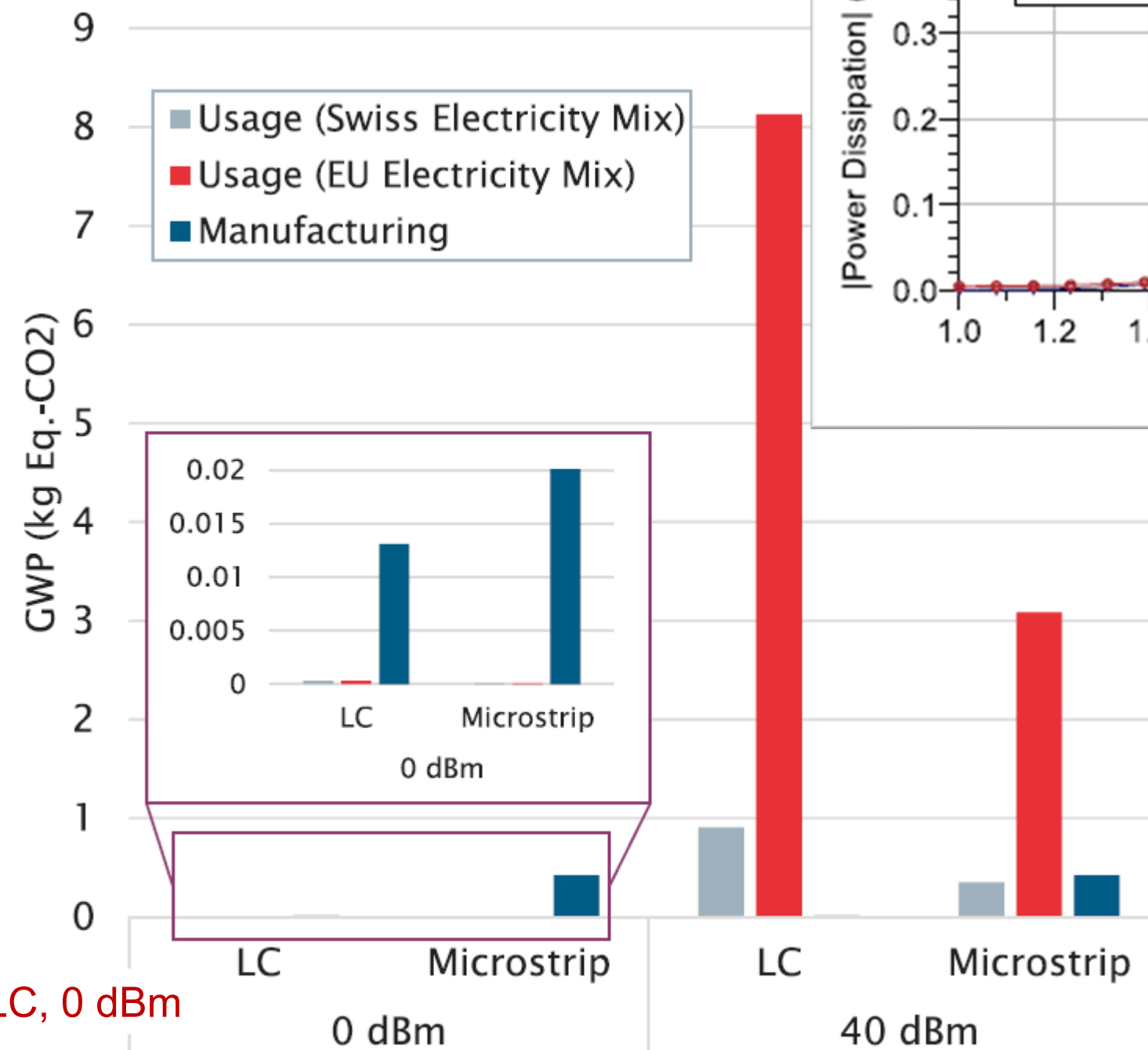
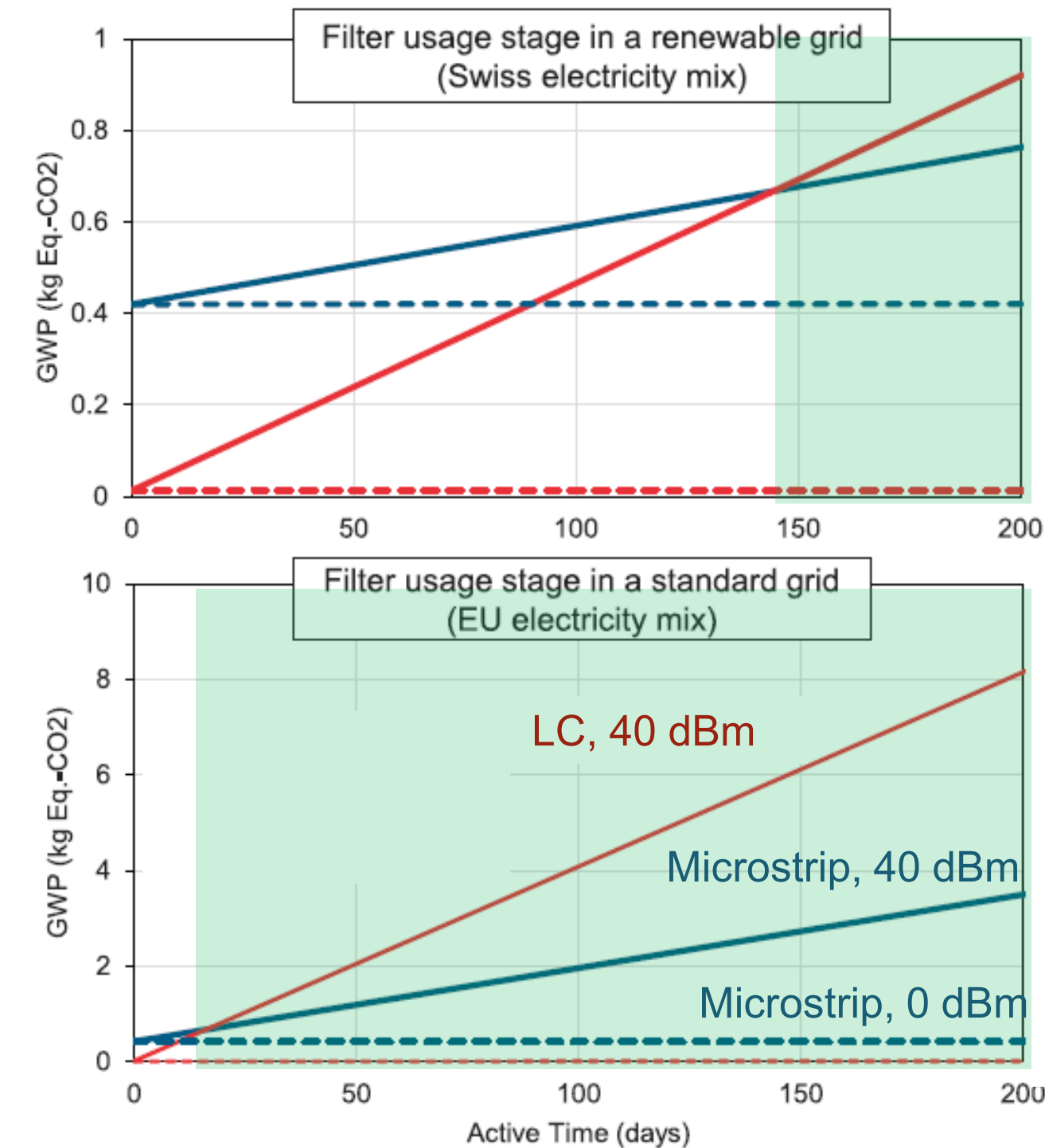


FIGURE 3. Outputs of the (a) LCA outputs for varying surface finish coverage (i.e. 200 nm of gold in ENIG-coated traces); (b) example CPW and microstrip lines on a low-cost Teflon substrate with ENIG surface finish around the line.

Example

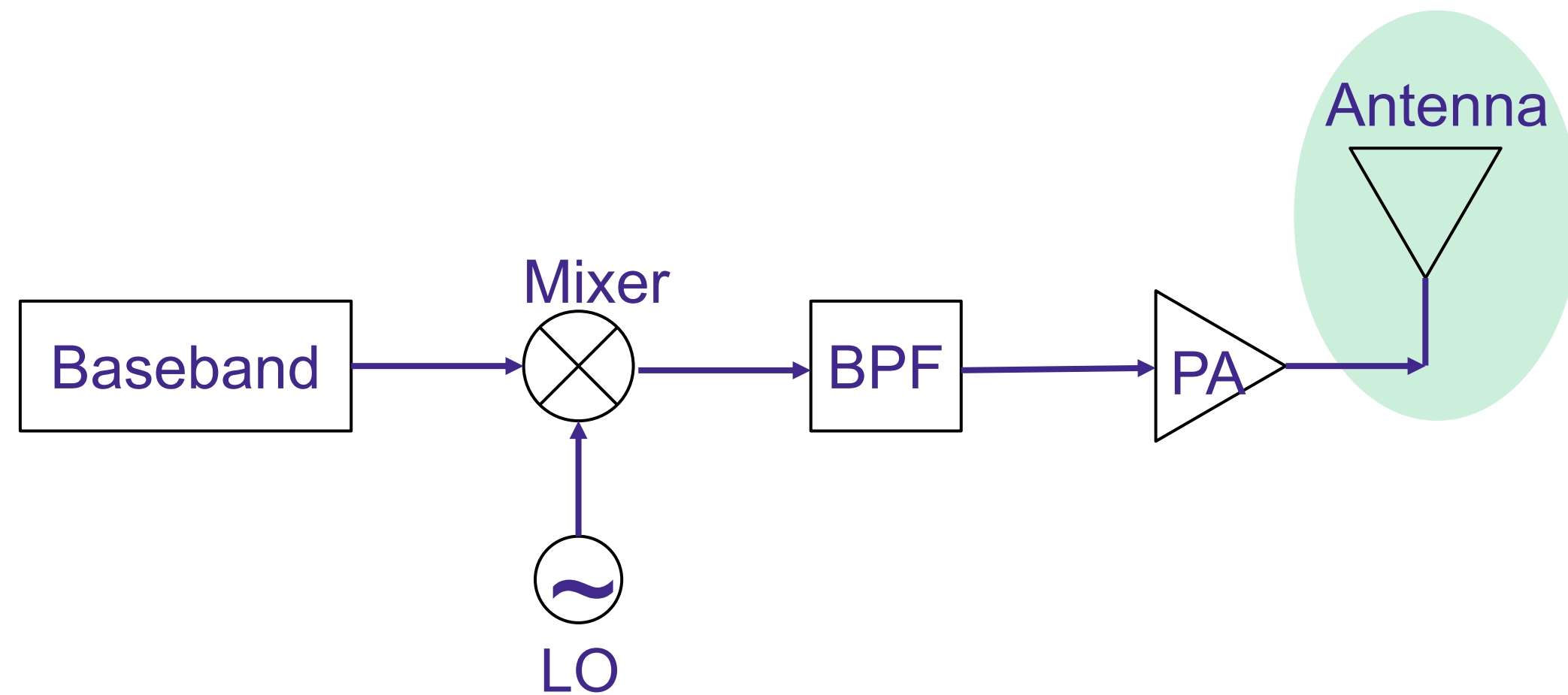
But this story is changed with active life time...
and depends where we use our circuits...



High power => go for low loss
(minimized impact in usage)

Low power => go for simple
(minimized impact in fab)

Some examples on antenna



Example: Reduction of materials

75% meshed

25% full for electrical contact with connector

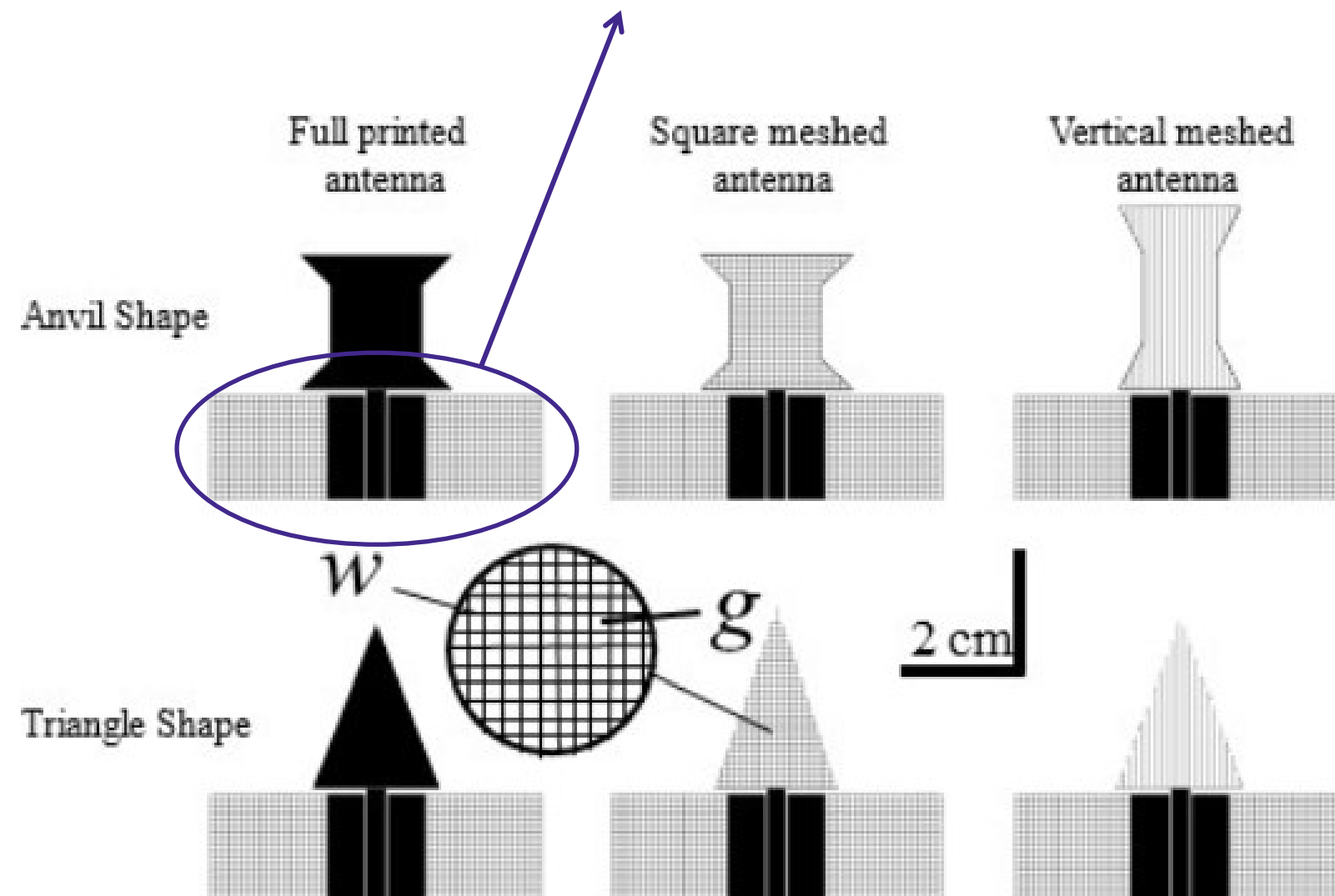
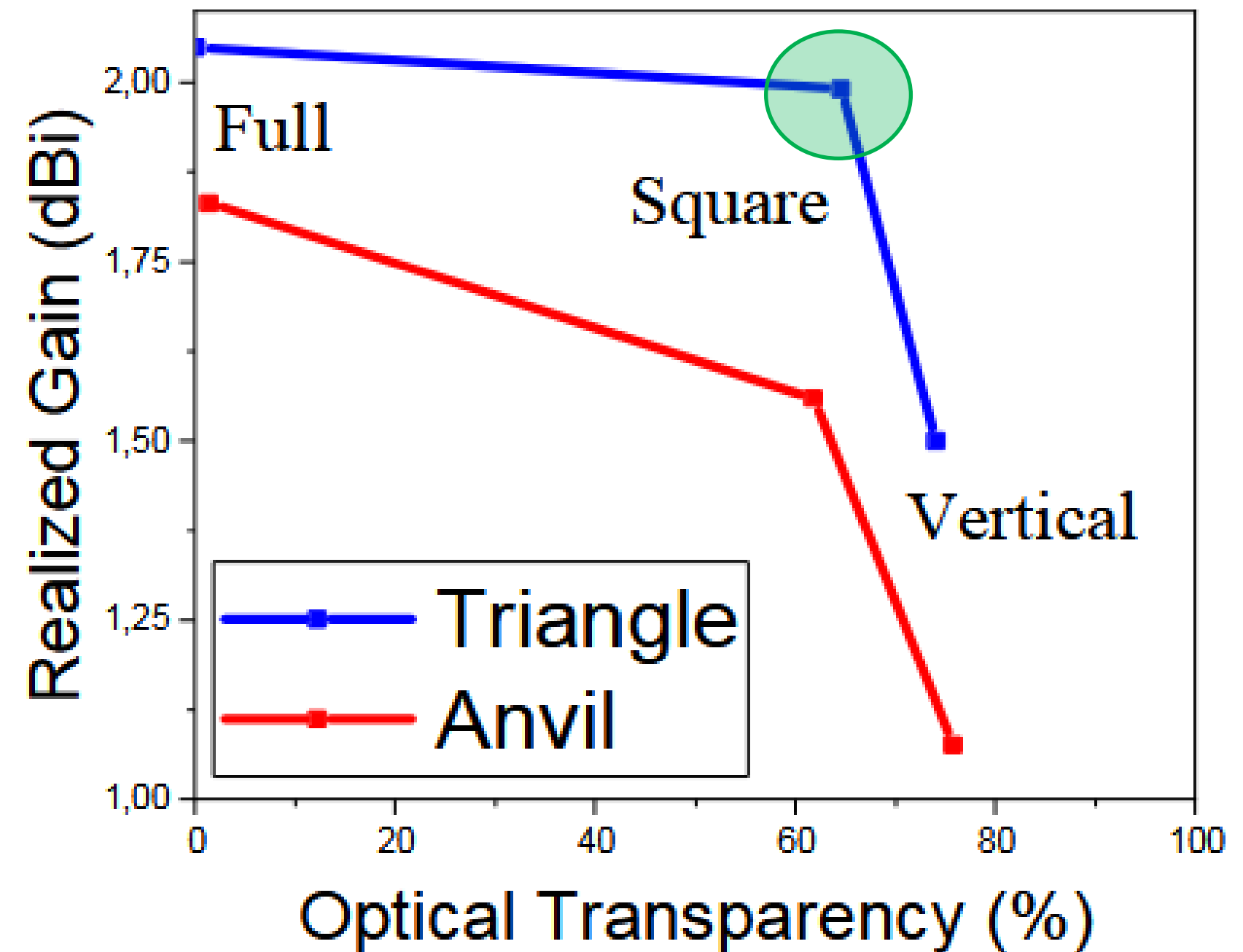


Fig. 2. Illustration of screen-printing

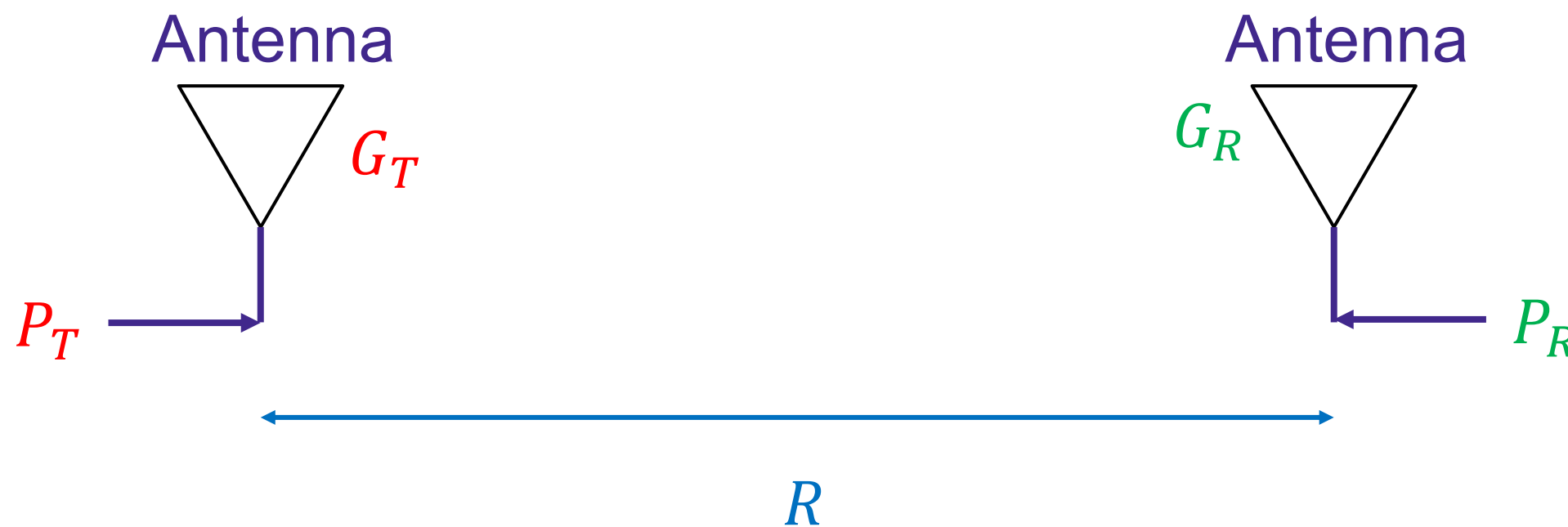
Monopole antenna @ 3.6 GHz

Screen printing: Less wasted materials



Example of a Figure-of-Merit (FoM) for antennas

FRIIS equation: $P_R = P_T \times G_T \times G_R \times \left(\frac{\lambda}{4\pi R}\right)^2$



Where:

- P_R : Power at the receiving antenna
- P_T : Power delivered to transmitting antenna
- G_R : Gain of receiving antenna
- G_T : Gain of transmitting antenna
- λ : wavelength
- R : Distance between antennas

Example of a Figure-of-Merit (FoM) for antennas

FRIIS equation: $P_R = P_T \times G_T \times G_R \times \left(\frac{\lambda}{4\pi R}\right)^2$

For beamforming / directional

- Assuming same receiving antenna (G_R)
- Assuming same sensitivity (P_R)
- Assuming same distance (R)
- Assuming same frequency (λ)

=> $P_T \times G_T$ should hold constant

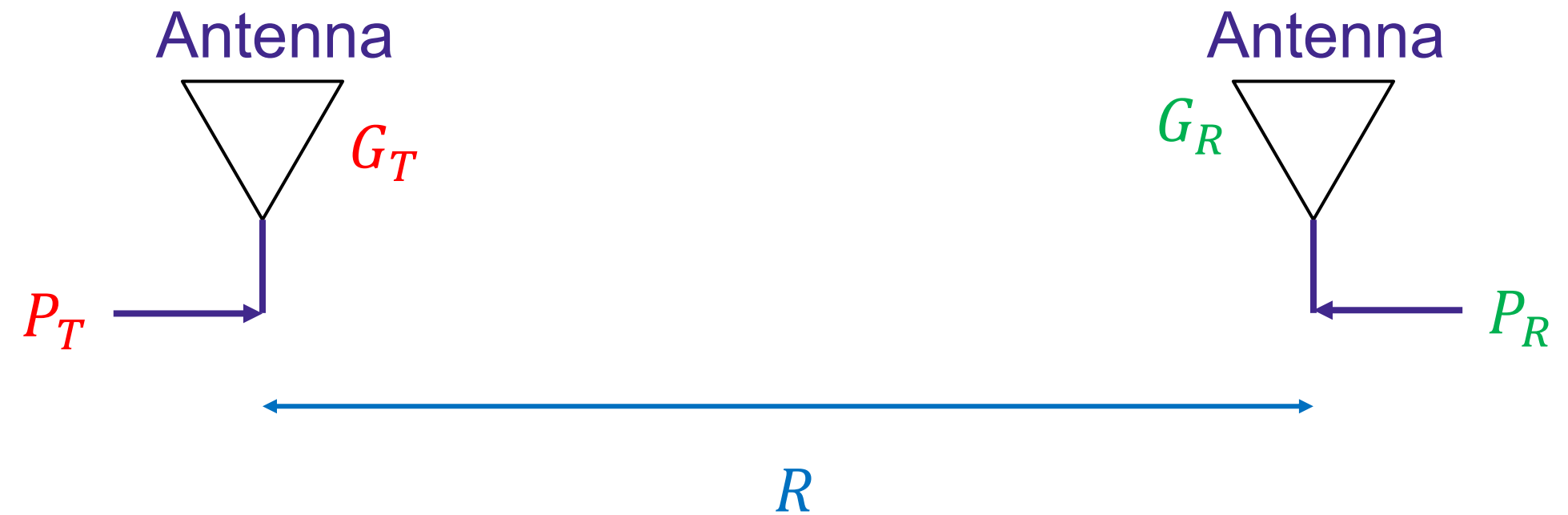
We want to minimize power consumption

=> P_T should be as small as possible

=> Looking for max G_T/P_T

We need to minimize metal quantity

=> Looking for minimum metal volume



$$FoM = \frac{G_T}{P_T} \times \frac{1}{V_{cu}}$$

Metal volume

Condition: Impact of dielectric << metal
or same quantity of dielectric

Example: Reduction of materials

75% meshed

25% full for electrical contact with connector

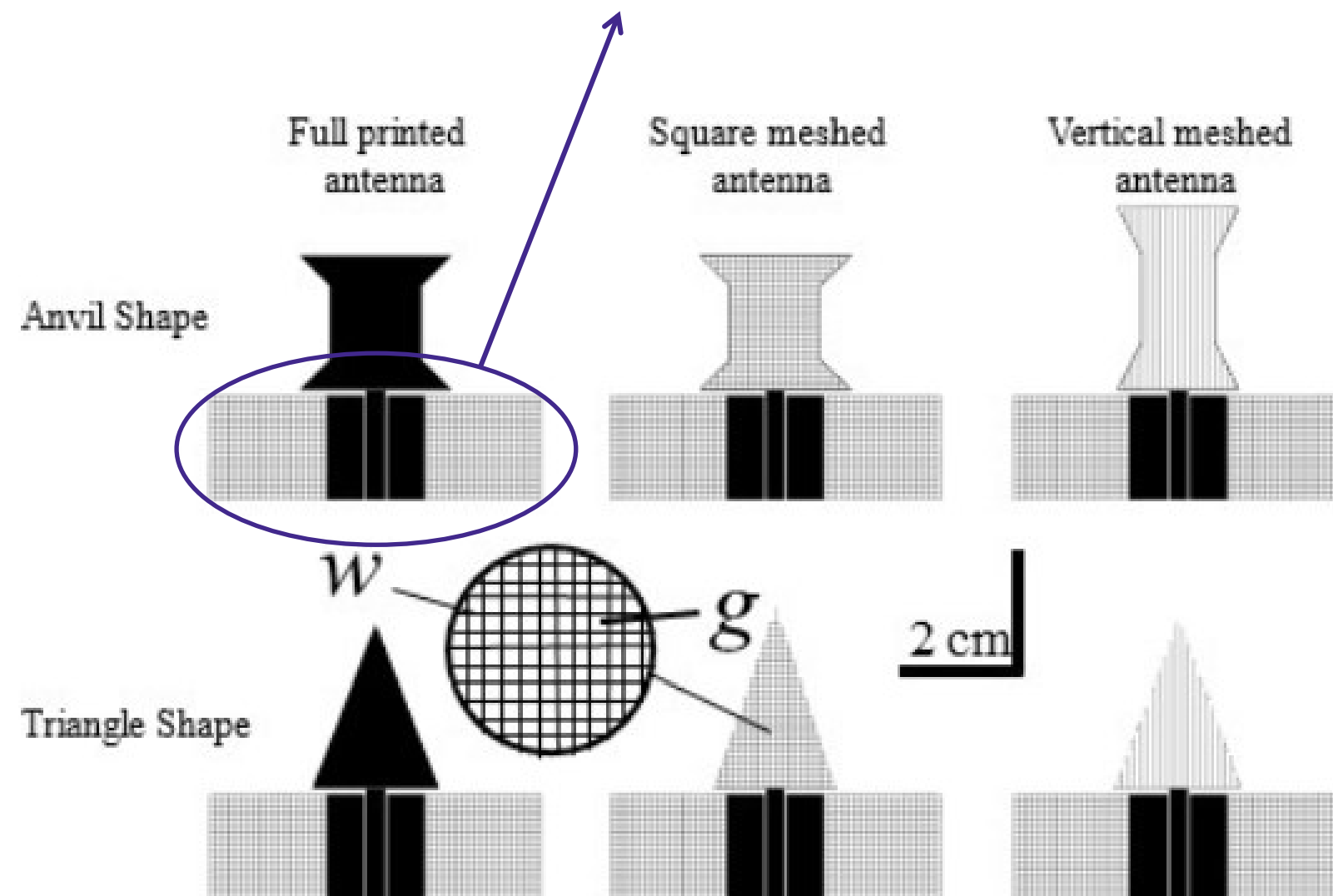
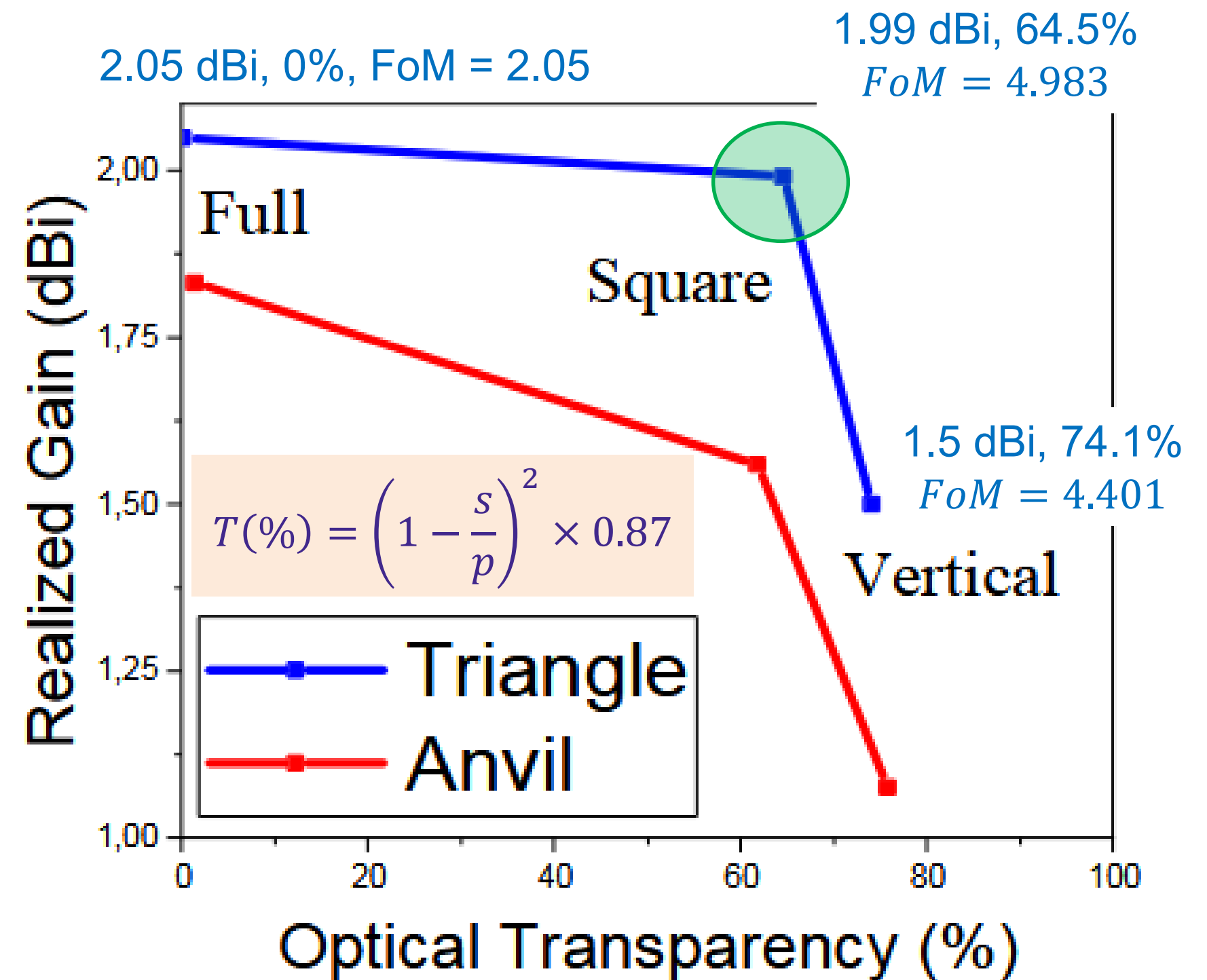


Fig. 2. Illustration of screen-printing

Monopole antenna @ 3.6 GHz

$$FoM = \frac{G_T}{P_T} \times \frac{1}{V_{\text{metal}}}$$



Example of a Figure-of-Merit (FoM) for antennas

FRIIS equation: $P_R = P_T \times G_T \times G_R \times \left(\frac{\lambda}{4\pi R}\right)^2$

For wide angle covering

- Assuming same receiving antenna (G_R)
- Assuming same sensitivity (P_R)
- Assuming same distance (R)
- Assuming same frequency (λ)
- Same covering angle θ

=> $P_T \times G_T$ should hold constant

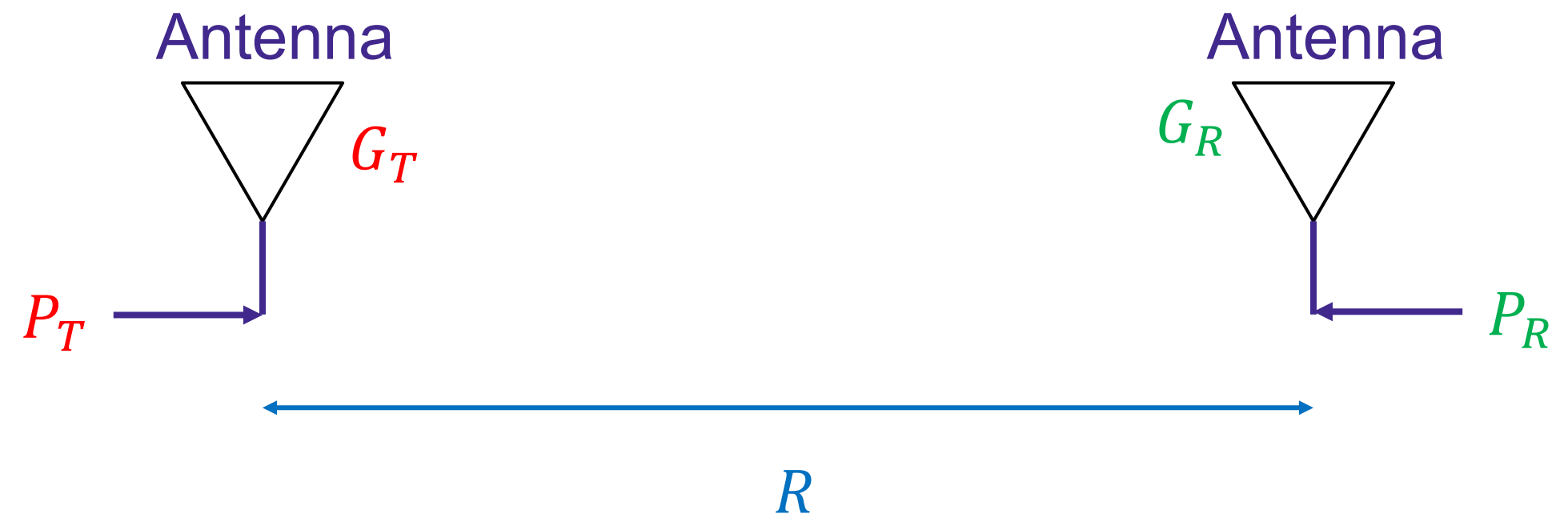
We want to minimize power consumption

=> P_T should be as small as possible

=> Looking for max G_T/P_T

We need to minimize metal quantity

=> Looking for minimum metal volume



$$FoM = \frac{G_T}{P_T} \times \frac{1}{V_{cu}} \times \frac{\theta}{HPBW}$$

Condition: Impact of dielectric << metal
or same quantity of dielectric

Other approaches

Long lifetime / reusable:



Surface mounted horn antenna

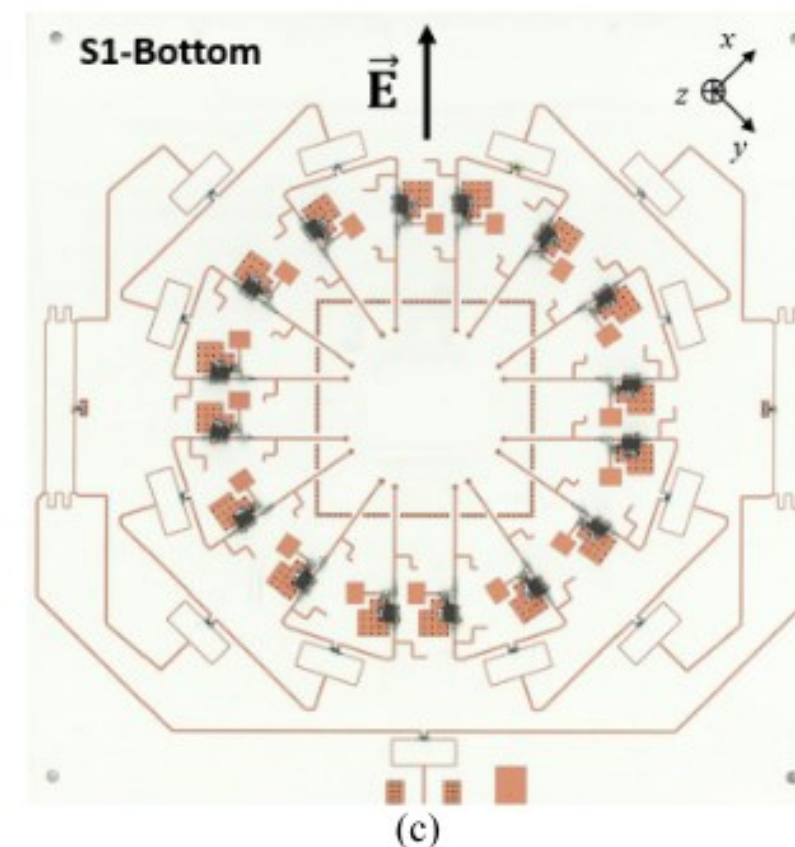
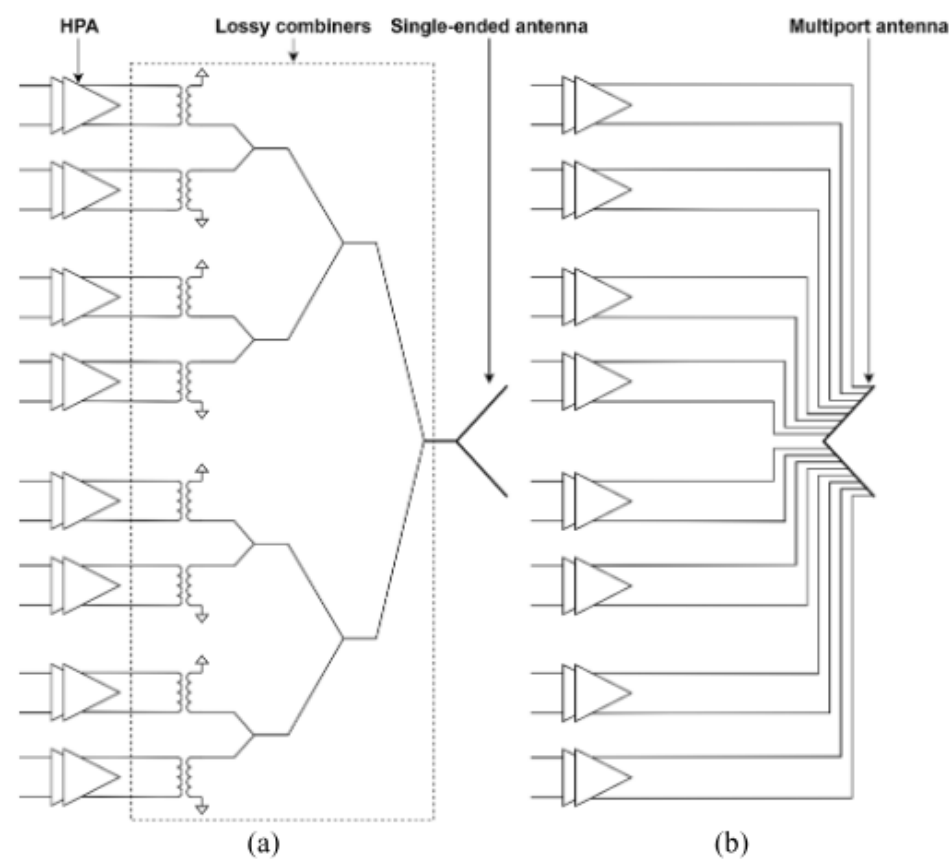


Yagi Uda antenna

Multifunctional:



Modular

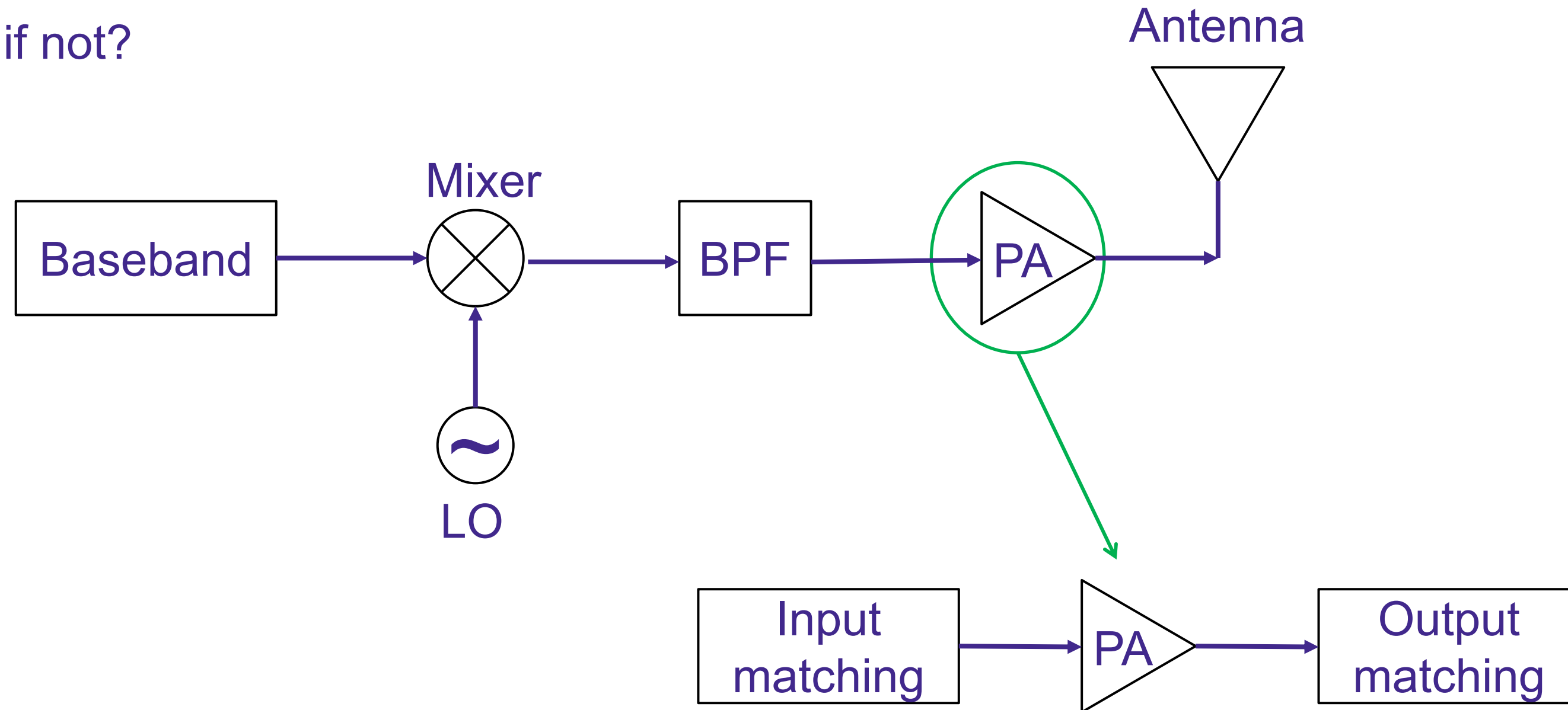


On antenna power combining
T. Le Gall *et al.*, IEEE TAP 2024

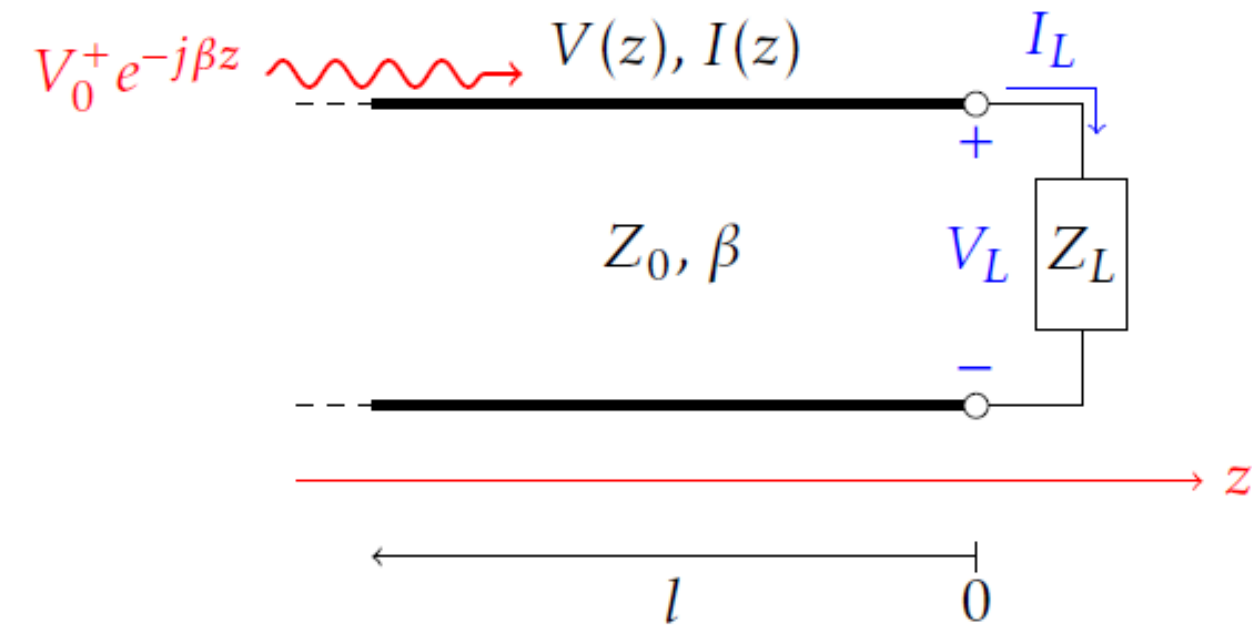
Example on the “refuse” of matching network

If all components are “standardized” to 50 Ω => 😊

What happens if not?



The need of matching network

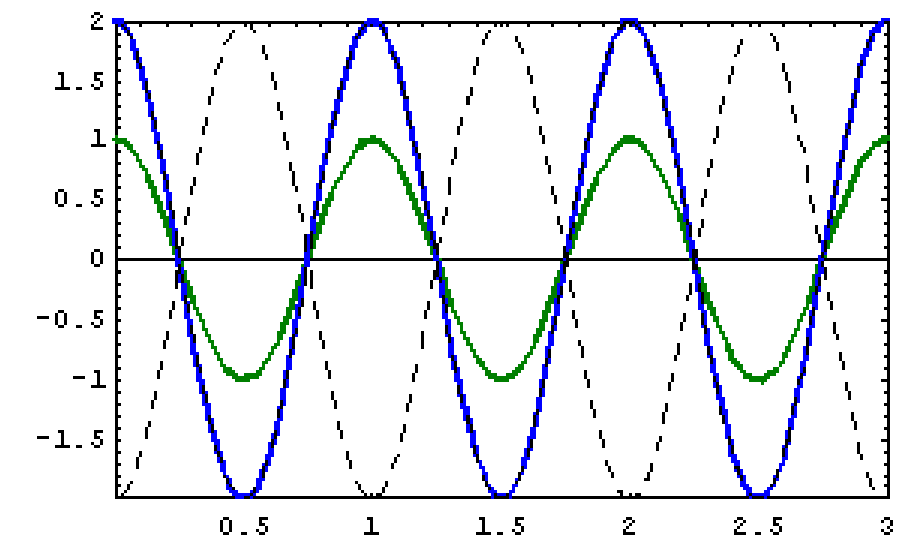
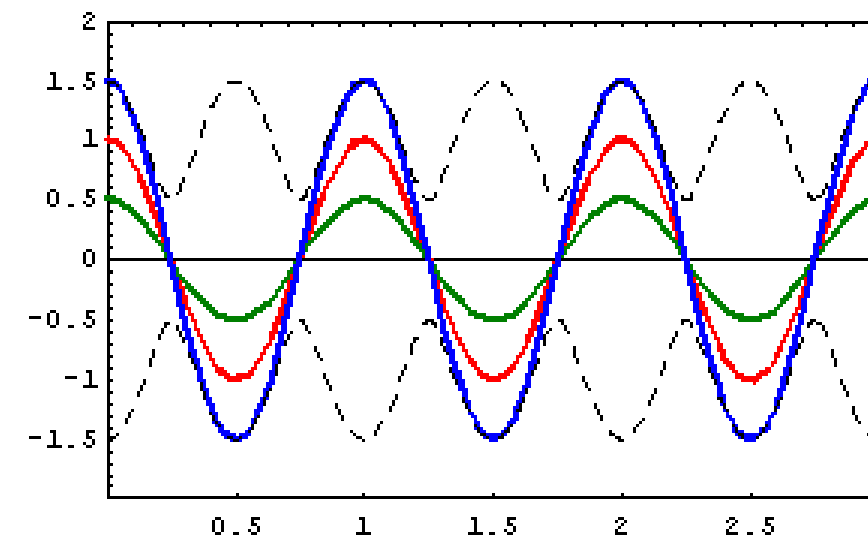
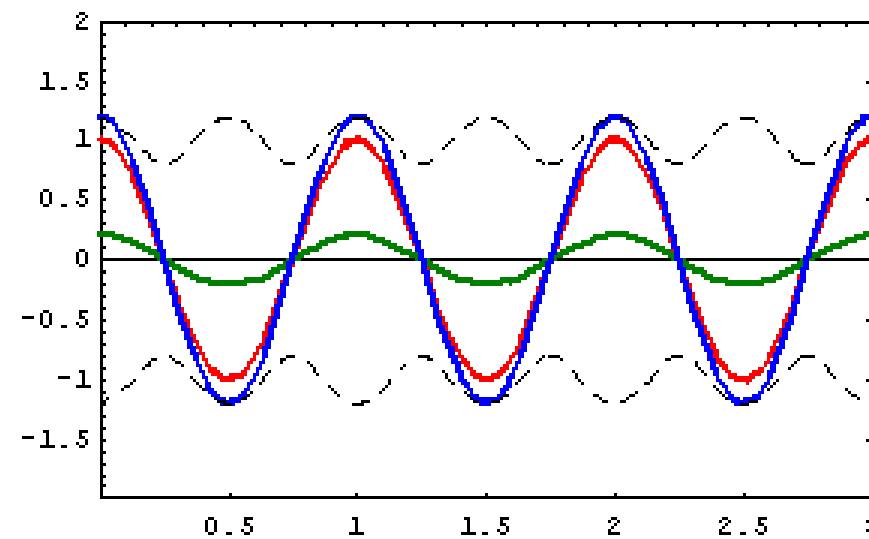
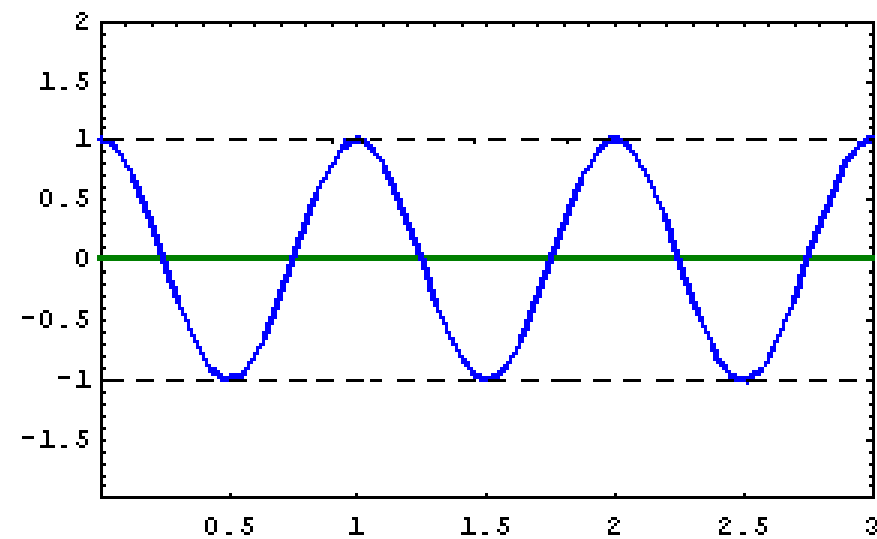


$$Z_L = Z_0$$

$$Z_L = 1.5 \times Z_0$$

$$Z_L = 3 \times Z_0$$

$$Z_L = +\infty$$

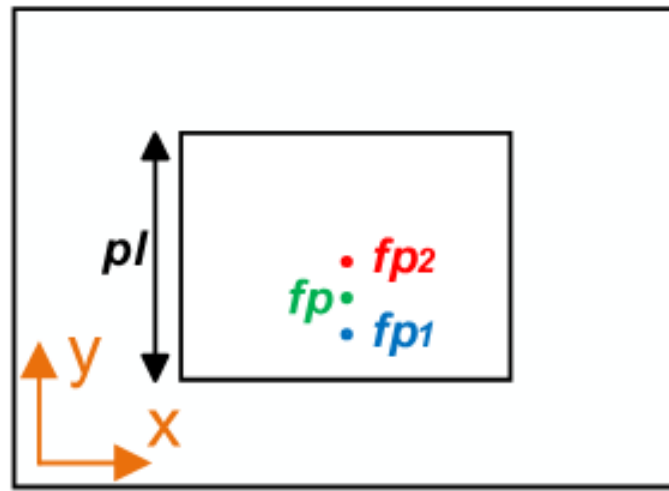


— Incident wave

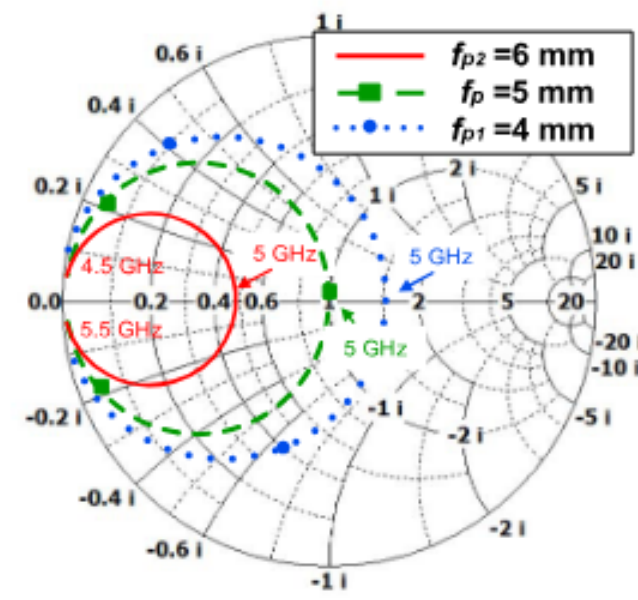
— Reflected wave

— Standing wave

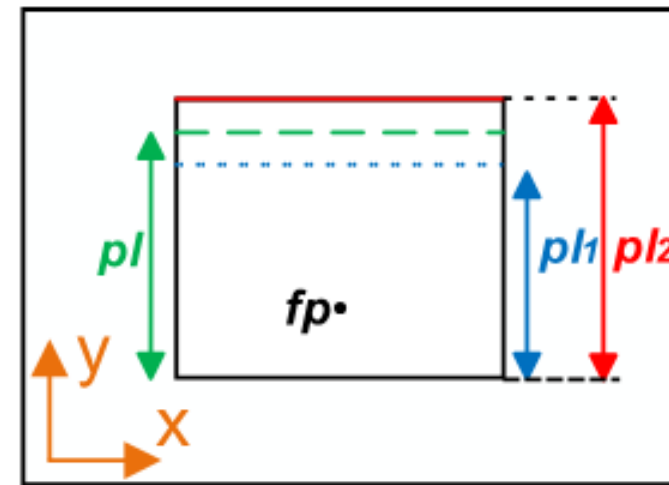
Self-adapted design



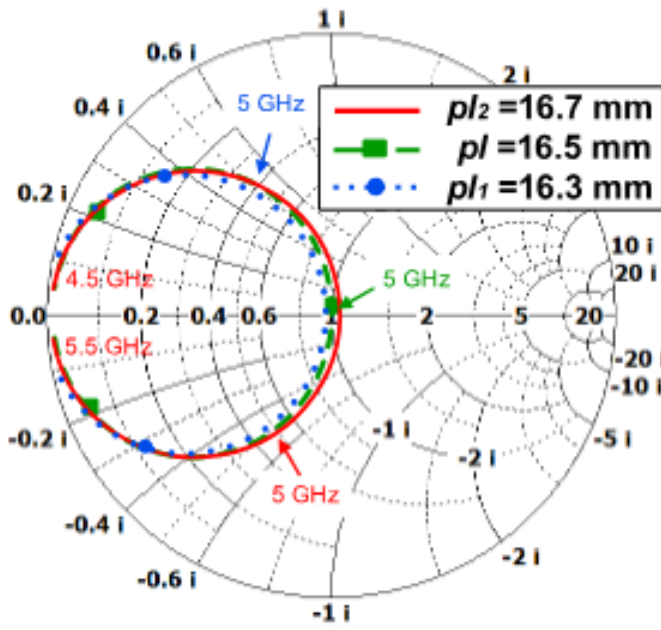
(a)



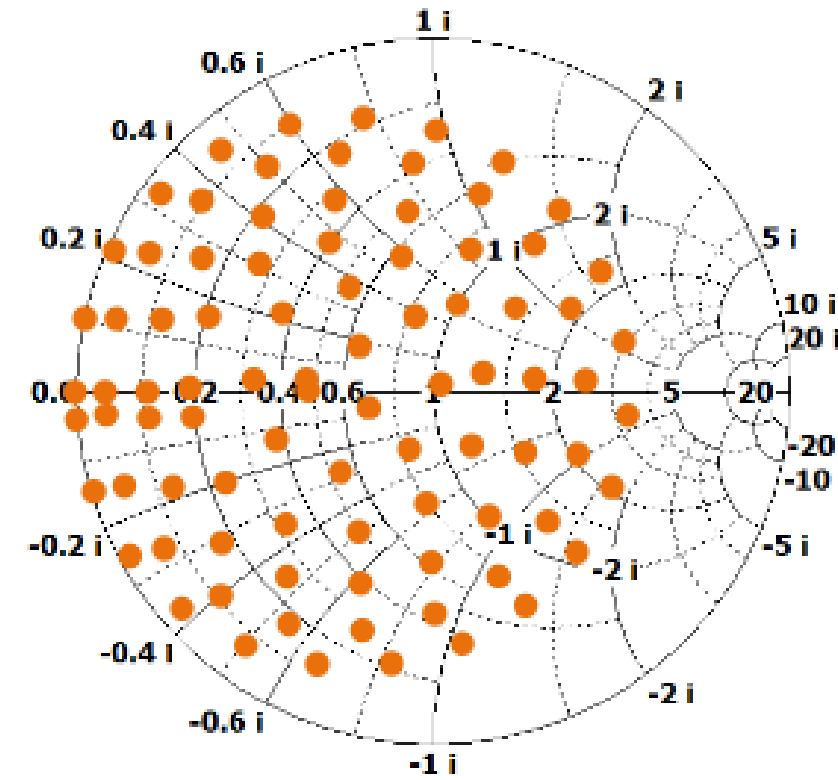
(b)



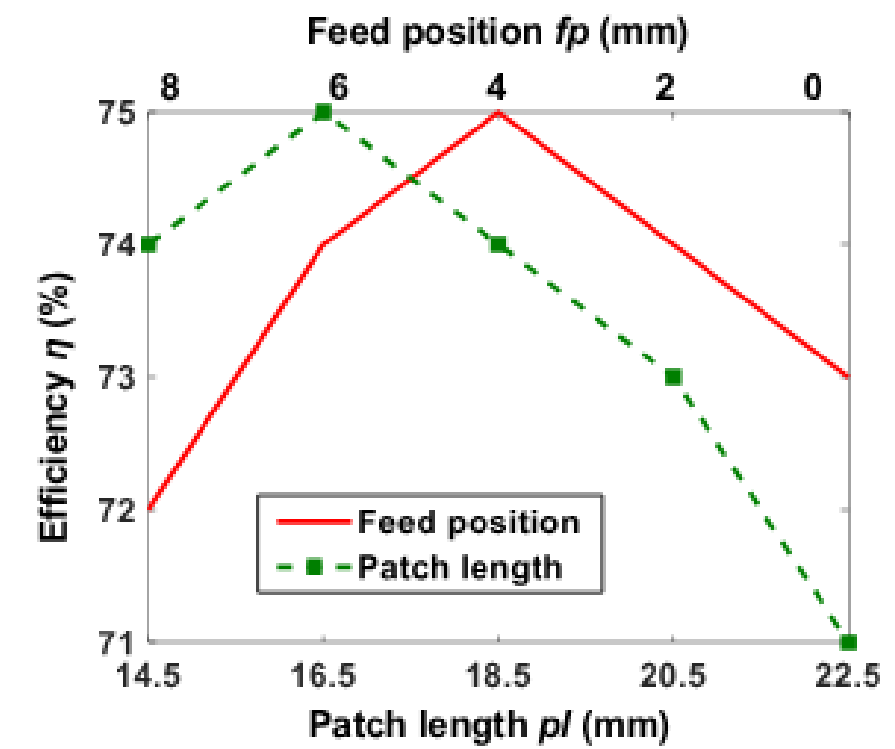
(c)



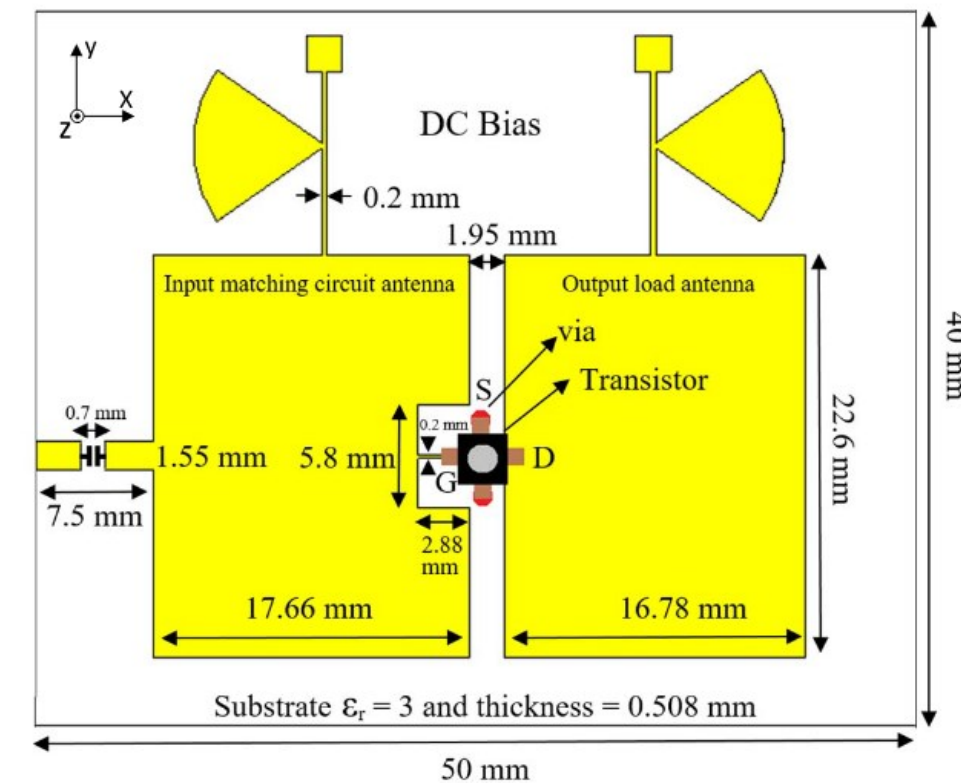
(d)



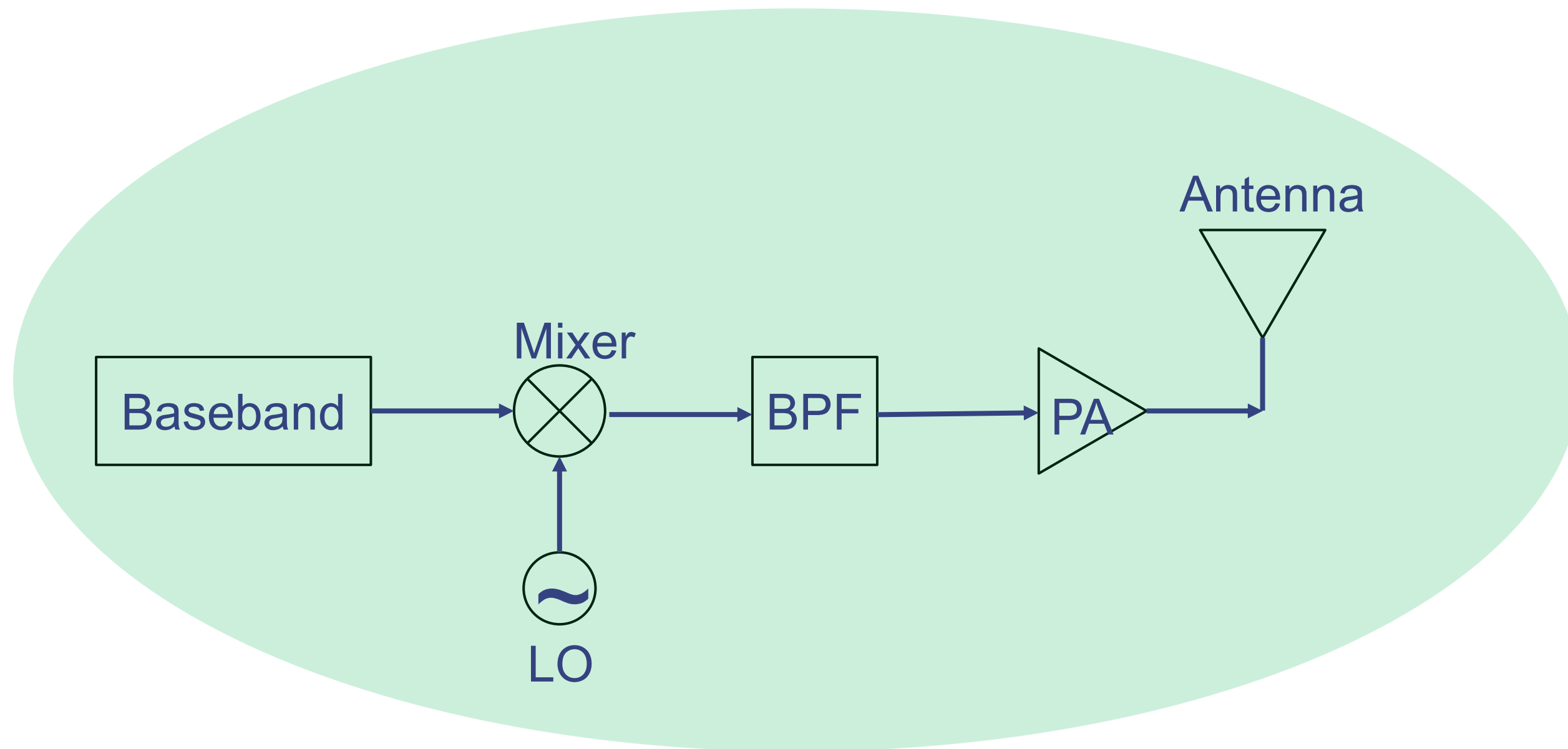
(e)

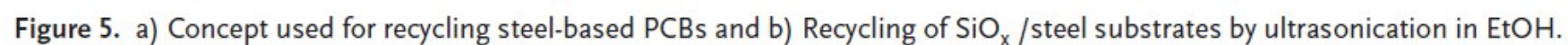


(f)

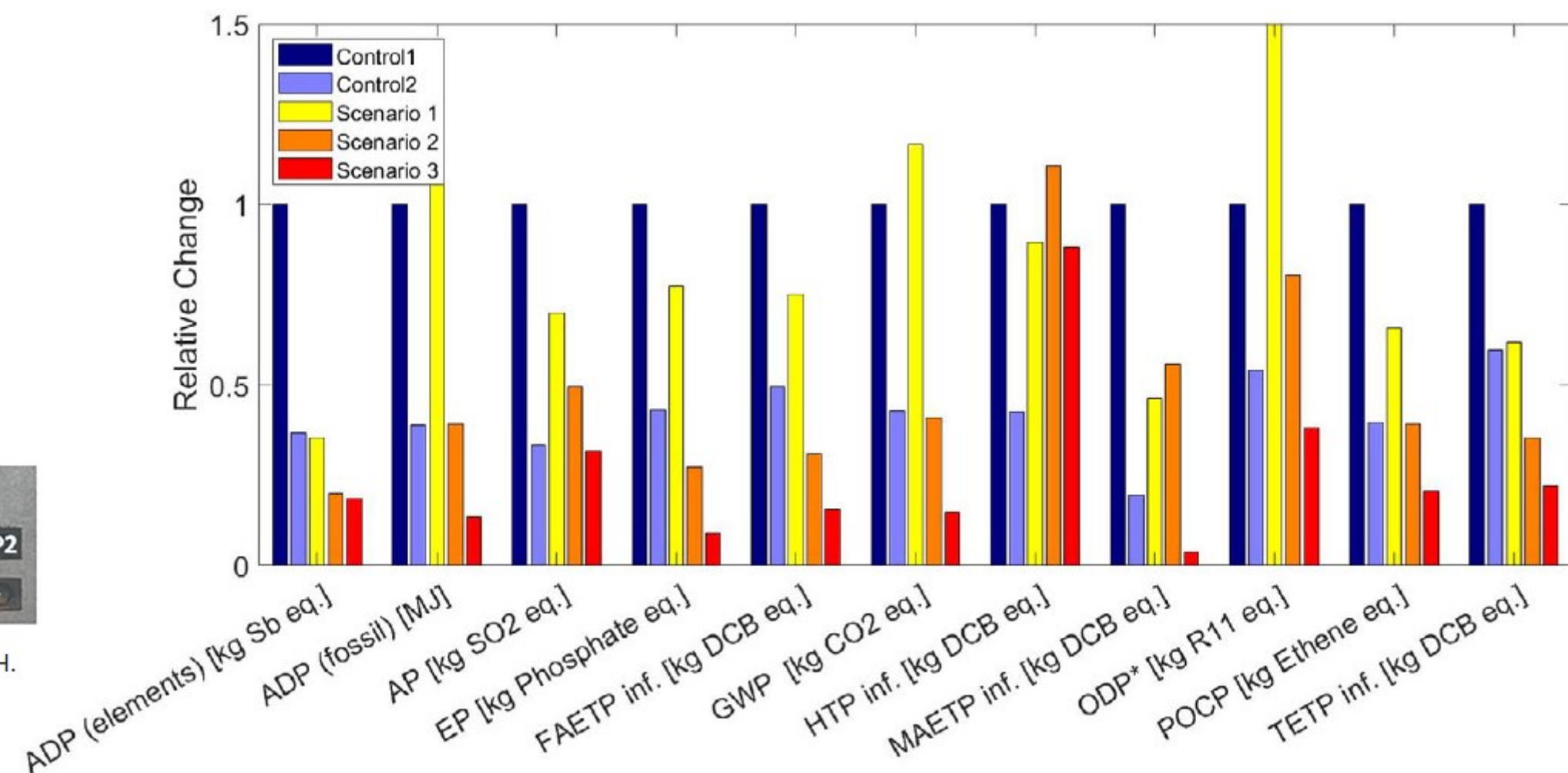


Example on substrates

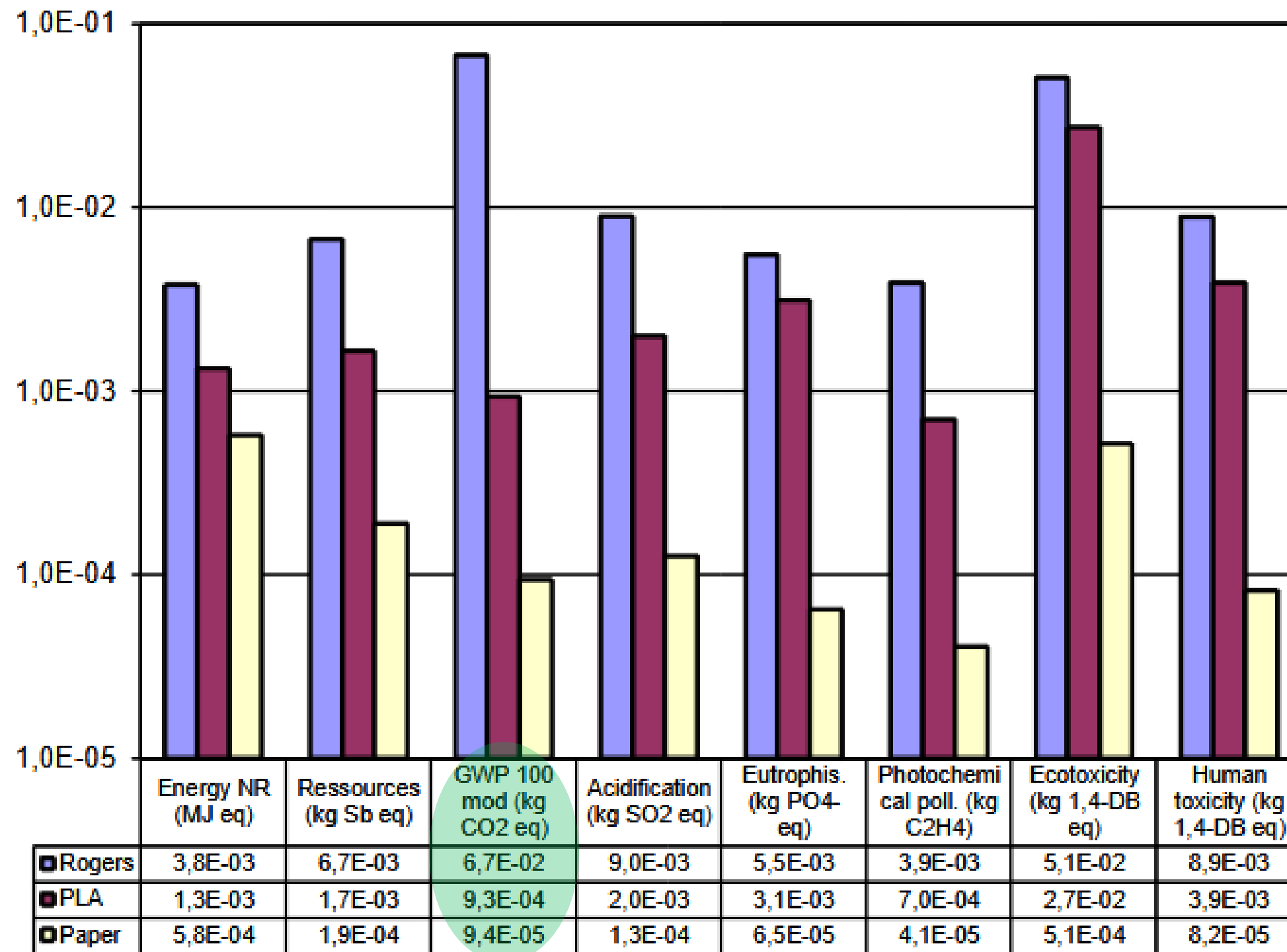




Control 1	FR-4, all components to landfill
Control 2	FR-4, components recovered, substrate incinerated
Scenario 1	Steel all components to landfill
Scenario 2	90% of steel recycled. All components to landfill
Scenario 3	90% of steel recycled. 100% of ICs, capacitors, and resistors are recycled



Bio-sourced substrates



- Three antennas for 5.5 GHz Wifi
- Bilan Produit from ADEME

Example:

GWP 100 mod (kg CO2 eq):

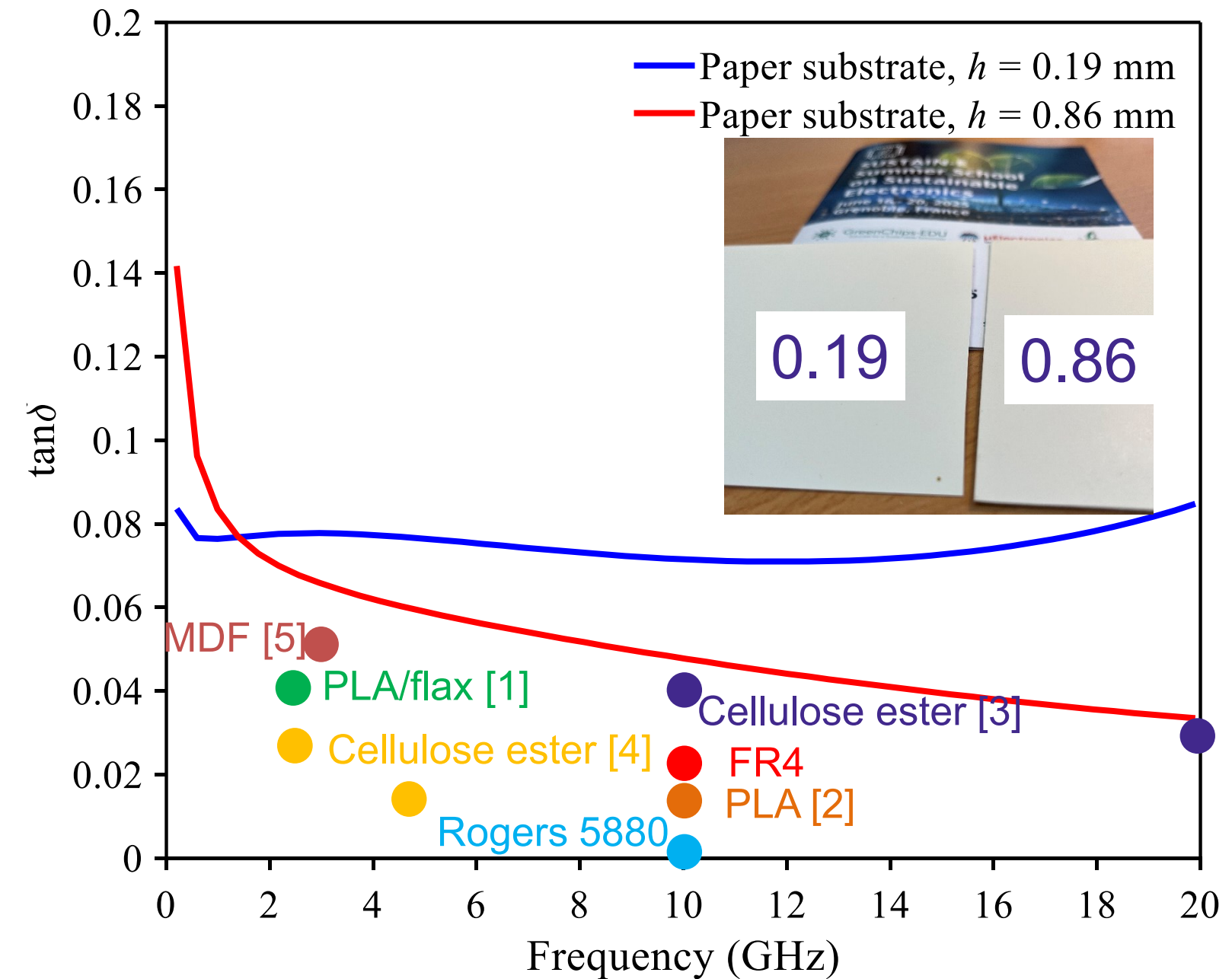
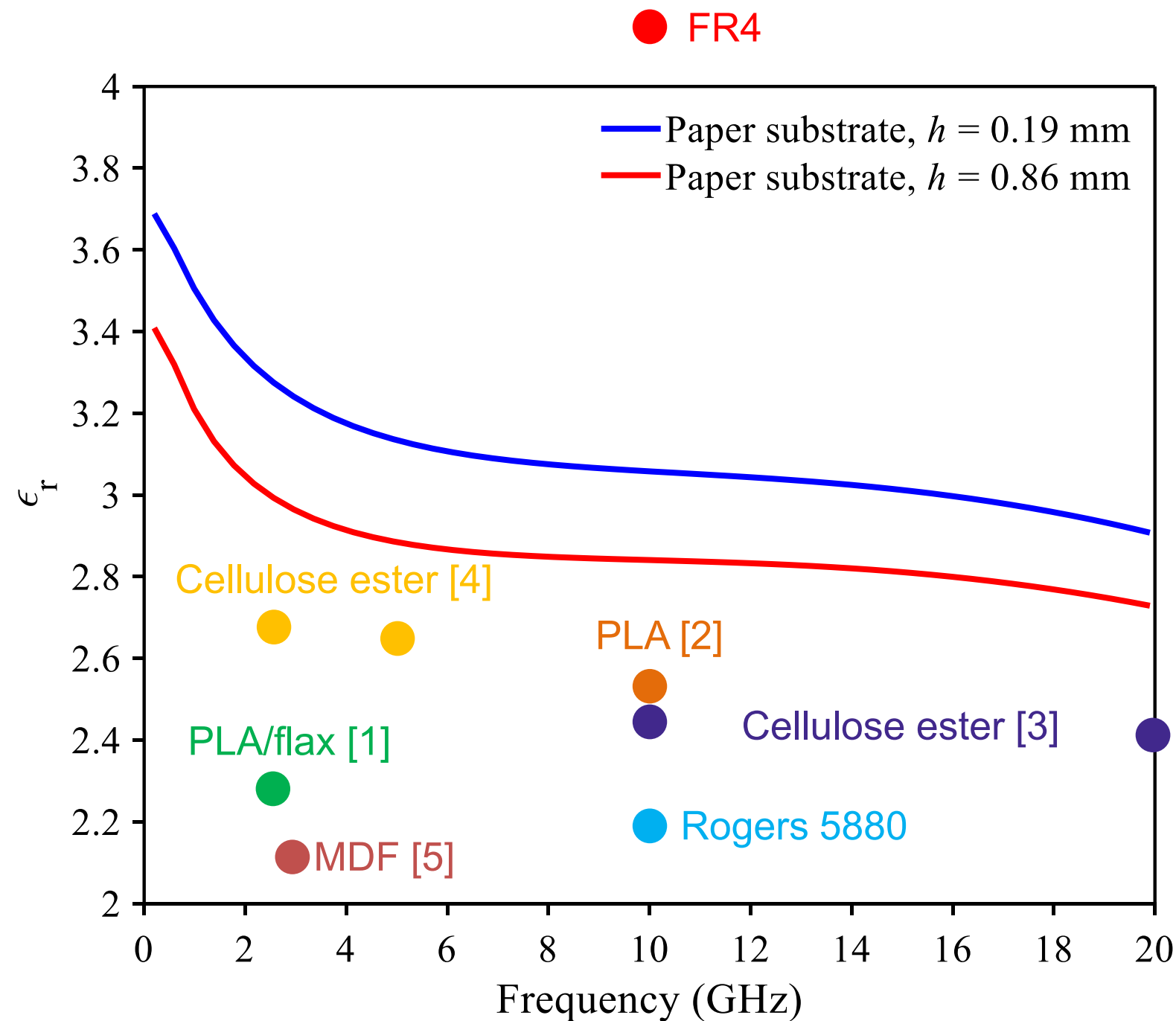
Rogers ~ 72 × PLA

Rogers ~ 712 × paper substrate

Bio-based materials
could be potential candidates

Some bio-sourced substrates

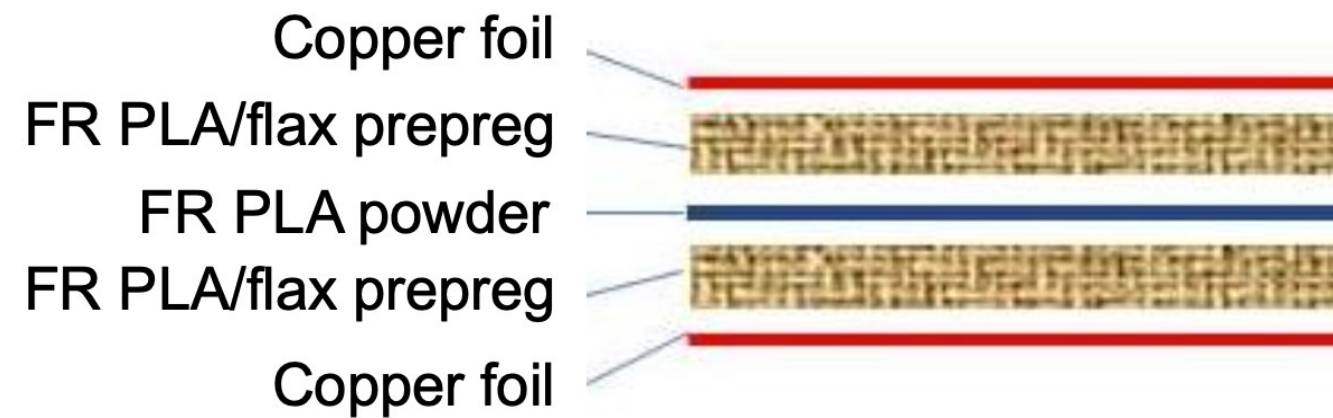
Special thanks to Arnaud Vena & Georges Chehade @ IES Univ. Montpellier for wideband characterization of paper substrates



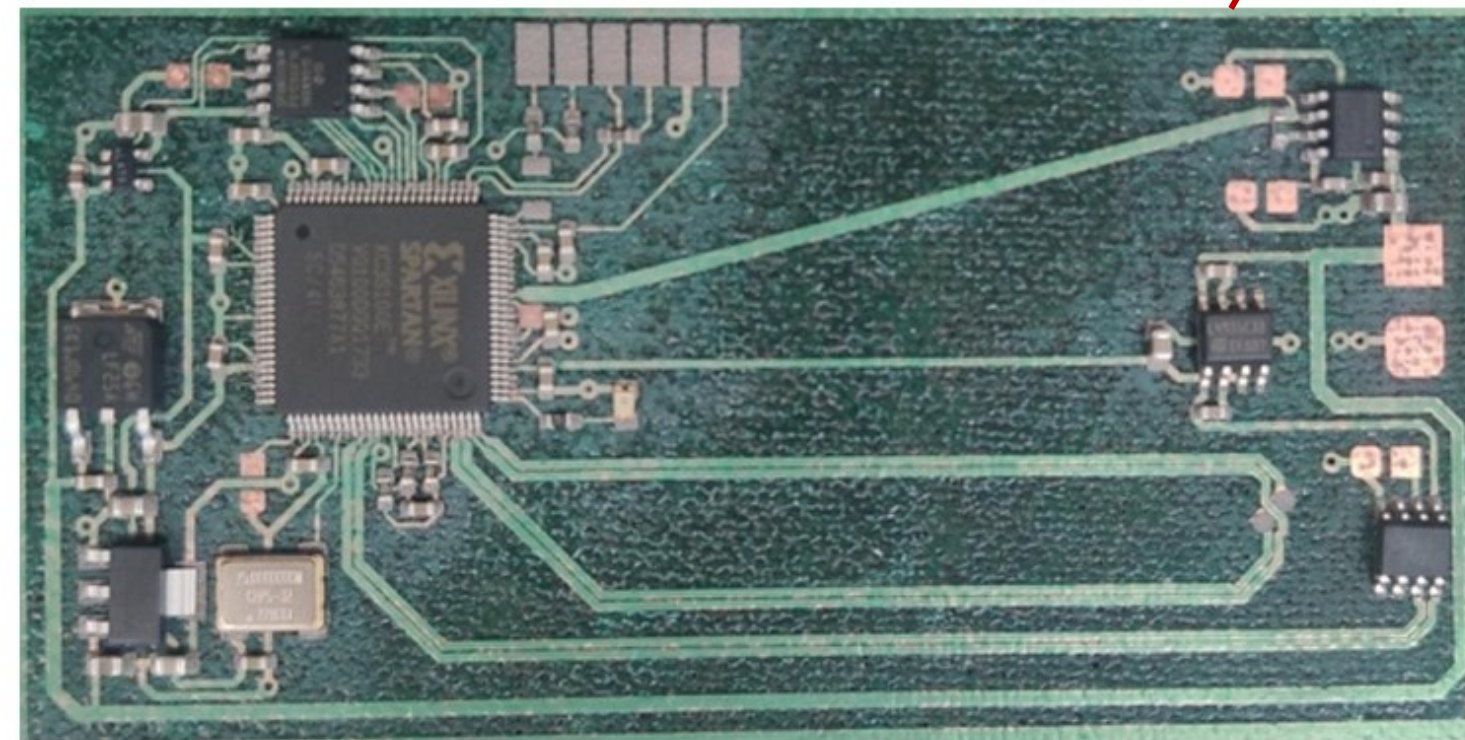
- [1] – V. Grennerat *et al.*, IEEE EuCAP 2024
[2] – G. Boussatour *et al.*, IEEE MWCL 2018
[3] – P-Y. Cresson *et al.*, IEEE TMTT 2020
[4] – A. Sid *et al.*, IEEE EuMW 2024
[5] – C. Bourretere *et al.*, EuMW 2024

Bio-based substrates are more lossy than high performance Rogers substrates
But can be comparable with FR-4

Some examples – Bio-sourced materials – PLA/flax

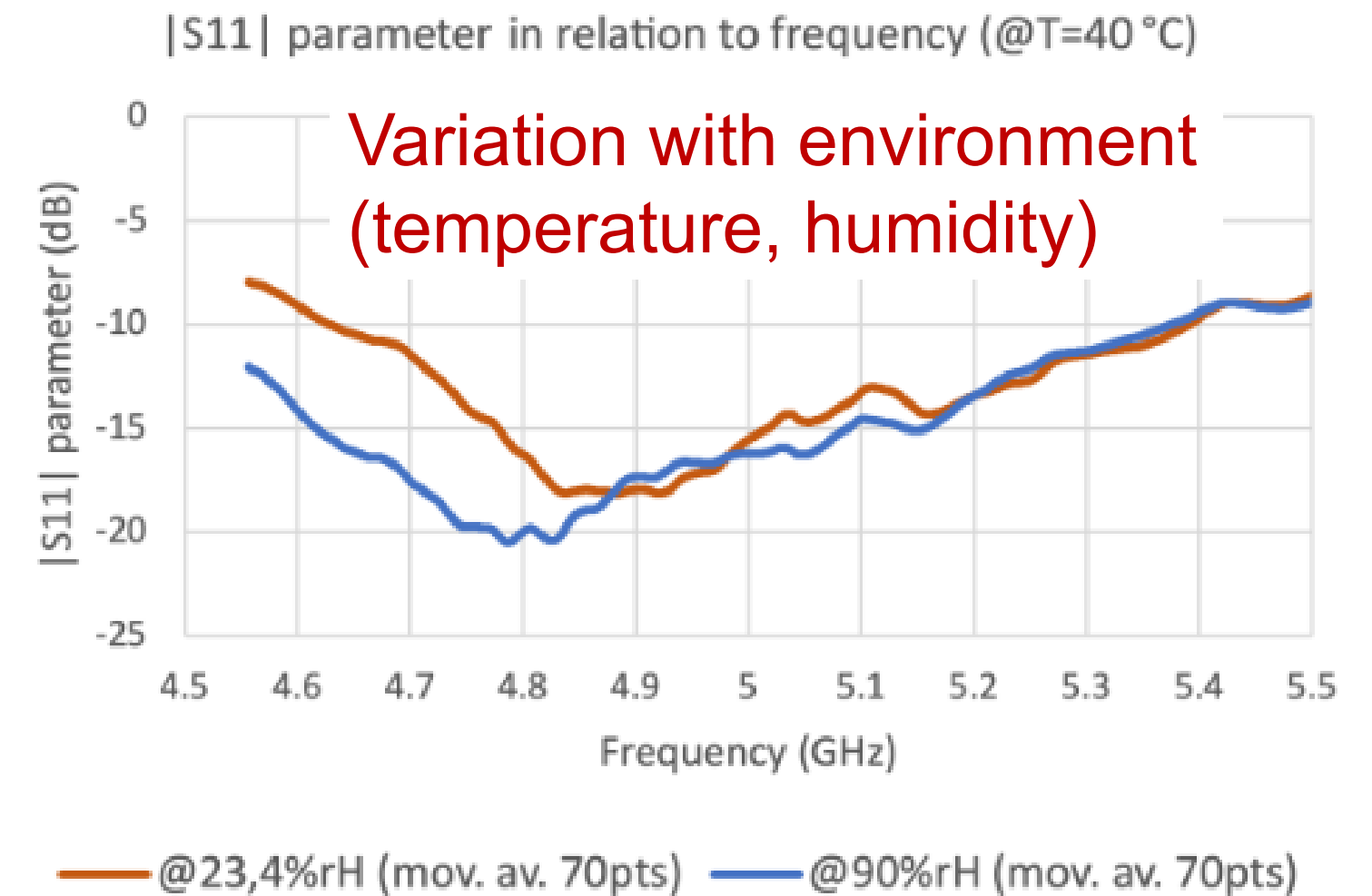
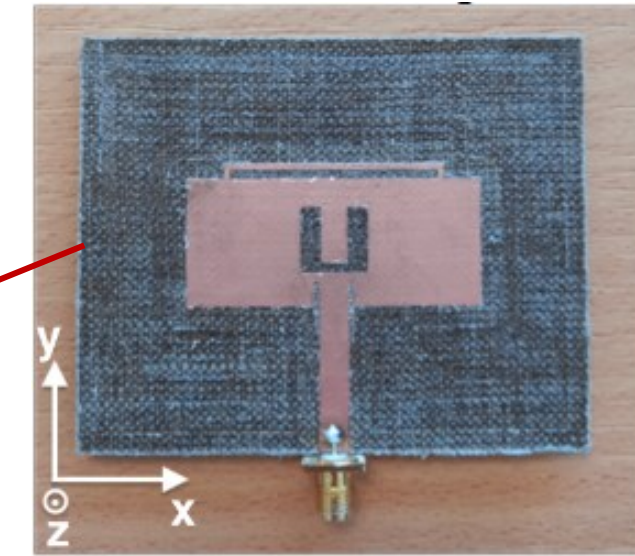


PLA / flax fiber from MESHLIN
V. Grennerat *et al.*, MiNaPAD 2024



V. Grennerat *et al.*, ISSE 2023

Surface roughness
(flax fiber)



V. Grennerat *et al.*, EuCAP 2024

Effect of surface roughness

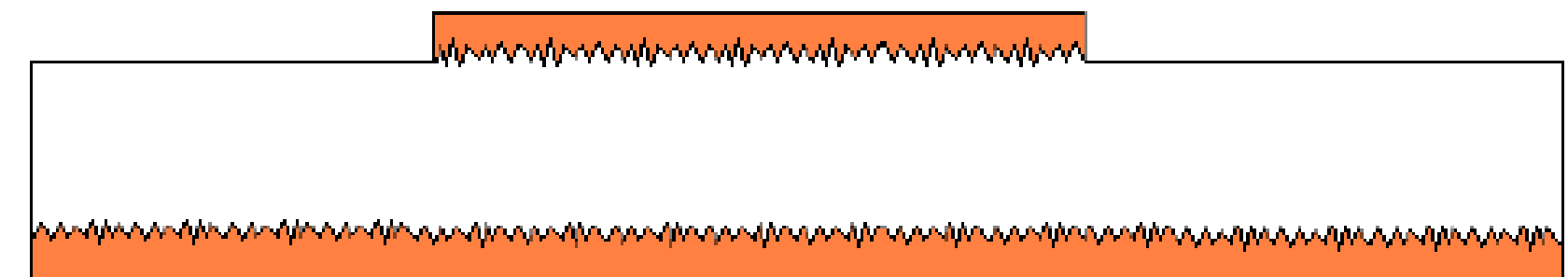
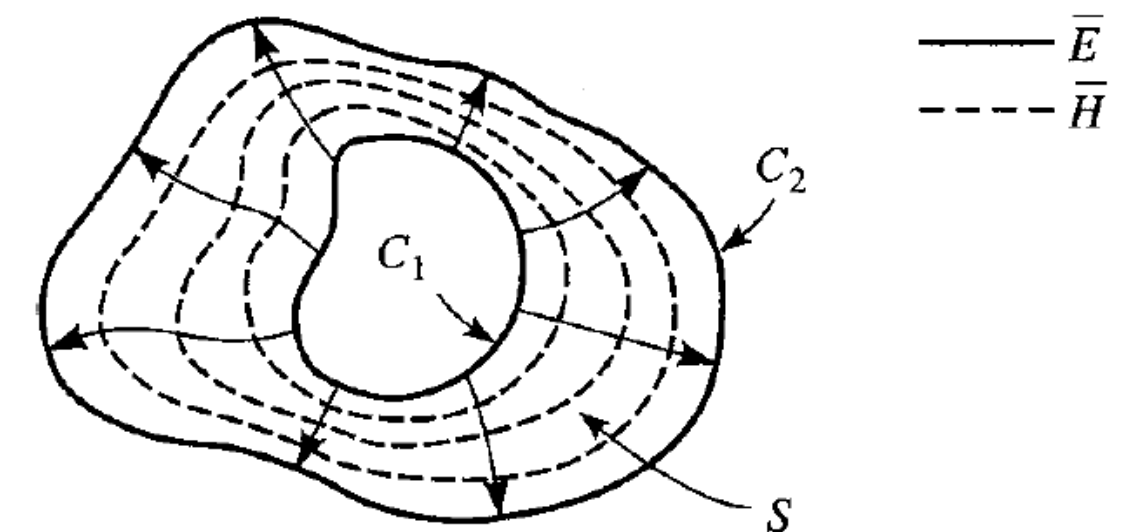
$$R = \frac{R_s}{|I_o|^2} \int_{C_1+C_2} \bar{H} \cdot \bar{H}^* dl \text{ } \Omega/\text{m}.$$

Surface resistance: $R_s = \sqrt{\frac{\omega\mu}{2\sigma}} = \frac{1}{\sigma\delta_s}$

Skin depth: $\delta_s = \sqrt{\frac{2}{\omega\mu\sigma}}$

Rs depends on: {
Conductivity σ
Frequency ω
Surface roughness Δ

Field lines on an arbitrary TEM transmission line



Surface roughness (Δ) $R'_s = R_s \times K_{SR} = R_s \times \left[1 + \frac{2}{\pi} \times \text{atan} \left(1.4 \left(\frac{\Delta}{\delta_s} \right)^2 \right) \right] \Rightarrow \text{Increase surface impedance}$
 $\Rightarrow \text{More loss}$

Effect of surface roughness

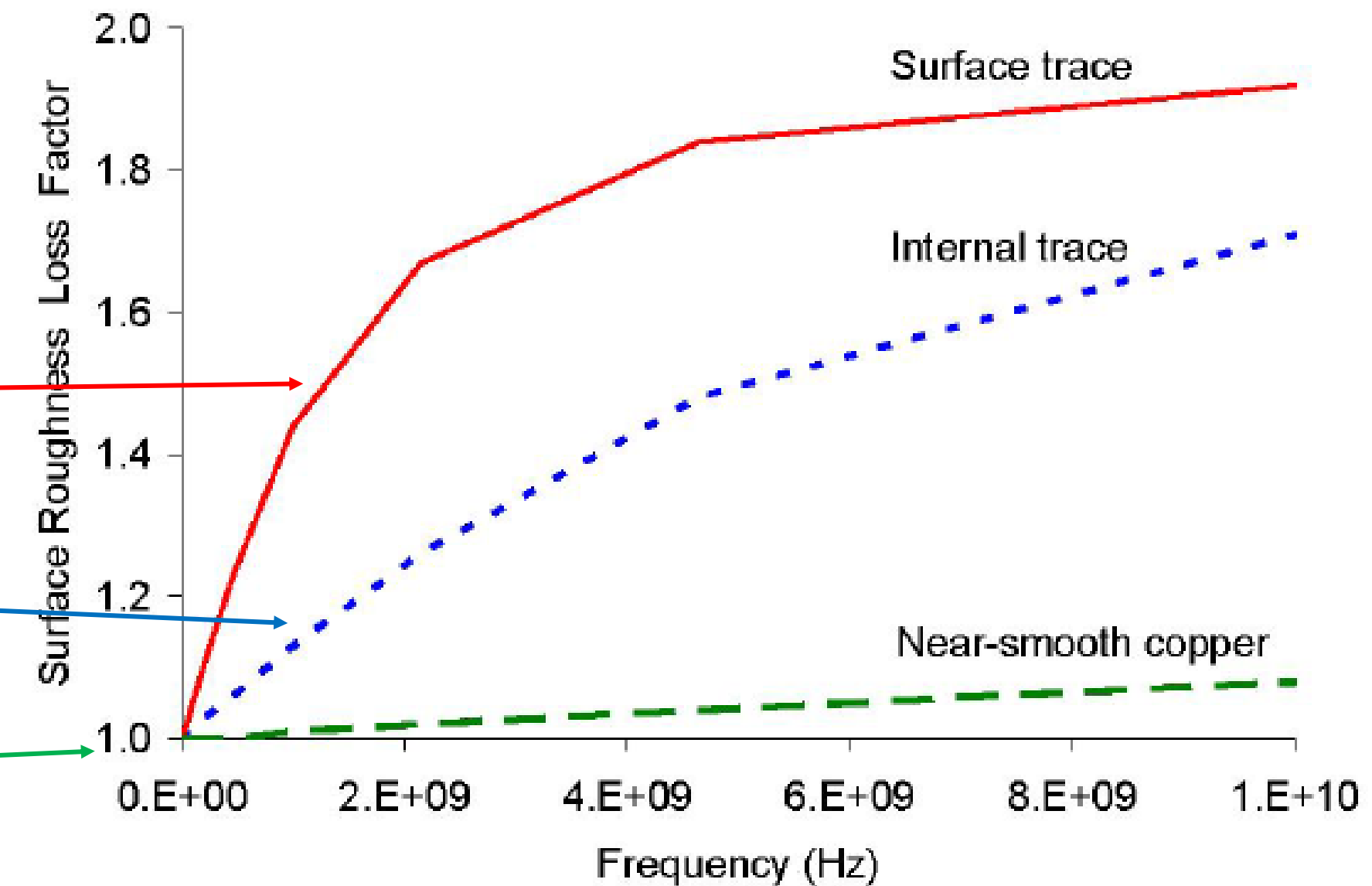
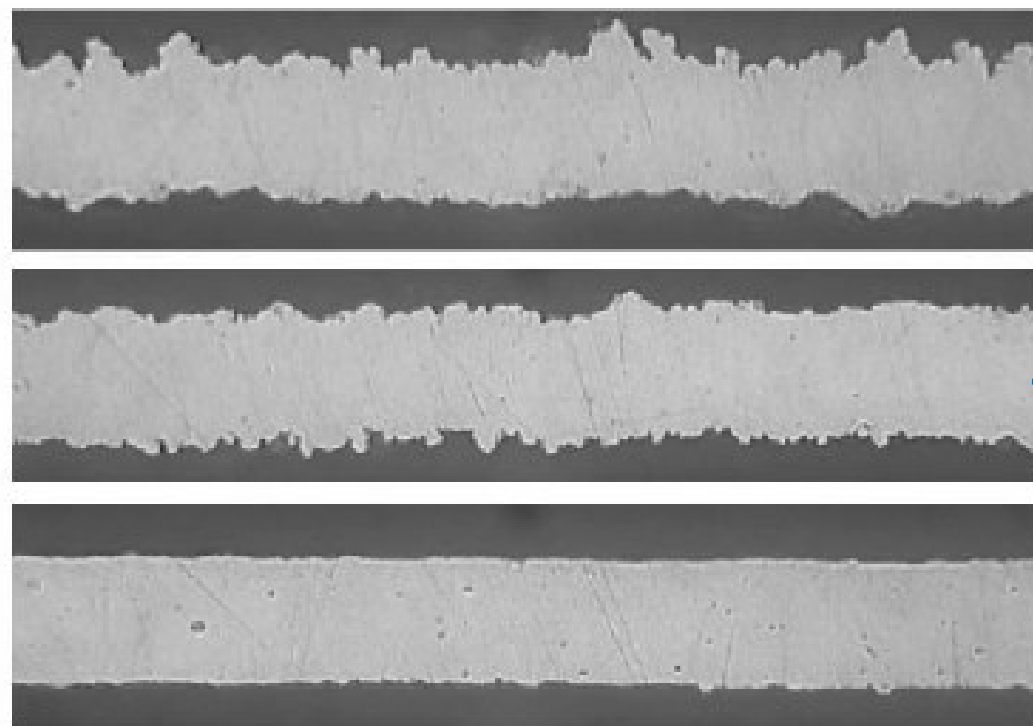
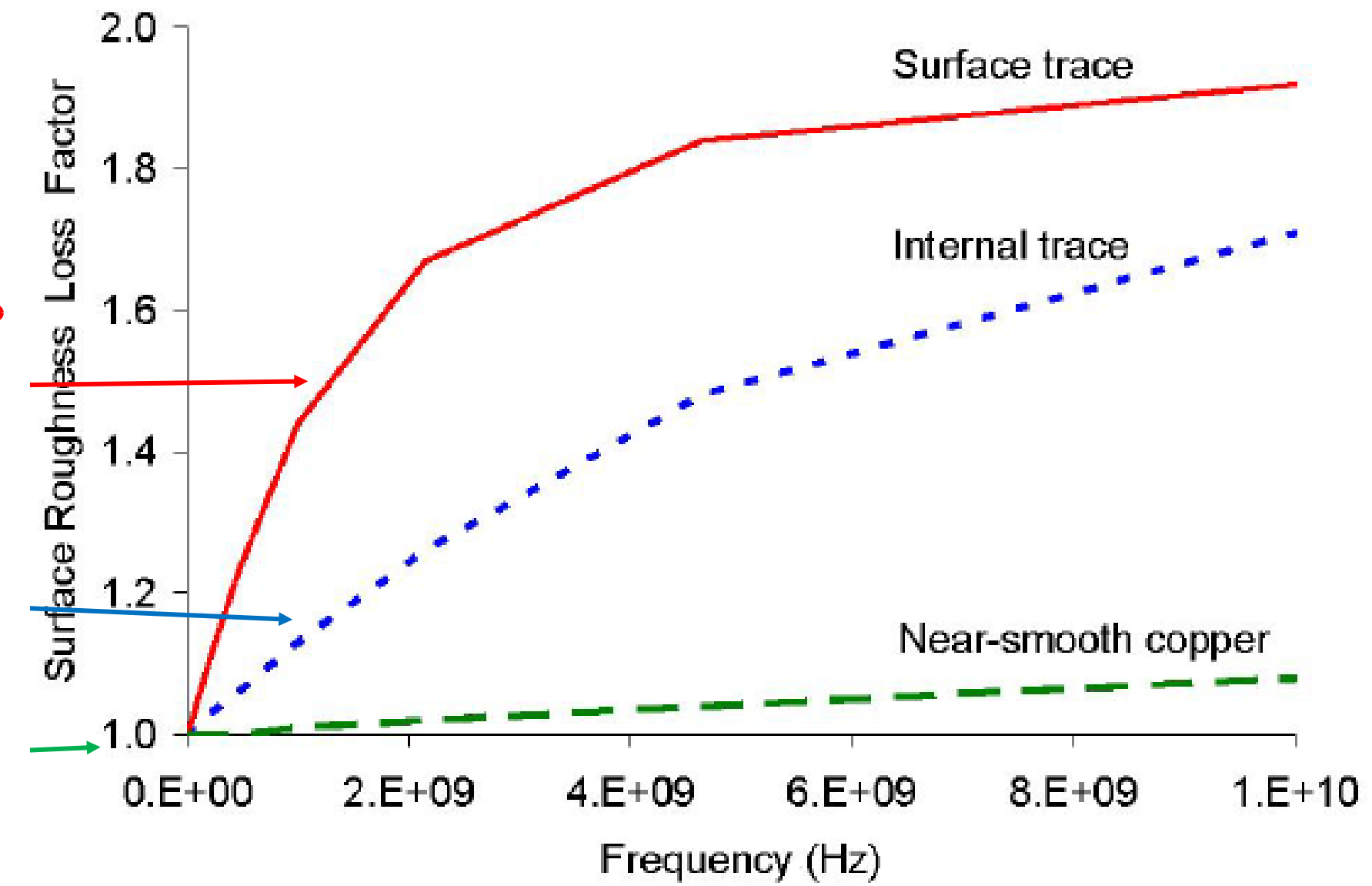
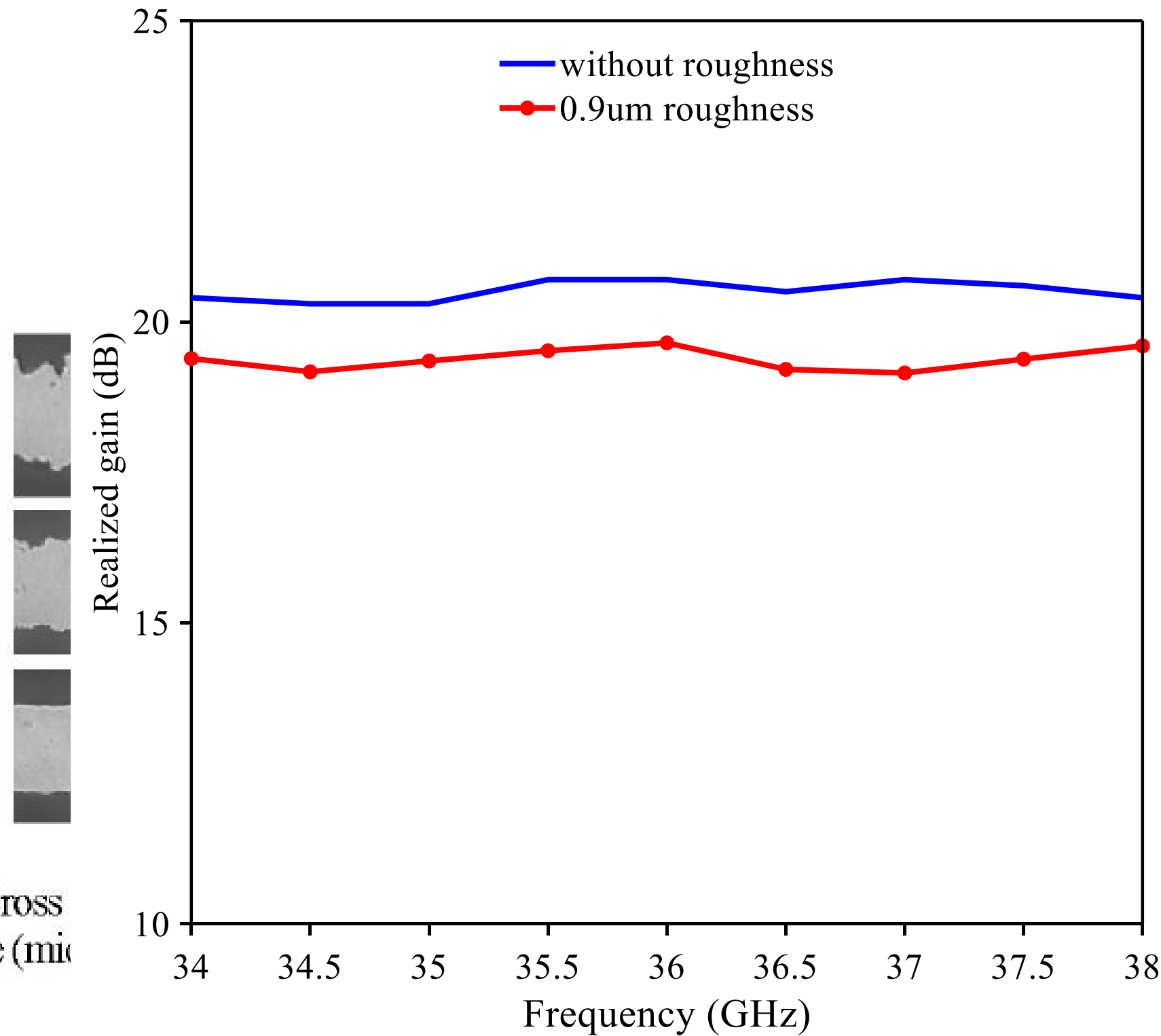


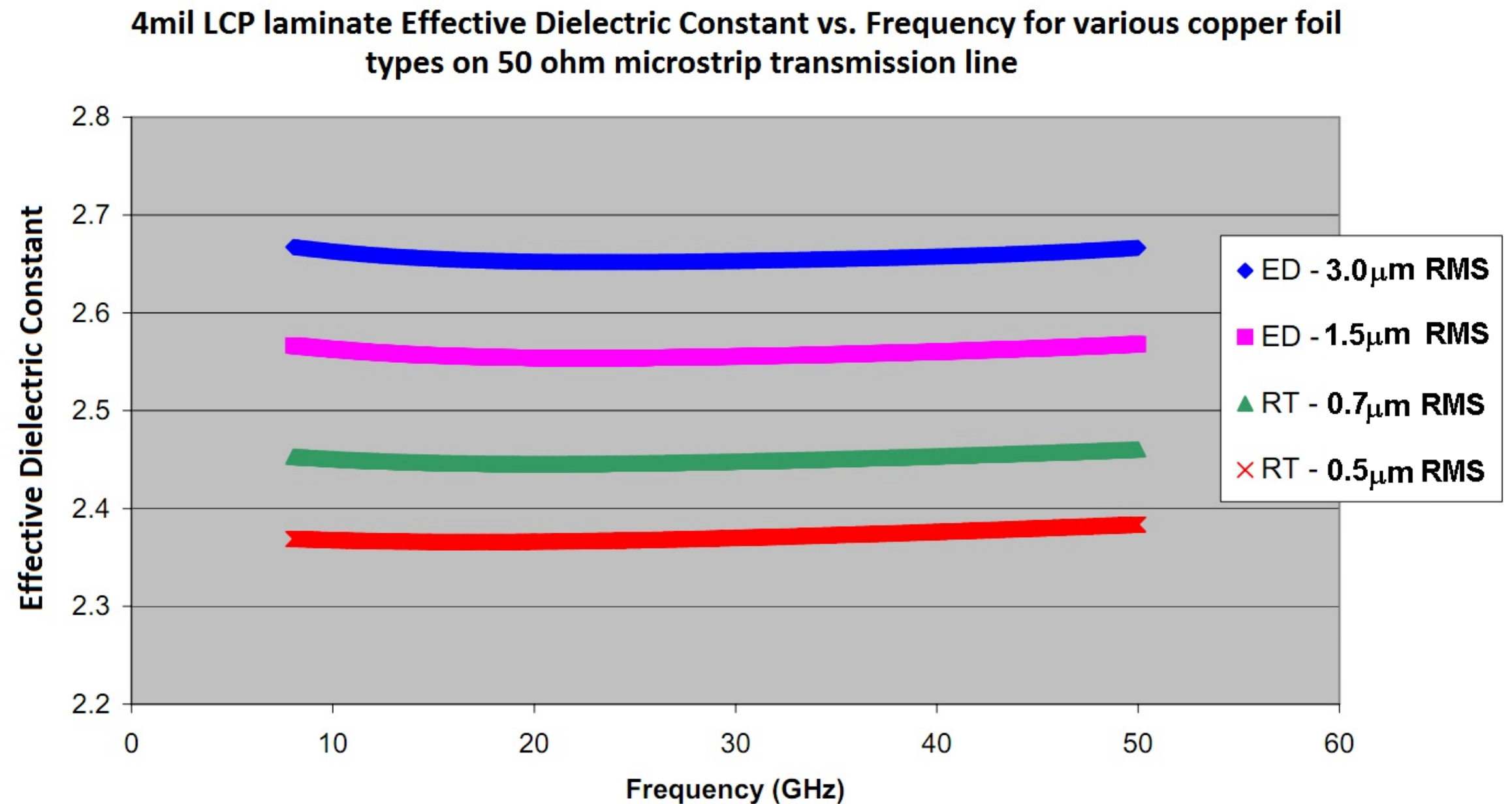
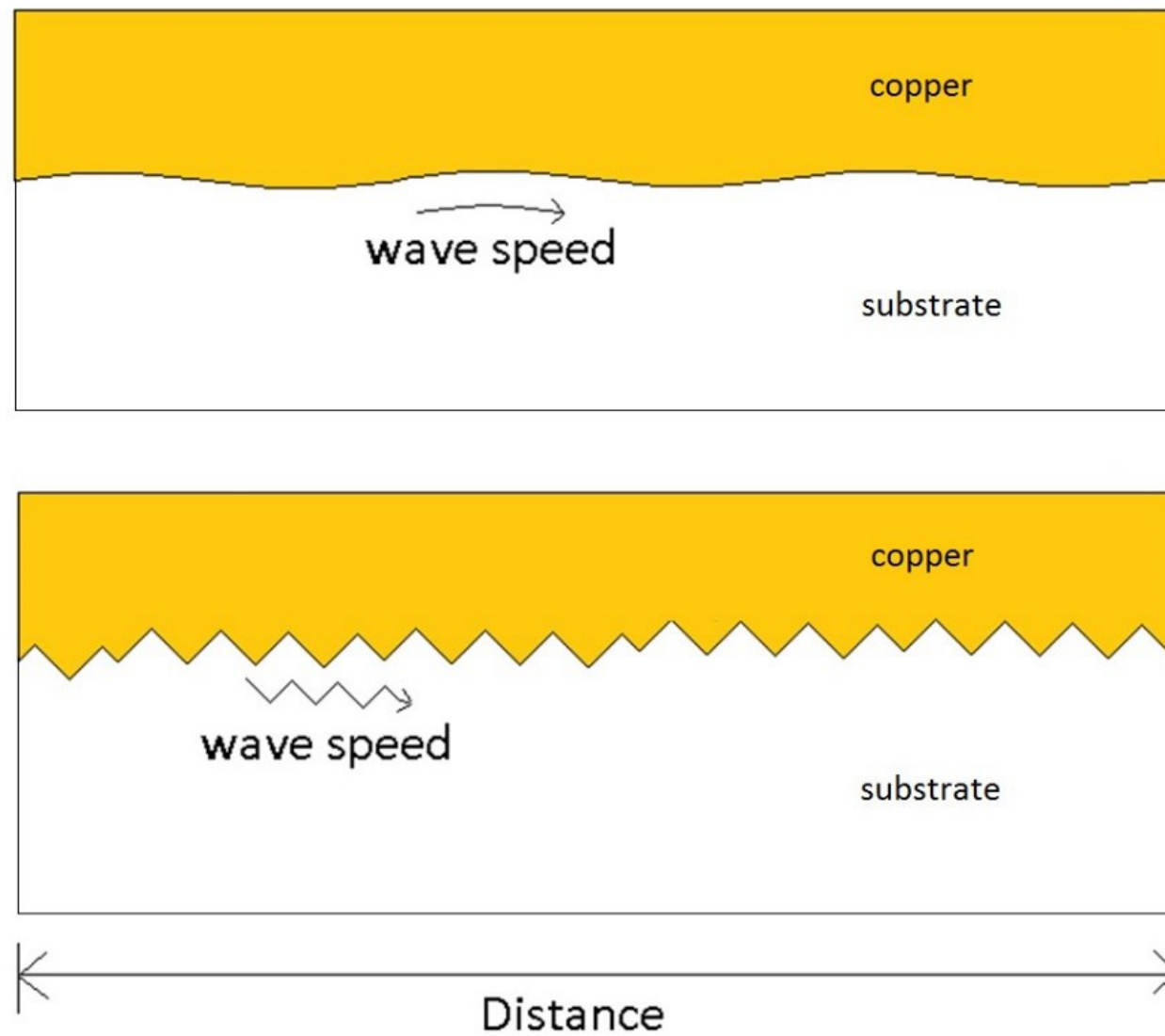
Fig. 1. Cross section of typical copper foils: surface trace (top), internal trace (middle), and near-smooth copper (bottom)

Fig. 2. Loss factor K_{sr} due to surface roughness effect

Effect of surface roughness



Effect of surface roughness



But also increase the effective permittivity
=> Change the RF behavior / matching

Effect of surface roughness

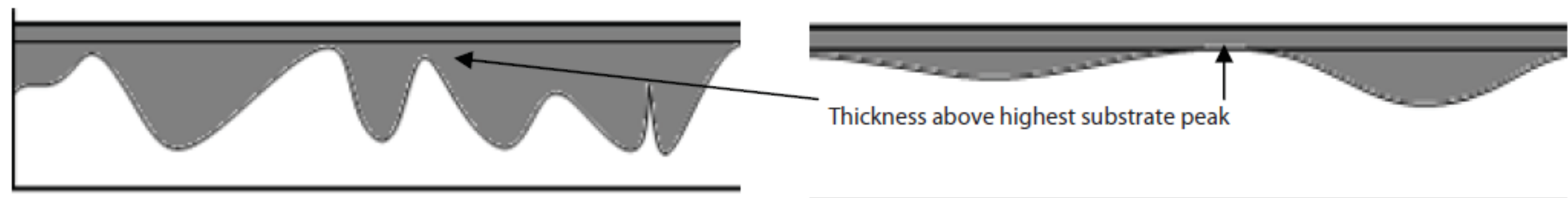


Fig. 4. Effect of surface roughness on printed conductive ink.

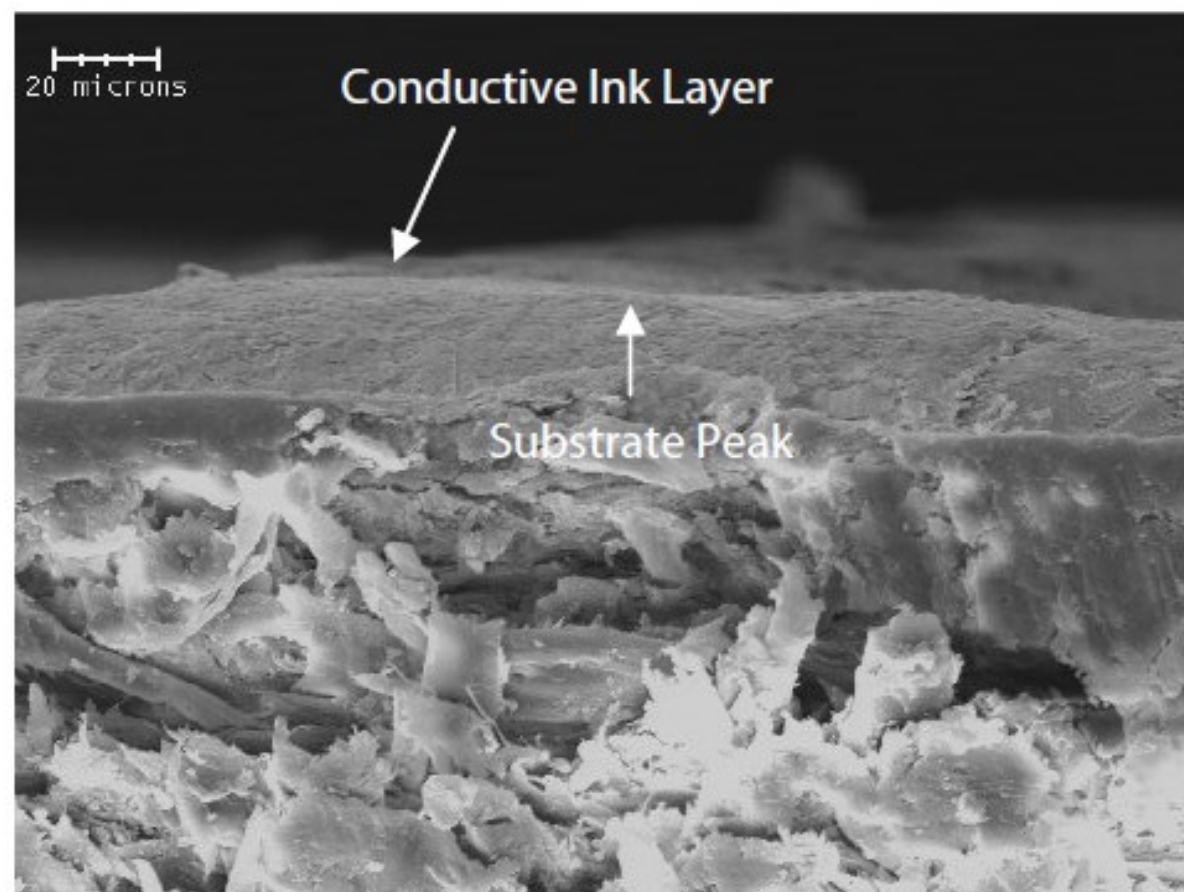


Fig. 5. SEM analysis of Substrate C, $R_a = 1.61 \mu\text{m}$.

Some cases, we need to keep certain roughness!!!

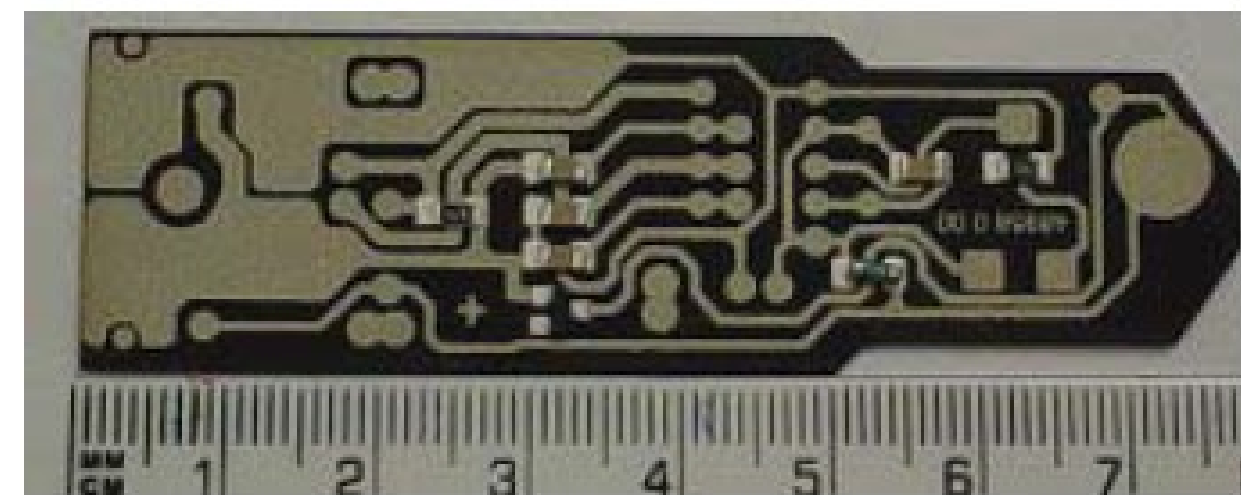


Fig. 3. Printed pattern postcuring.

Question

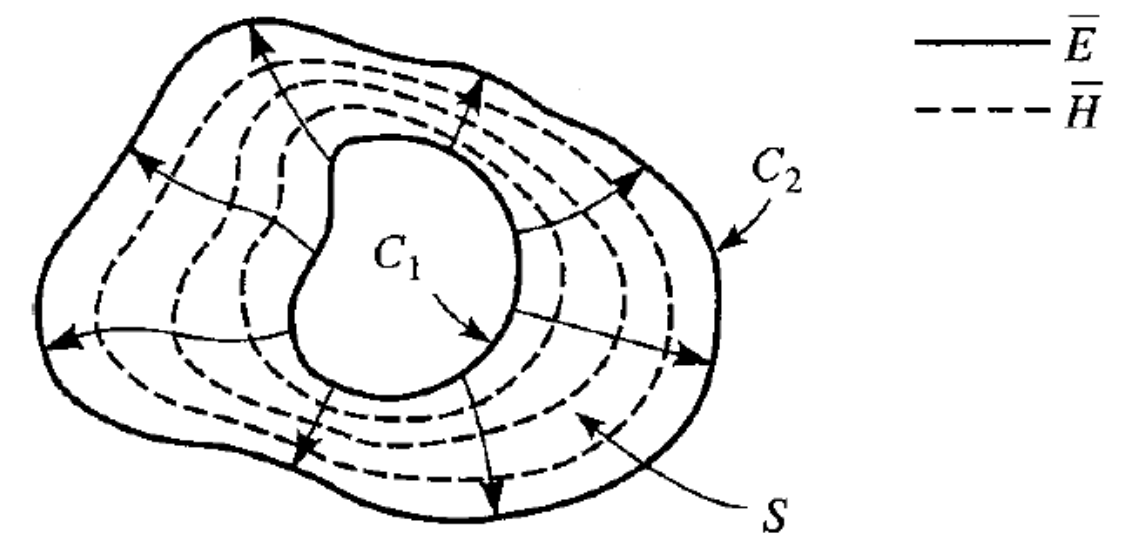
$$R = \frac{R_s}{|I_o|^2} \int_{C_1+C_2} \bar{H} \cdot \bar{H}^* dl \text{ } \Omega/\text{m}.$$

Surface resistance: $R_s = \sqrt{\frac{\omega\mu}{2\sigma}} = \frac{1}{\sigma\delta_s}$

Skin depth: $\delta_s = \sqrt{\frac{2}{\omega\mu\sigma}}$

With bio-based conductor, lower conductivity σ is expected
 => Skin depth δ_s increases
 => Can we expect less losses?

Field lines on an arbitrary TEM transmission line

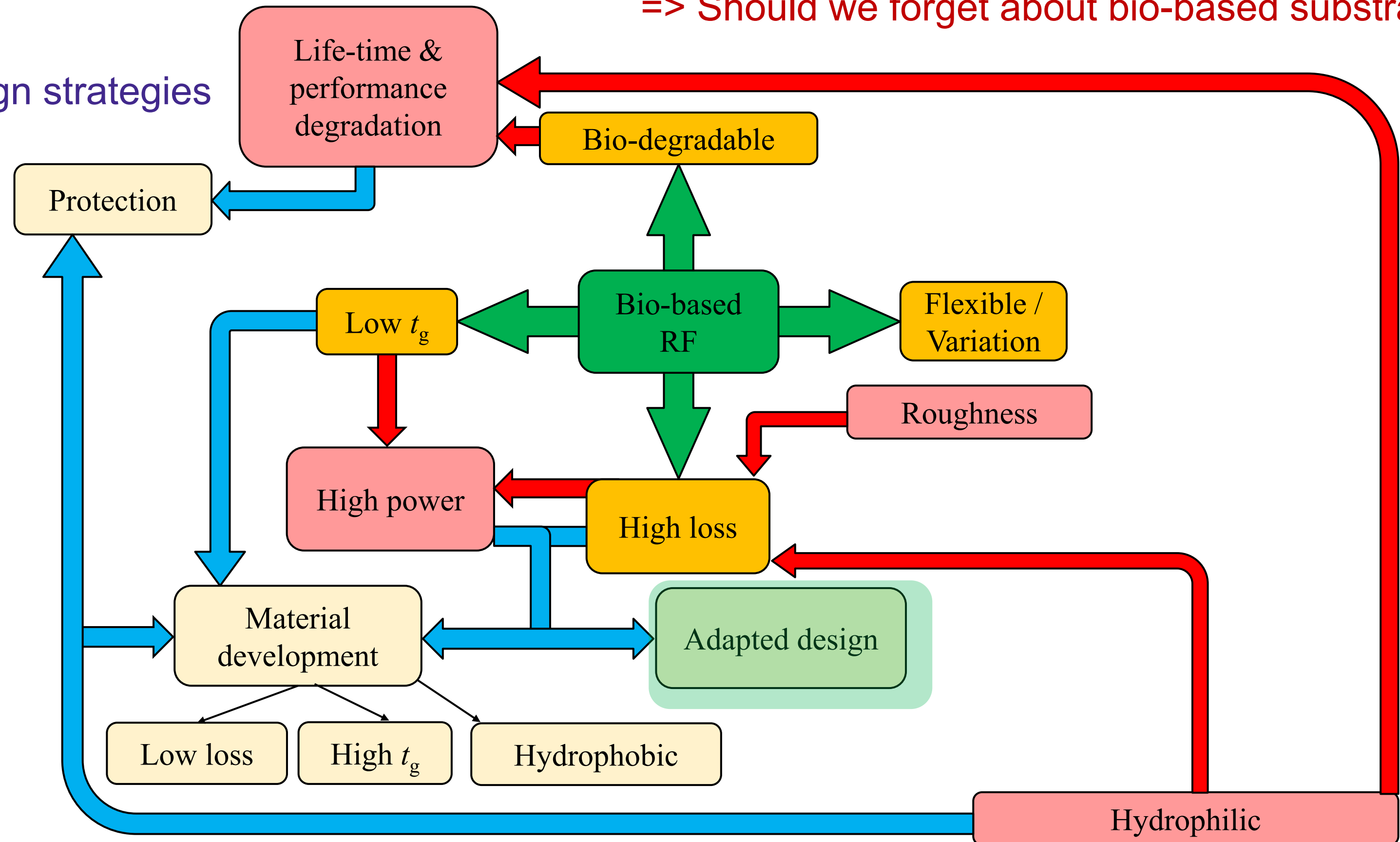


Challenges with bio-based substrates

A lot of problems

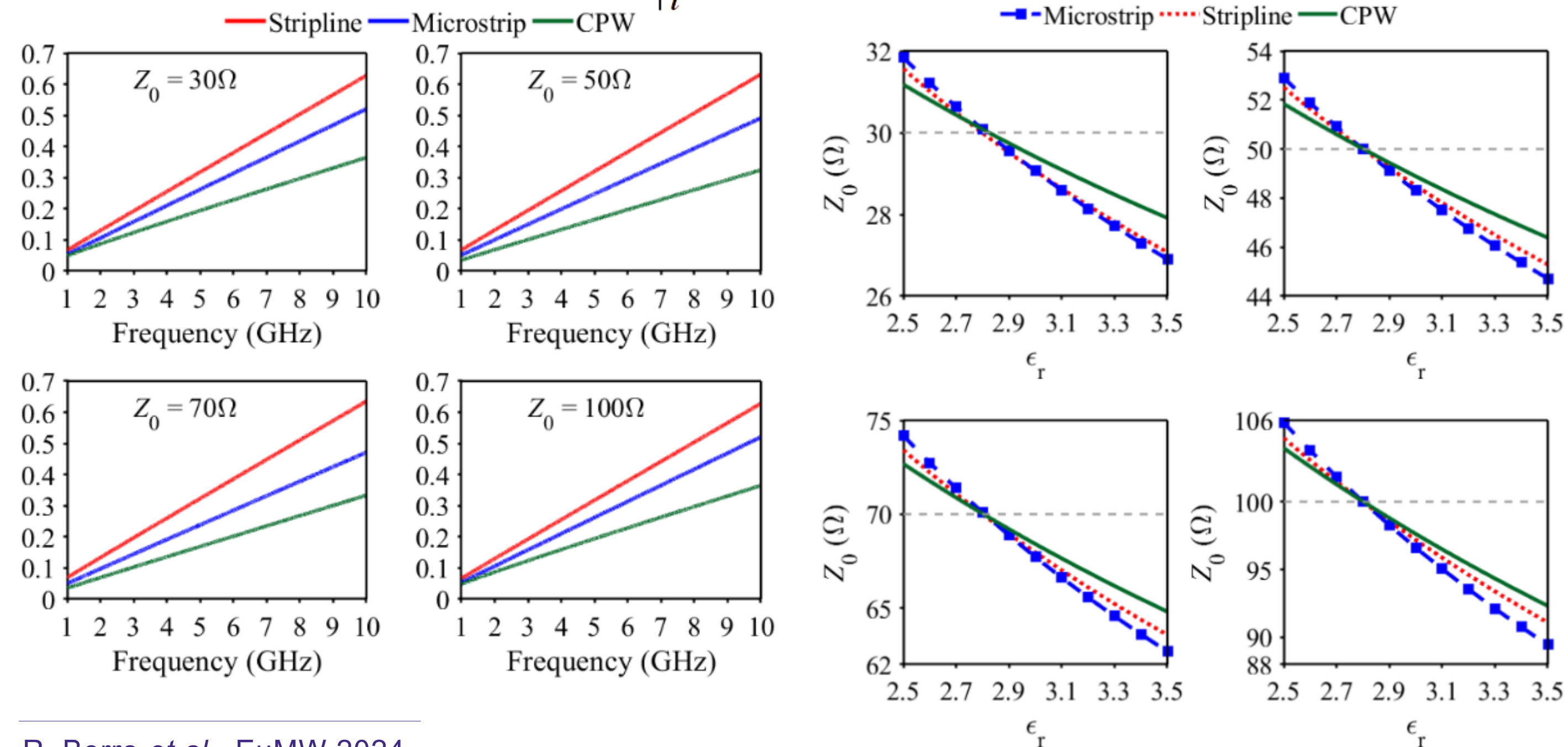
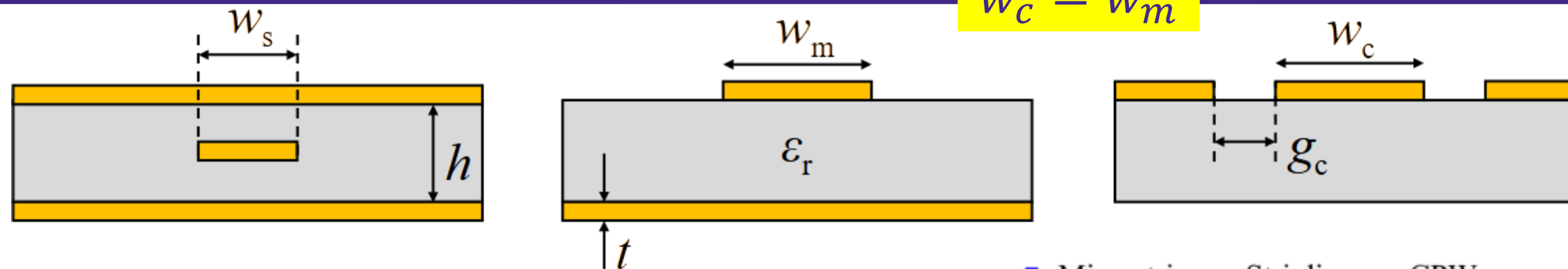
=> Should we forget about bio-based substrates?

Trade off
Rethink about design strategies



Example on transmission lines

$$w_c = w_m$$



CPW has the lowest loss
CPW has Z_0 variates less rapidly

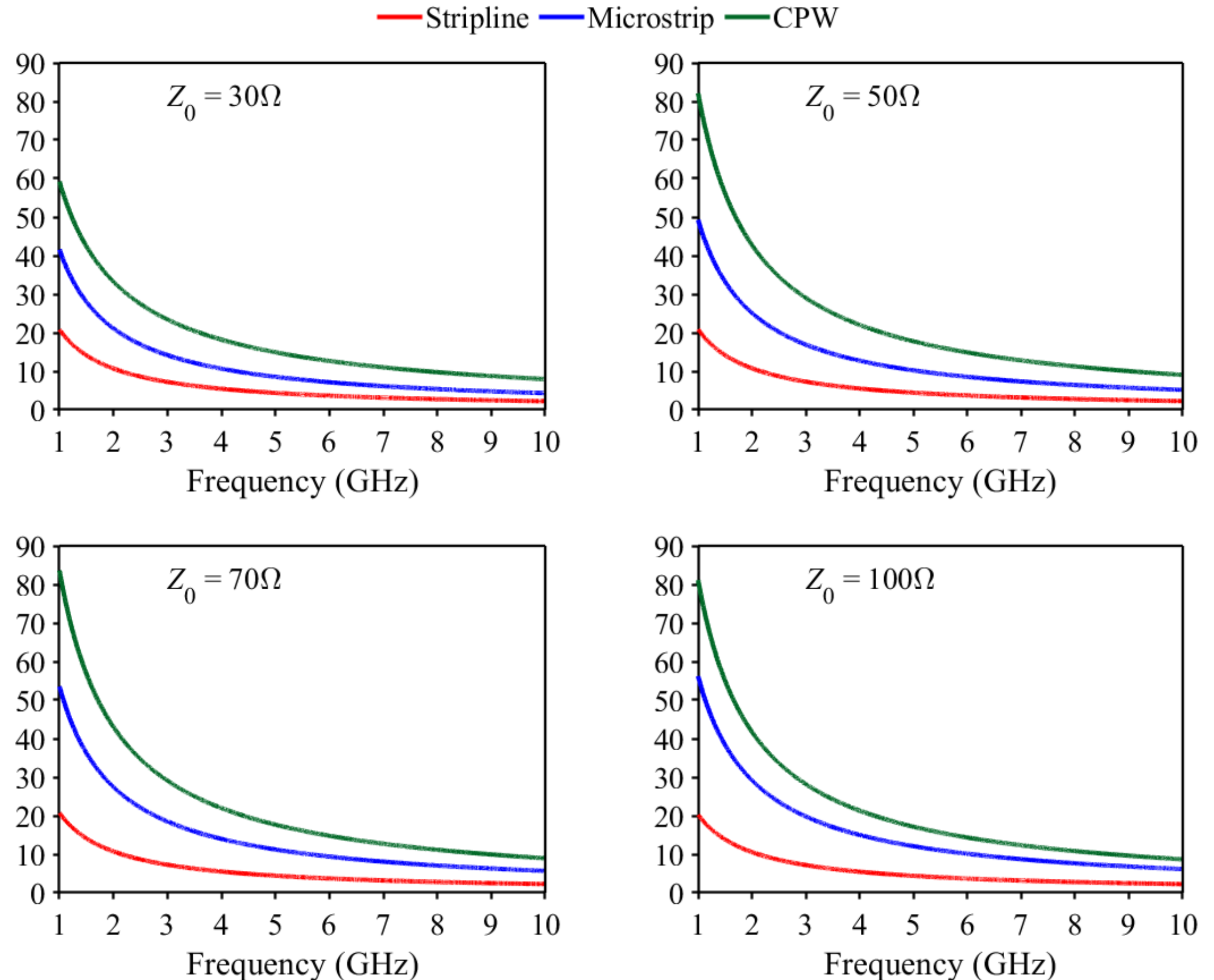
Example of a Figure-of-Merit (FoM) for transmission lines

- Same length
- Same characteristic impedance
- Same substrate & thickness
- Same conductor & thickness

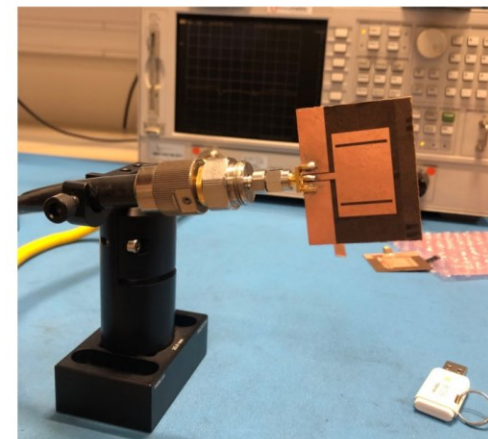
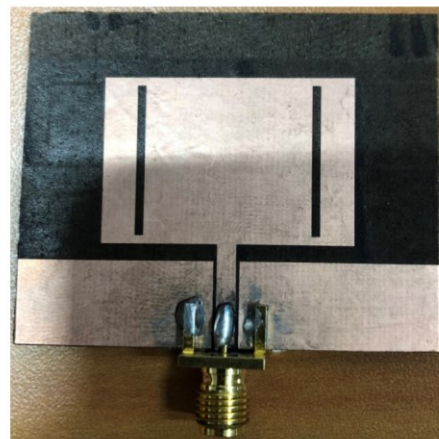
$$FoM = \frac{1}{\alpha \times W_{Cu}}$$

Condition: Impact of Dielectric << Metal

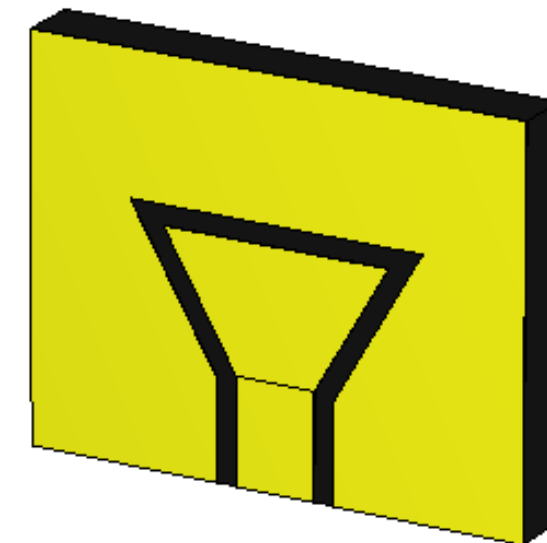
Not yet taken into account thermal dissipation, cross-talk...



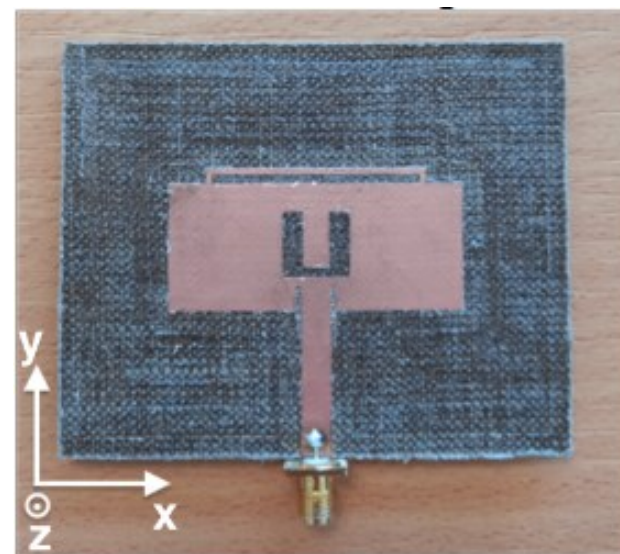
Example of some RF components using PLA/flax



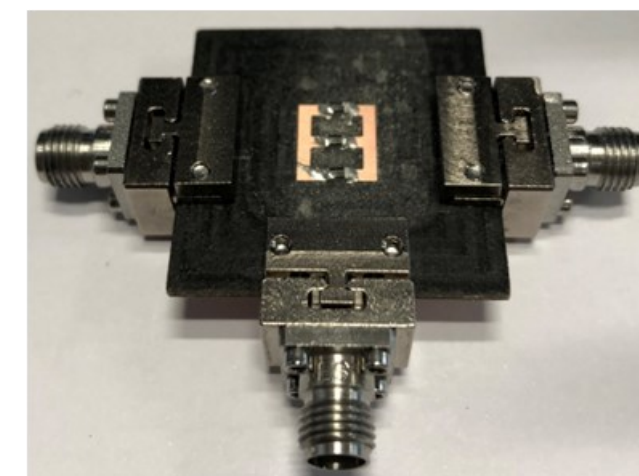
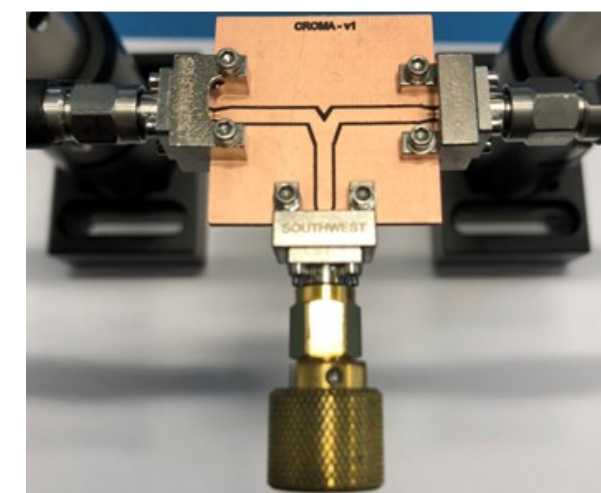
CPW fed monopole antenna
T. P. Vuong *et al.*, CROMA



CPW fed slot antenna
N. T. T. Huong *et al.*, internship FMNT at CROMA



Microstrip patch antenna
V. Grennerat *et al.*, EuCAP 2024



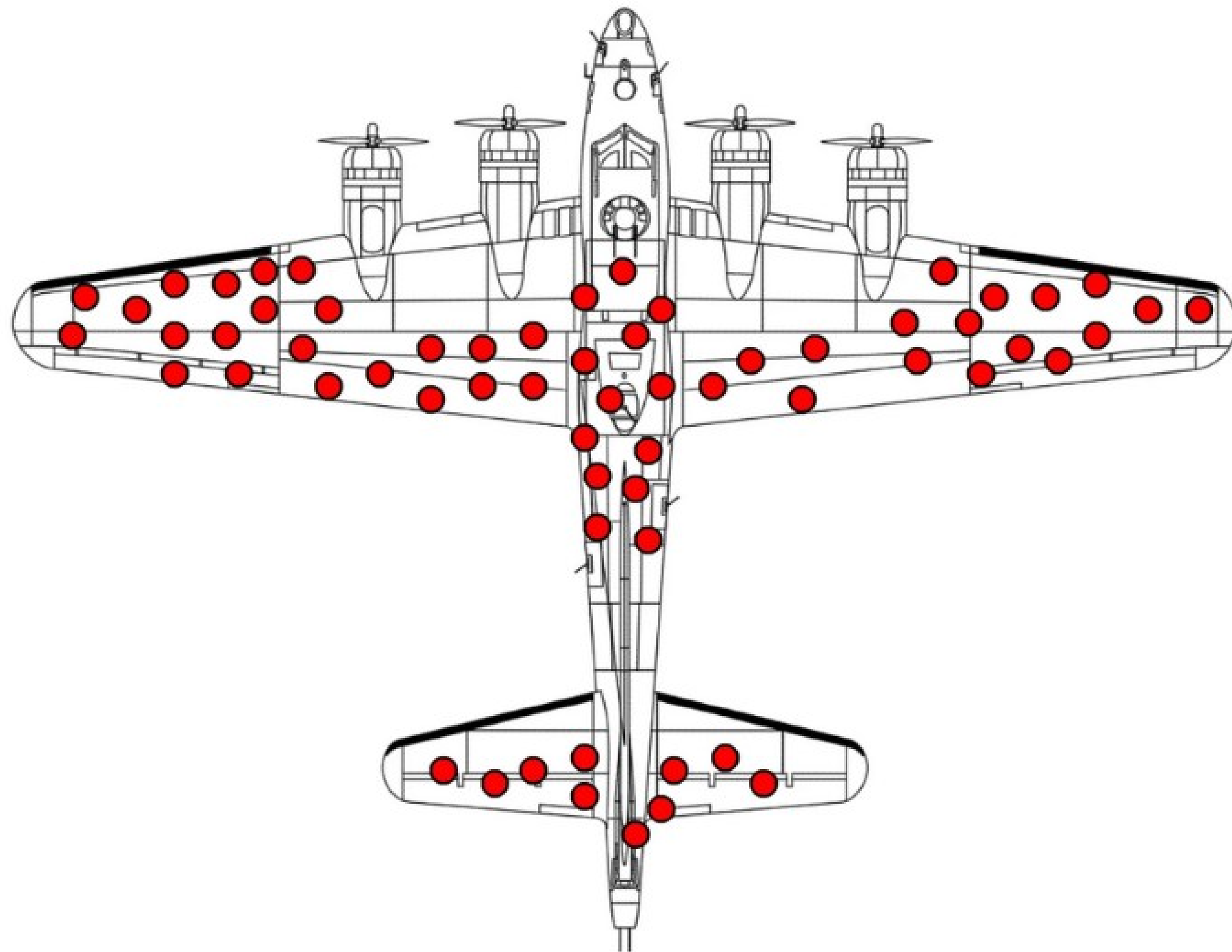
CPW power divider
R. Berro *et al.*, EuMW 2024

Figure-of-Merit

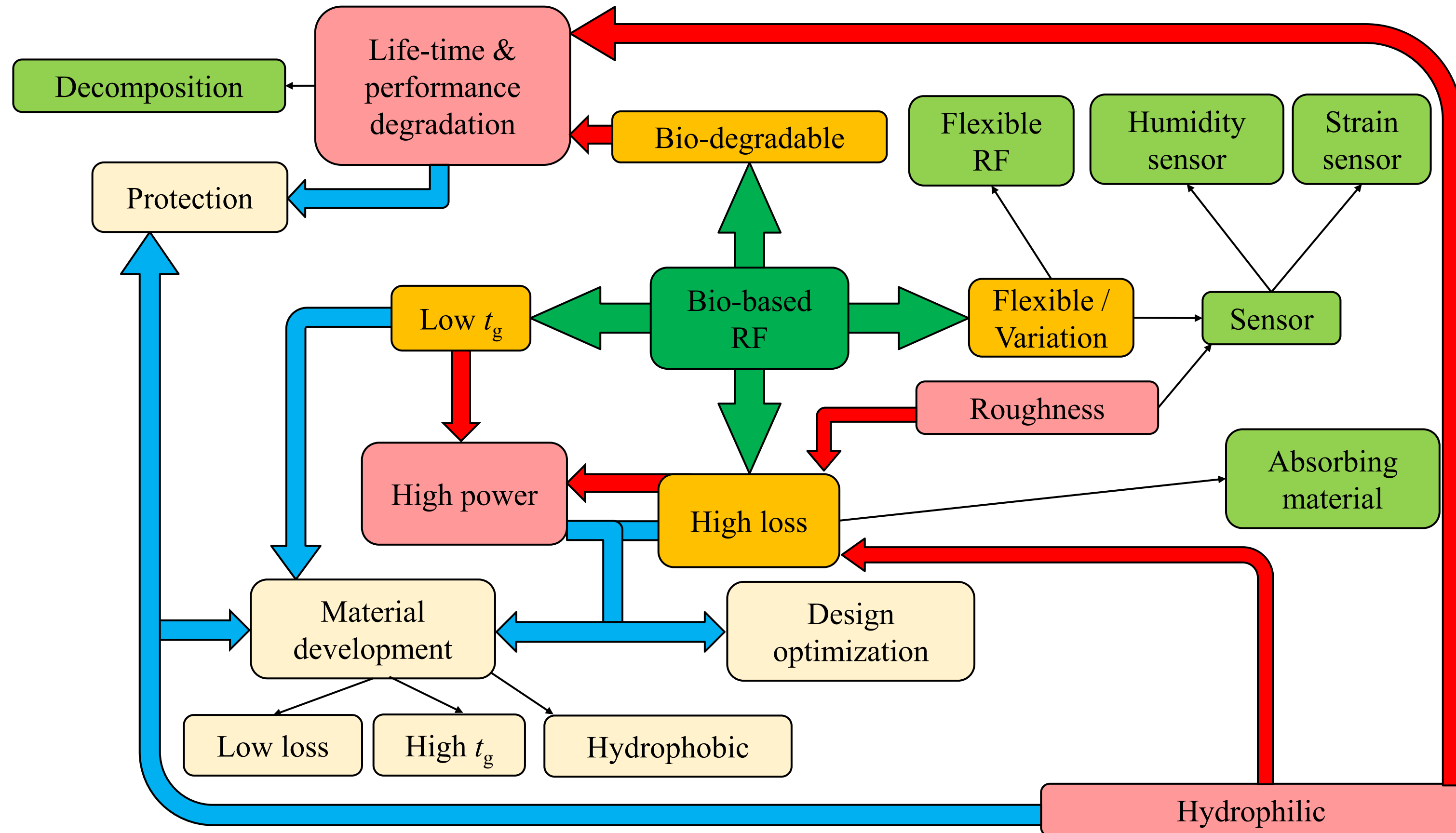
What if the condition impact of dielectric << metal no longer valid?

$$FoM = \frac{\Delta(CO2eq - fab)}{\frac{\Delta(CO2eq - use)}{1days}} \times active\ days$$

“Reverse” thinking



Make the weakness become strength



Example: Absorbing materials

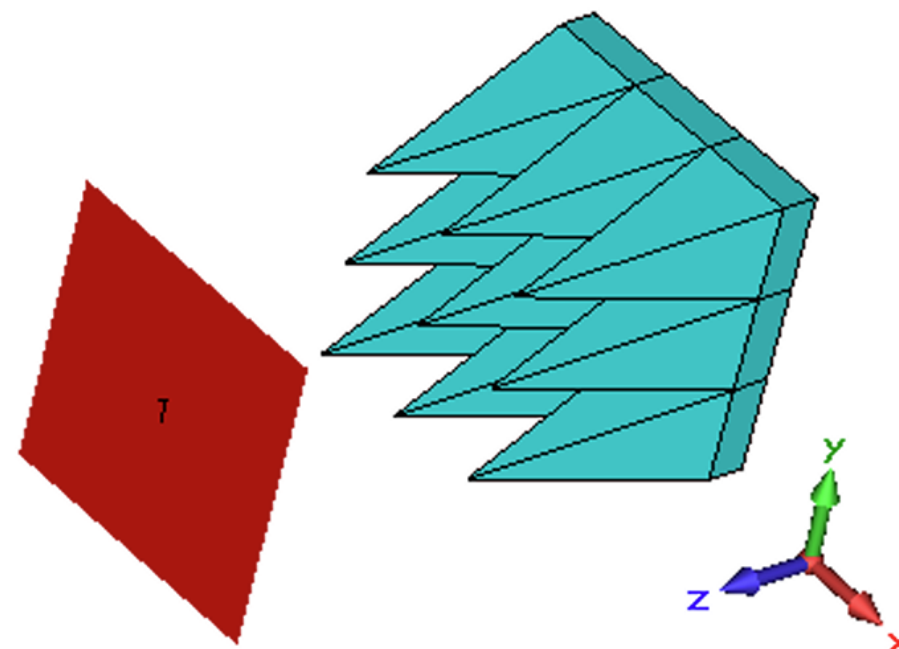


Fig. 5. 9 tips of pyramidal microwave absorber in CST Microwave Studio.



Fig. 6. Fabricated banana leaves-polyester-MEKP pyramidal microwave absorber in pyramidal mould

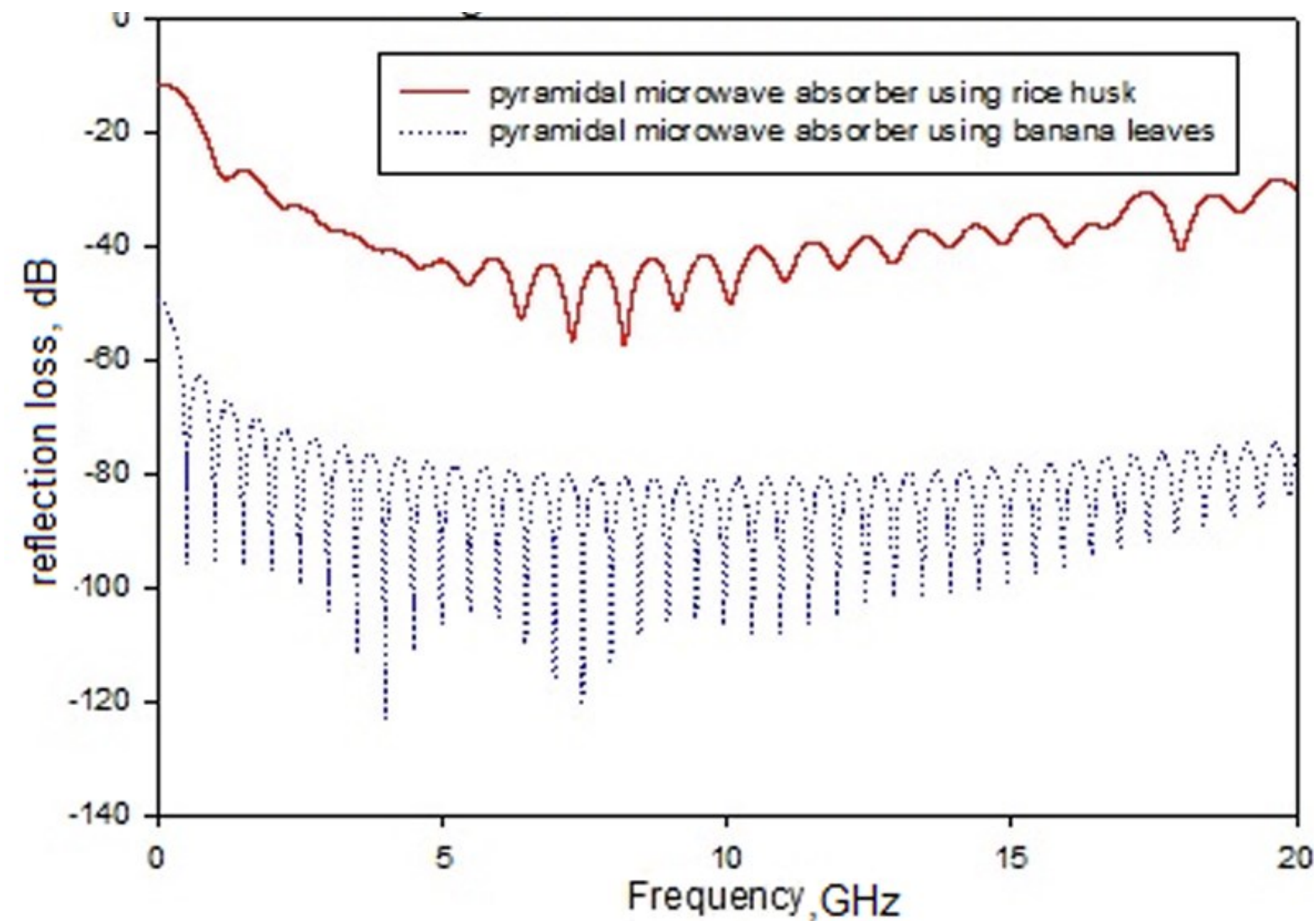
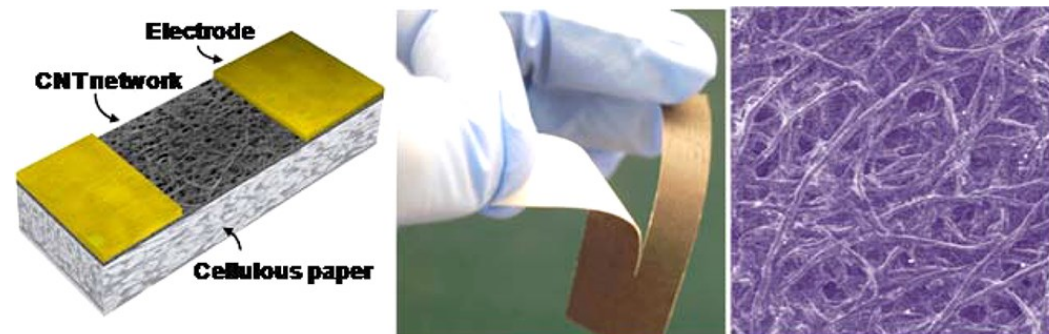
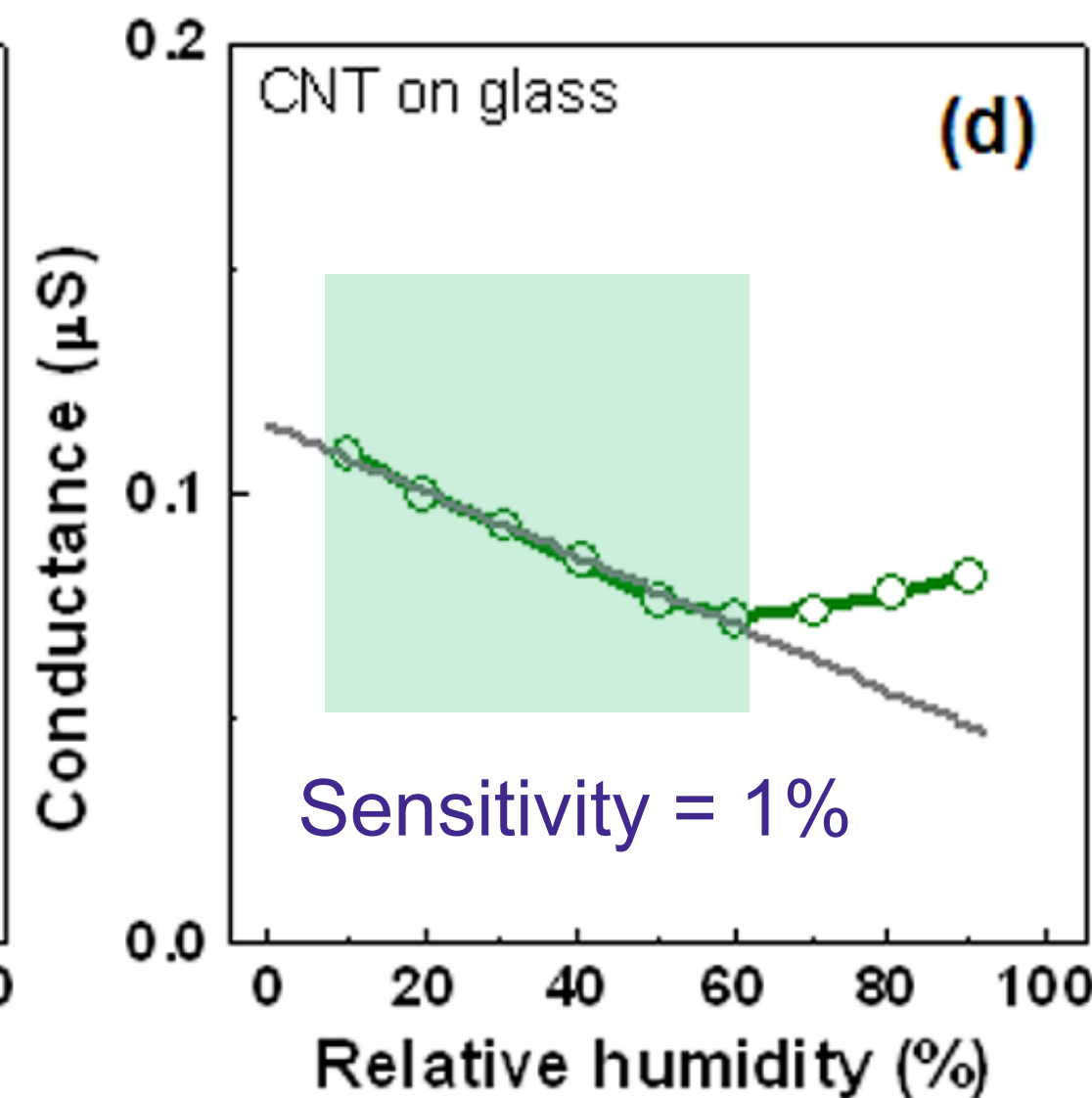
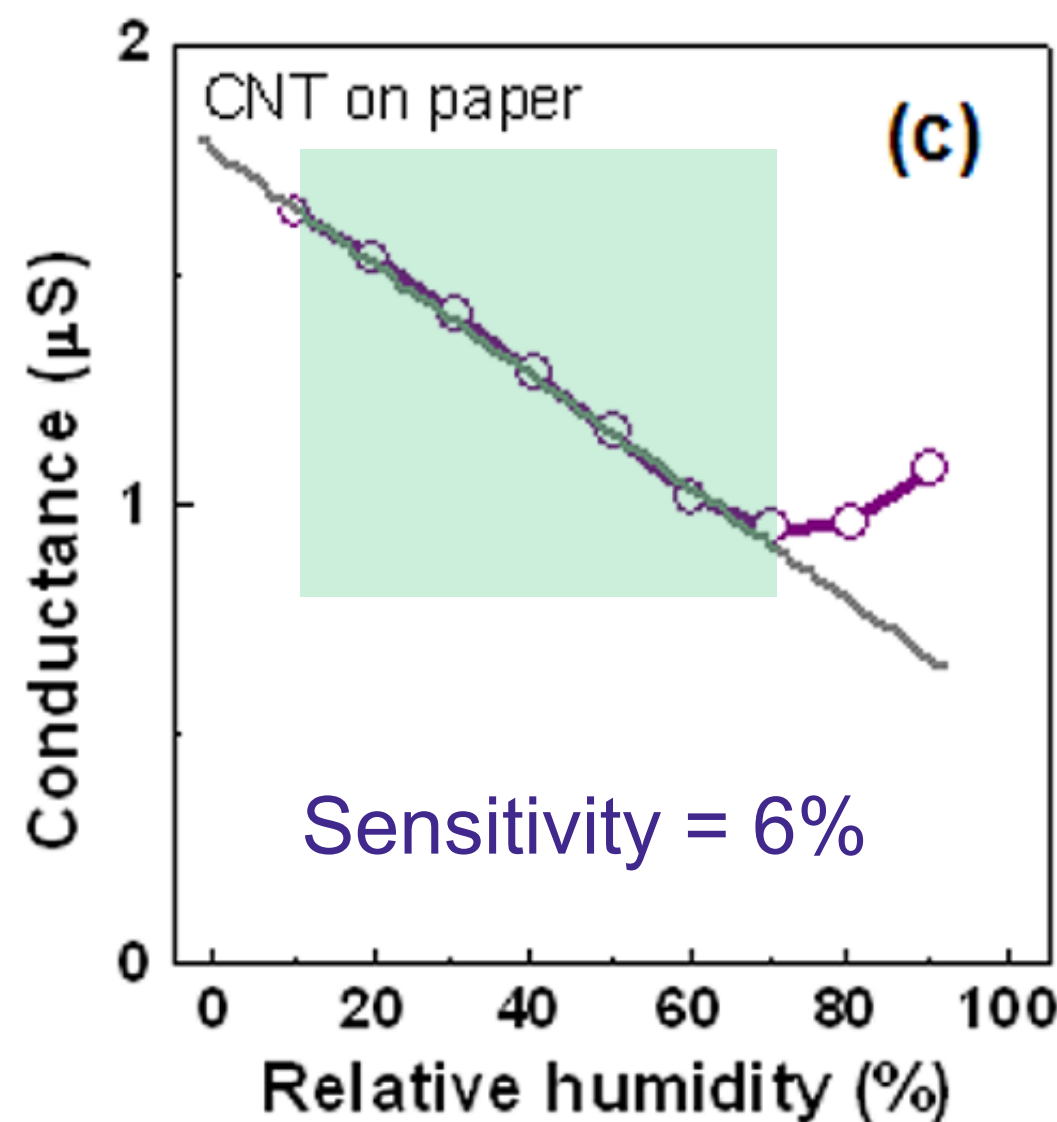


Fig. 11. Reflection loss of pyramidal microwave absorber

Example: Resistive Humidity Sensor



“the roughness and porosity are attractive here because they increase the contact area with the ambient air and promote the adhesion to CNTs.”



$$Sensitivity = \frac{S_x - S_0}{S_0} \times \frac{1}{RH_x - RH_0}$$

Example: Bio-degradable

Summary

- Life Cycle Assessment (LCA) can be used to help decision maker but only valid for a very specific scenario and do not take into account cost / social impact.
- Alternative / complement could be considered: Life Cycle Cost, Environmental Impact Assessment
- A Figure of merit could be introduced in design phase to find the best compromise between environment / performance
- “Reverse” thinking
- Some potentials approaches: modular, reconfigurable, refuse...

Thank you!



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